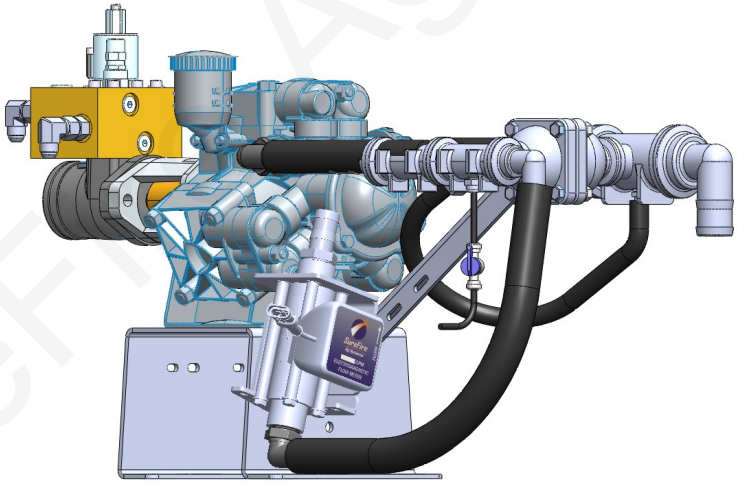
396-3292Y1

PumpRight Fertilizer System for AFS® Pro 700 And Planter ECU

AFS® Pro 700 and Planter ECU

&

PumpRight for PWM Control



Pump Models & Flow Capability

	Number of Diaphragms	Max Flow GPM	Max GPA on 40' at 6 MPH	Max GPA on 60' at 6 MPH
D70	2	15	30	20
D115	3	25	50	34
D160	4	35	70	48
D250	6	55		70

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General Description

You have purchased a SureFire fertilizer system for your equipment. This system will be controlled by your Pro 700 display and the Planter Rate ECU. The Rate ECU will adjust the speed of the SureFire PumpRight hydraulic pump based on feedback from the flowmeter and vehicle speed. The system is capable of section control to minimize overlap areas with optional section valves.

Basic Installation Steps

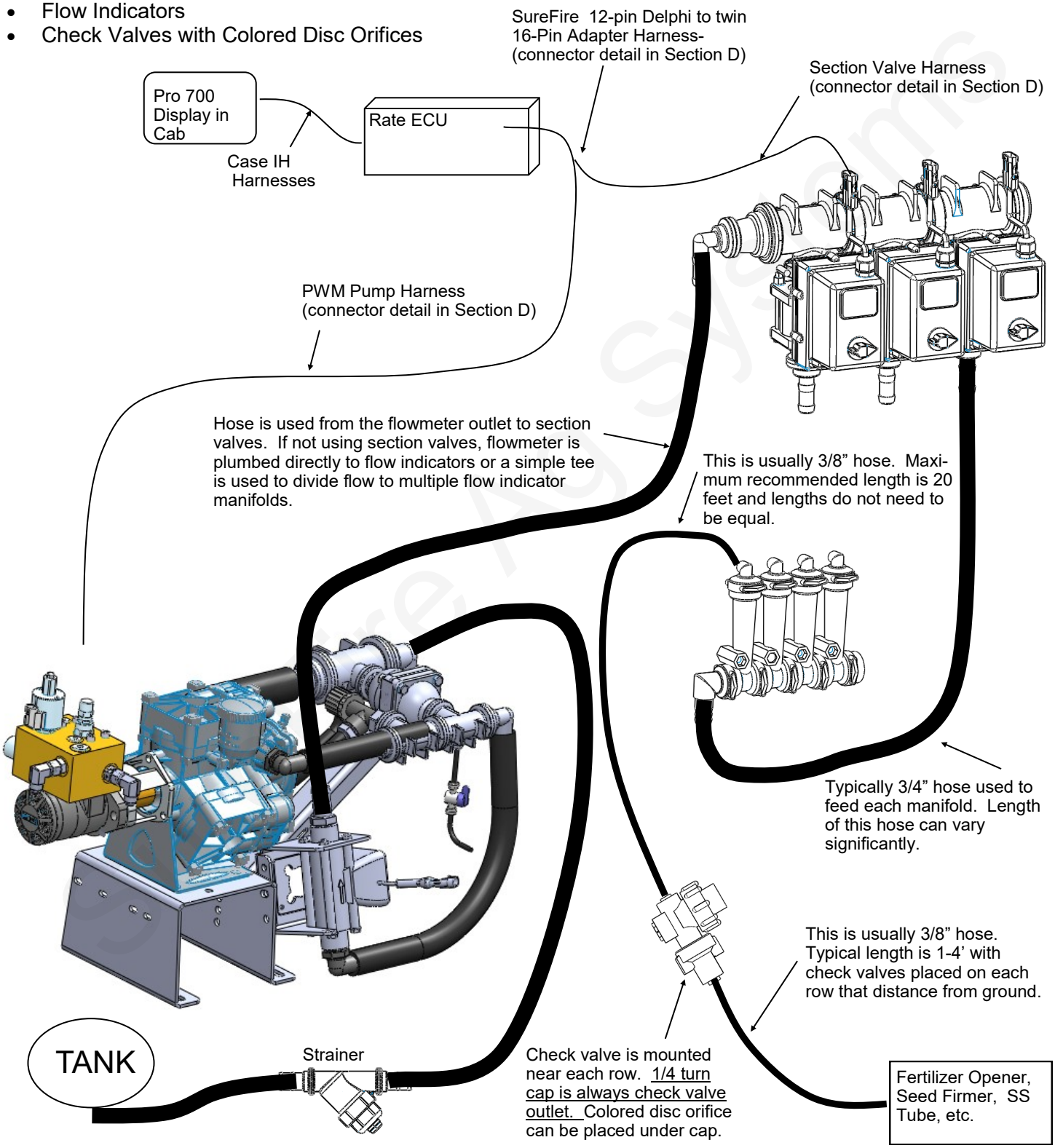
1. Install Pro 700 display and connect to Planter ECU modules.
2. Open the packages and familiarize yourself with the components. Refer to manual sections B, C & D for component information.
3. Mount the PumpRight pump and make hydraulic connections. See section E for hydraulic plumbing information.
4. Plumb the tank to the PumpRight inlet. See section E for details.
5. Install the plumbing kit including section valves, flow indicator columns / manifolds, check valves, plumbing to each row unit delivery point. See section B for information on these components.
6. Attach the flowmeter outlet to section valve or manifold inlet. Attach section valve outlets to flow indicator inlets.
7. Attach harnesses as shown in Section D.
8. Setup Controller for SureFire fertilizer system as shown in Section F.
9. Fill system with water, conduct initial operation and tests per Section F.
10. Winterize system with RV Antifreeze if freezing temperatures are expected.

