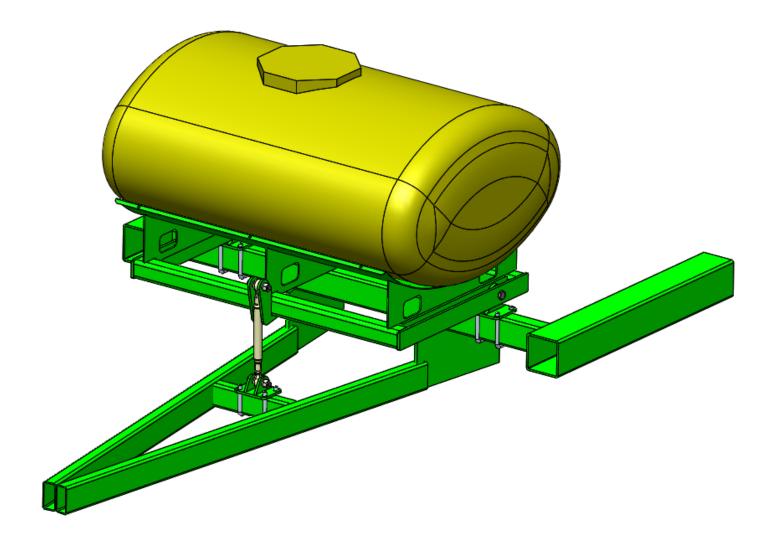


# 396-2622Y1 John Deere 1990 CCS Front Hitch 500 Gal Elliptical Tank Mount

Air Seeder Manufacturer: John Deere

Kit Number: 551-03-100500

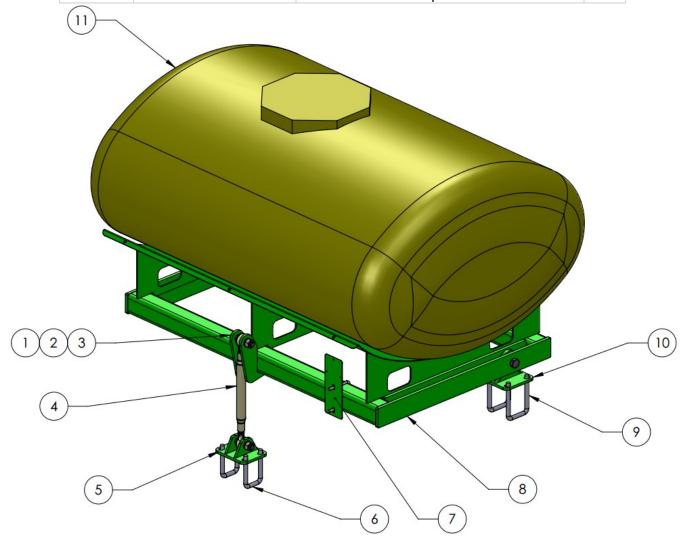


Revised: 7/18/2014



#### Parts List

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	320-16	1" Nut	4
2	331-16	1" Lock Washer	4
3	300-160408-8	1"4 1/2" HCS G8	4
4	399-TL173	Top Link 2, 1" Swivel Ball	1
5	455-1309A1	Top Link Lower Mount	1
6	380-1061	3/4" x 3" x 6-1/2" Square Bend U-Bolt	2
7	455-2677Y1	Bracket for JD Hydraulic Gauge	1
8	455-1300A1 WA	Welded Assembly	1
9	380-1062	3/4" x 4" x 7-1/2" Square Bend U-Bolt	4
10	455-1301A1	Ball Mount	2
11	727-01-HE00500SYSS	Elliptical Tank - 500 Gallon - Yellow	1
12	525-3000	3" Tank Strap Kit for 400 - 1000 gal tank	3
13	101-025025-HM-H	1/4" HB x 1/4" HB mender	1
14	161-02-8MJ-8FJX-90	Elbow - #8 female JIC to #8 male	4
15	281-038	3/8" OD Tube	15
16	350-0405	SS Hose Clamp - Size 4 - 5/8"	2
17	380-1023	1/2" x 4" x 5" Square Bend U-Bolt	1

