

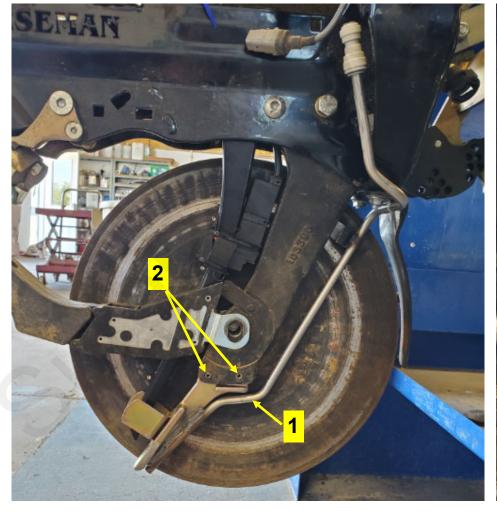
396-4423Y1

Norseman Techni-Plant FL Planter In-Furrow Fertilizer Tube Installation Instructions

Kit Number: 270-TT-001-NORSEMAN

Parts List

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
		TUBE ONLY - Totally Tubular - 2000 Series Kinze Planter and 7000 or 7100 Series John	
1	274-TT-001	Deere, Norseman Techni-Plant	1
2	269-025088RP	1/4" OD x 7/8" Roll Pin	2
3	352-8863T34	Loop Clamp - 3/8" ID, 1.5" Long, 13/32" Mount Hole DIA	1
4	304-050100-5	Carriage Bolt - 5/16" x 1" G5	1





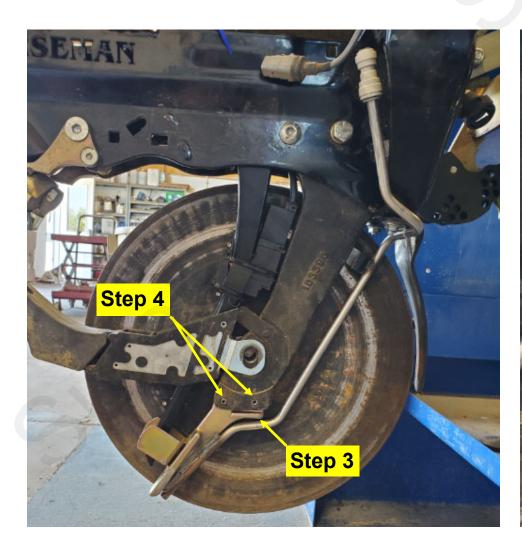
Revised: 5/24/2022



Installation Instructions KIT: 270-TT-001-NORSEMAN

Installation Instructions:

- 1. Remove depth gauge wheels and disc's, taking note of shim placement.
- 2. Remove factory seed tube guard, remove disc guard bolt on the right side of the row unit (standing behind)
- 3. Lift TT-001 up into position on row unit
- 4. Align roll pin holes and install roll pins (Included in Kit)5. Install Loop Clamp using the right bolt hole of the disc guard with the supplied 5/16"x1" Carriage Bolt. See picture to the below right for clamp orientation.
- 6. Re-Install seed tube
- 7. Re-Install disc openers taking care to get the correct shim placement. Extra shims may be needed after installing TT-001. Refer to Planter MFR disc opener installation recommendations.
- 8. Re-Install depth gauge wheels





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