Consult your Pro 700 Display User Guide and planter operator's manual for more information on the setup and operation of your Pro 700 system.

System Overview Example

The following gives an example of a complete SureFire Fertilizer system with these components:

- Pro 700 Display
- Planter Frame and Rate ECU
- PumpRight D115
- Section Valves
- Flow Indicators
- Check Valves with Colored Disc Orifices

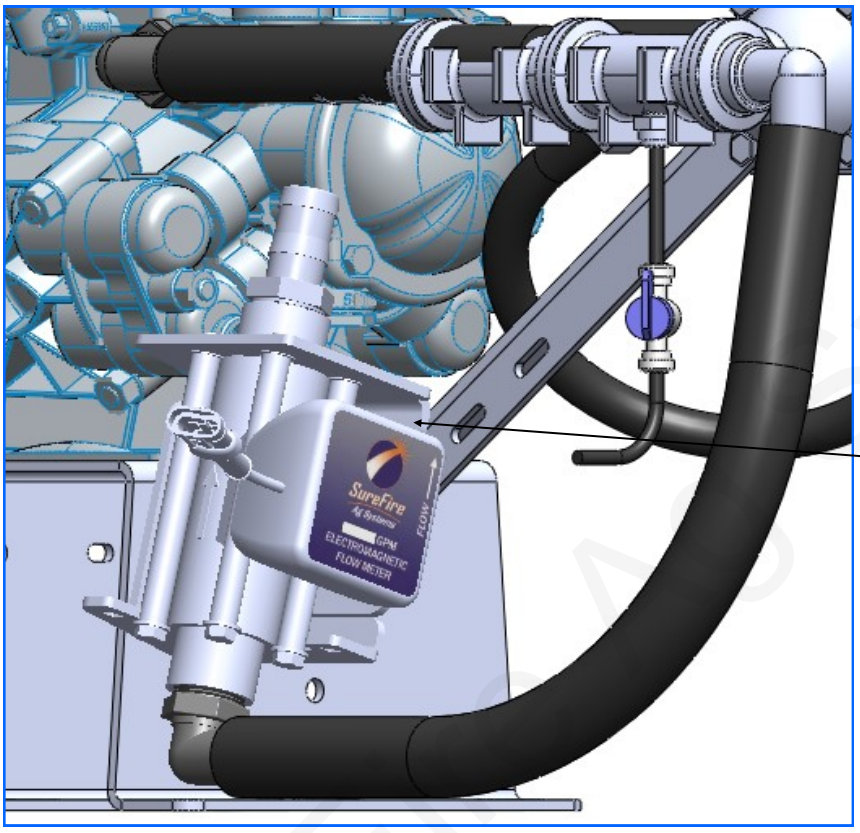


Electromagnetic Flowmeter Kits

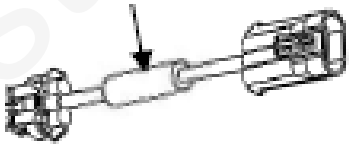
0-13 - 2.6 GPM Item Number 500-02-2040
0.3 - 5.0 GPM Item Number 500-02-2050
0.6 - 13 GPM Item Number 500-02-2060
1.3 - 26 GPM Item Number 500-02-2070
2.6 - 53 GPM Item Number 500-02-2080

Kits include flowmeter, universal twist tab mounting bracket, hose barb fittings & hose clamps.

Before doing any arc welding on the implement, unplug the cable to the flowmeter, or damage to the flowmeter may result.



