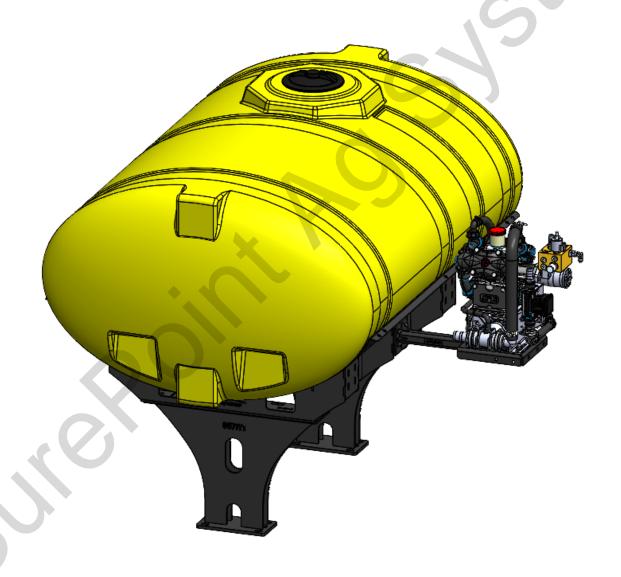


## 396-6994Y1 300-500 Gallon Cradle Pump

# SurePoint Mounting Installation Instructions

Kit Number: 515-03-203250

Kit Description: Cradle Mounting Bracket Kit (300-500 Gal)



Revised: 2/3/2025



### SurePoint Ag Systems Fertilizer Tank Safety and Warnings



SurePoint Ag Systems does not recommend transporting your implement with full fertilizer tanks. Doing so can result in damage to brackets and implement.



Remember to wear proper PPE (Personal Protective Equipment) when installing SurePoint Ag Systems fertilizer tank kits. Proper PPE includes gloves, foot and eye protection, and hearing protection.



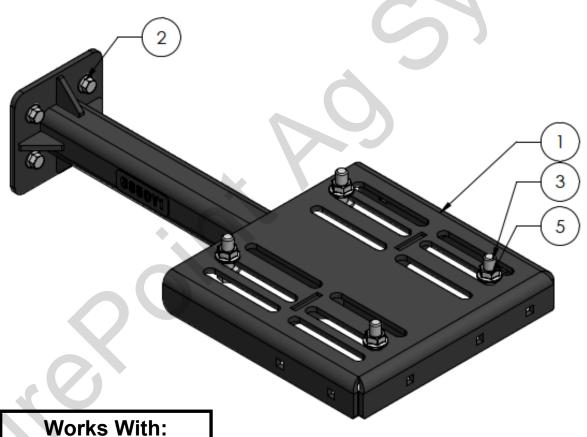
SurePoint Ag Systems fertilizer application systems require winterization when not in use. Refer to your product manual for winterization procedures.

Failure to follow the above warnings can result in personal injury, damage to your SurePoint Ag Systems products, and damage to your implement.



#### Parts List and Exploded View

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	400-6650Y1	Cradle Mounted Pump Mounting Bracket	1
2	307-060100-5	3/8" x 1" Flange Head Bolt - G5	4
3	307-080108-5	1/2" x 1-1/2" Flange Head Bolt - G5	4
4	323-06	3/8" Serrated Flange Nut	4
5	325-08	1/2" Top Lock Flange Nut	4



- **All Tower Models**
- PR17
- **PR30**
- **PR40**
- D250



#### Step by Step Instructions

- 1. Fasten the 6650Y1 bracket to your cradle using the provided 3/8" hardware. You can mount the pump on either side of the tank, and on any one of the mounting locations provided.
- 2. For PumpRight Hydraulic pumps, place on top of the bracket and fasten using the provided 1/2" hardware. For Tower pumps, use the provided 3/8" carriage bolts and nuts to fasten to the front and side of the bracket.
- 3. Be sure to check that all equipment is clear of planter and tank components before tightening and operating.

