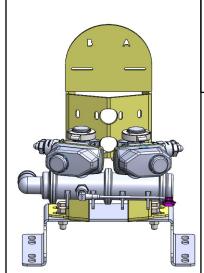
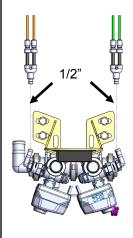


## 396-001861 LiquiShift Single Section KZ Valves Assembly and Mounting

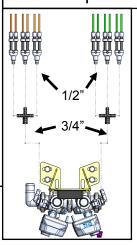


Valve Stack can mount directly to forward/ backward frame. Use optional bracket kit 515-105100 to mount valve stack to lateral frame members.

Feed into the section valve stack using 3/4", 1", or 1-1/2" hose from the pump. Each section valve output hose may be split using tees or crosses to feed the necessary number of banks per section.



Examples shown:
4 Rows per Section (left)
12 Rows per Section (below)



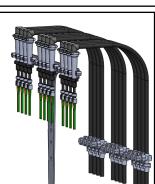
The smaller ID tubing must be connected to the "A" series valves.

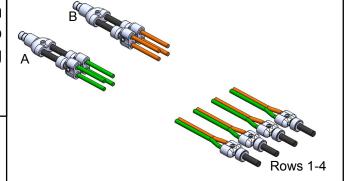
Metering		
<b>Tube Sizes</b>		
Color	I.D.	
Black	0.187	
Yellow	0.170	
Orange	0.150	
Tan	0.125	
Green	0.110	
Blue	0.096	
Purple	0.080	
Gray	0.060	

Revised: 7/31/2014

Motorina

Dual metering tube comes pre-assembled in 3, 4, or 6 row assemblies. 1/2" hose barb ends go to the section valves, 3/8" tubing goes to flow indicators.





Mount flow indicators in banks (can be on one or multiple brackets). Dual metering tube Y's will attach to bottom of flow indicator. Top of flow indicator outputs through check valve to the row.

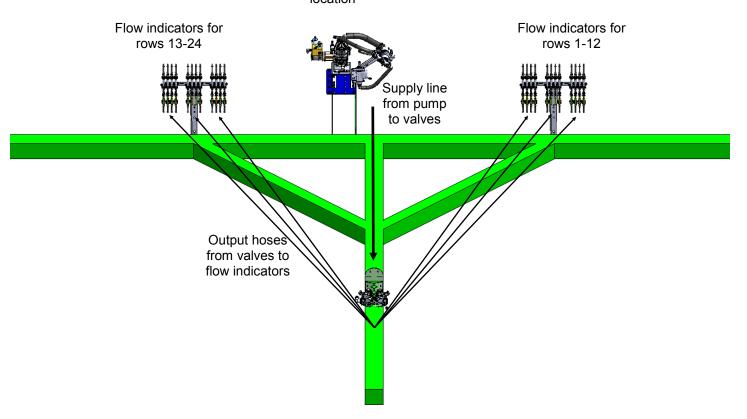


## LiquiShift Single Section KZ Example Generic Setup

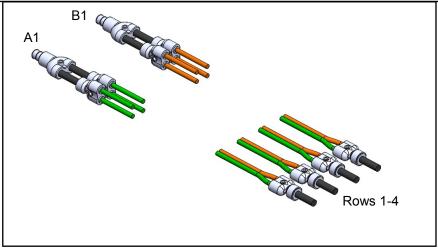
Flowmeter Kit	Range	Hose Barb Size
500-02-2050	.3-5 GPM	3/4"
500-02-2060	.6-13 GPM	1"
500-02-2070	1.3-26 GPM	1"
500-02-1080	2.6-53 GPM	1-1/2"

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Pump mounted in "Over the Tire" location



Valves A1 and B1 both feed the pre-assembled metering tube set which goes to the same set of flow indicators.



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## LiquiShift Single Section KZ **Harness Schematic**

201-2558Y1 16 Pin Single Section (A and B Valves only)





**AUX VALVE** 1 FLOW **RETURN** 

201-2542Y2 GS2 Adapter Cable - 37 pin to twin 16 pins with LiquiShift Control Adapter

201-2552Y2

Trimble Adapter Cable - 37 pin to twin 16 pins with LiquiShift Control Adapter

OR

201-2598Y2 Ag Leader Adapter Cable - 37 pin to twin 16 pins with LiquiShift Control Adapter

Sections

Optional 16 Pin extension 216-16-215XXX



To run the LiquiShift Manu Override unplug the 8-pin Deutsch connector from the LiquiShift Controller, and plug in the 8-pin Deutsch on the Manual Override (with the switches for A valve and B valve)

LiquiShift Controller

Plug this into the Manual Override harness. You can then Open "A" valves or "B" valves or both A & B.



CONTROL **PRESSURE** PRESSURE 2

Pressure Range Selection Caps **Hydraulic Press Hydraulic Press** 20-70 PSI 20-80 PSI 3 Pin MP Tower 3 Pin MP Tower В IN2 GND GND **Hydraulic Press Tower Press** 20-60 PSI 15-40 PSI 3 Pin MP Tower 3 Pin MP Tower IN1 IN2 В IN2 GND GND

396-001861 LiquiShift Single Section KZ

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Revised: 7/31/2014