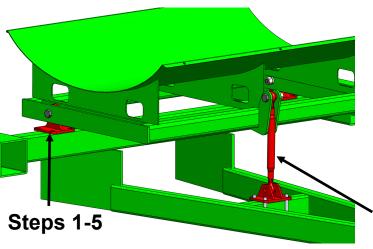


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### Step by Step Instructions

- 1. Begin by using 1" bolts to attach the rear ball joint mounts and top link to the tank cradle
- 2. Loosely bolt front support to the hitch cross member using 3/4" U-bolts
- 3. Unbolt hydraulic down press valve and relocate (see picture below) by using part 14 (elbow)
- Set cradle on frame and use 3/4" U-bolts to bolt rear mounts around frame and 1" bolt to mount top link to front mount





Step 3



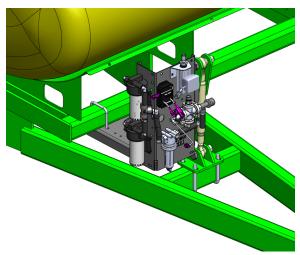


- 5. Adjust top link to proper length and tighten all bolts. Make final adjustment to top link when seeder is attached to tractor, leveling out the tank and cradle
- 6. Use parts 11 and 13 to mend the current 3/8" tubing to the 3/8" tubing provided so it will extend to the front of the tank and reach the gauge (pictured above and left)
- 7. Use PN: 455-2677Y1 to mount the gauge in its new location (shown above) with 1/2" U-bolts
- 8. Set tank in cradle and strap down with 3" tank straps

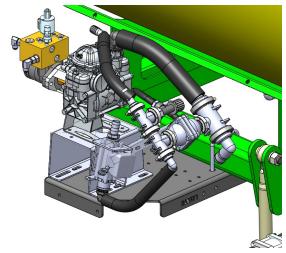


### Optional/Related Items

## Tower and PumpRight Mount Kit: 515-201050 Instruction Sheet for this Kit: 396-2647Y1



Tower pumps are fed with 3/4" hose from the valve in the plumbing kit below.

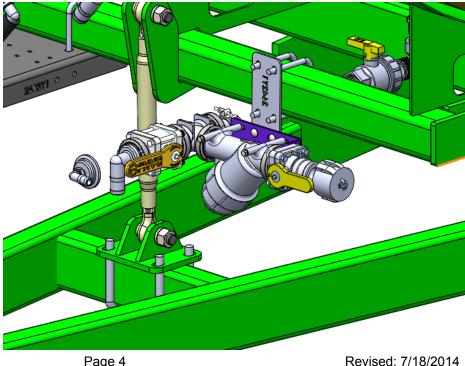


PumpRight pumps are fed with 1-1/2" hose from the valve in the plumbing kit below

Tank Fill and Discharge Kit

Kit Number: 555-101250

Instruction sheet for this kit: 396-2623Y1



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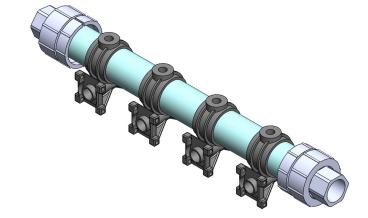


#### Optional/Related Items

#### **Manifold Kits:**

Instruction sheet for these kits: 396-2620Y1

30' 7.5" spacing 553-03-30000: 30' 10" spacing 553-03-30500: 553-03-36000: 36' 7.5" spacing 36' 10" spacing 553-03-36500: 40' 7.5" spacing 553-03-40000: 553-03-40500: 40' 10" spacing 553-03-42000: 42.5' 7.5" spacing 553-03-42500: 42.5' 10" spacing



The Fin: Instruction Sheet 396-2624Y1 272-01-FIN60/90-L 272-01-FIN60/90-R



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