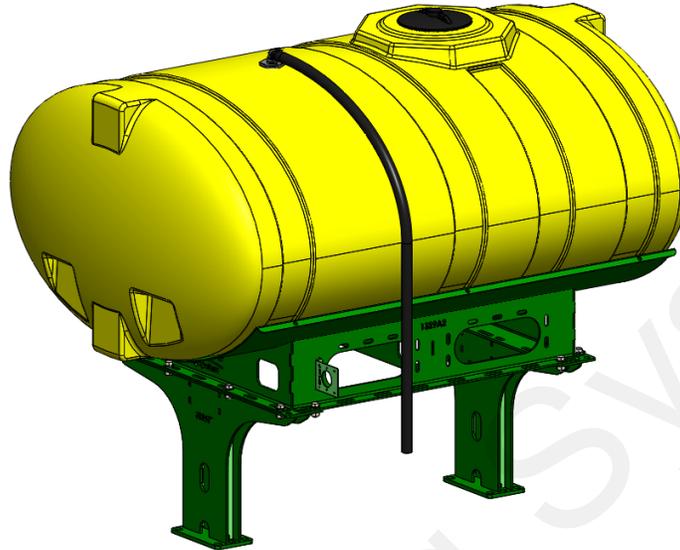




396-4327Y1

Tank Overflow Assembly Instructions



BOM Number: 521-00-100280

BOM Description: *Overflow Assembly for 150-300 gallon tanks—3/4" Hose*

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	108-TF075	3/4" Tank Bung	1
2	101-075075-90-H	3/4" MPT x 3/4" HB - 90 Degree	1
3	350-1208	SS Hose Clamp - Size 12 - 1-1/4" Diameter (fits 3/4" AG200)	1
4	399-RSTB-2	Rectorseal Tru Blue - 2 oz Tube	1
5	280-075-AG200	3/4" AG200 - 10ft	1

BOM Number: 521-00-100285

BOM Description: *Overflow Assembly for 400-750 gallon tanks—1" Hose*

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	108-TF100	1" Tank Bung	1
2	101-100100-90	1" MPT x 1" HB - 90 Degree	1
3	350-1608	SS Hose Clamp - Size 16 - 1-1/2" Diameter (fits 1" AG200)	1
4	399-RSTB-2	Rectorseal Tru Blue - 2 oz Tube	1
5	280-100-AG200	1" AG200 - 10ft	1

BOM Number: 521-00-100290

BOM Description: *Overflow Assembly for Two (Wing) Tanks —3/4" Hose*

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	108-TF075	3/4" Tank Bung	2
2	101-075075-90-H	3/4" MPT x 3/4" HB - 90 Degree	2
3	350-1208	SS Hose Clamp - Size 12 - 1-1/4" Diameter (fits 3/4" AG200)	2
4	399-RSTB-2	Rectorseal Tru Blue - 2 oz Tube	1
5	280-075-AG200	3/4" AG200 - 20ft	1



Installation Instructions

1. Use a hole saw to drill a hole in the tank for the bung installation in the desired location. Keep in mind tank sloshing or low spots may cause unwanted leaking.
Note: A 3/4" bung requires a 1-3/4" hole saw and a 1" bung requires a 2-1/4" hole saw.
2. Tighten the reverse threads on the tank bung with the nut on the inside as shown.
3. Use pipe thread sealant and thread the 3/4" MPT x 3/4" Hose Barb—90 Degree fitting into the tank bung.
4. Push the 3/4" hose onto the hose barb and tighten with hose clamps.
5. Route the overflow hose away from equipment, toolbar, row units, etc. in a noticeable location and fasten using zip ties.

Note: To prevent damage to the system or nuisance strainer plugging, vacuum the tank after installation to remove plastic debris.