Divide by 8 flowmeter adapter cable 201-14226



Mounting Bracket, 400-1208A1 (not used for 2.6-53 GPM flowmeter**)

** 2.6-53 GPM flowmeter uses quantity 2 of bracket 204-01-463911-100

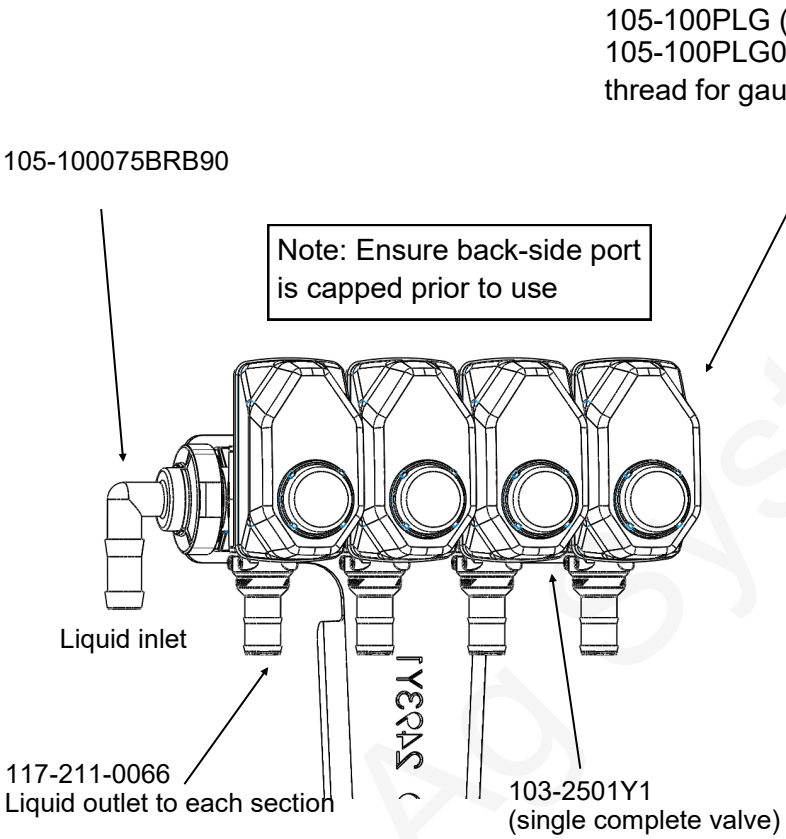
Electromagnetic flowmeters (also known as mag meters) are superior to traditional turbine flowmeters in two basic ways. First, they have no moving parts. This translates into no wear items or potential for contaminants to jam a spinning turbine. The inside of the flowmeter is simply an open tube through which the liquid passes.
Second, electromagnetic flowmeters use a principle of electromagnetic measurement to output a signal proportional to the liquid flow which goes through it, which makes them independent of viscosity or density of the fluid measured. They are extremely accurate using the standard calibration number.
SureFire still recommends you perform a catch test to verify the system is properly installed and configured.

Flowmeter Model (blue label with white lettering)	Flow Calibration (pulses/gal)	Pro 700 Rate ECU Flow Cal	FPT Size	Hose Barb In kit
0.13 - 2.6 GPM	3000	990	3/4”	3/4”
0.3 - 5.0 GPM	3000	990	3/4”	3/4”
0.6 - 13 GPM	2000	660	3/4”	1”
1.3 - 26 GPM	2000	660	1”	1”
2.6 - 53 GPM	2000	660	1 1/4”	1 1/2”

Each flowmeter has a different diameter sensing element. Although the calibration numbers may be the same, the proper sized flowmeter must be used.

Earlier model flowmeters (meters with white labels with black text) have different calibration numbers. See the documentation for those meters to find the calibration numbers.

Section Valves



Additional Parts:

1" Gasket	105-100G-H
1" Clamp	105-FC100

How it Works

Section valves can be assembled into groups with a common inlet to control flow to each section. Common assemblies use up to 5-6 valves, however, more can be used where practical. Many alternate fittings can be used to accommodate different hose sizes and configurations.

The valves have a 3-pin weather pack electrical connector. This has a power, ground, and switched wire. The power measured to ground should have 12 volts when the controller is on. The switched wire will have 12 volts to turn the valve on, and 0 volts to turn the valve off.

Wiring Connector:
Pin A—Red, 12 Volts +
Pin B—Black, Ground -
Pin C—White, Signal
12V=on ; 0V=off

Mounting Hardware:

2 Valve Bolt Kit	384-1100
Mounting Bracket	400-2493Y1

Pump Priming and Air Bleed Valve

An air bleed valve is included with each pump to aid in system priming. It is shipped in the pump accessories bag and must be installed during system installation.

B
Components
Liquid

Why use an air bleed valve:

Most fertilizer systems are equipped with a 4 lb or 10 lb check valve on the end of each hose delivering fertilizer to the ground. These valves do not let air escape from the system, unless it is pressurized. PumpRight liquid pumps are not good air compressors. Therefore, the pump can struggle to prime due to air trapped on the outlet side of the pump.

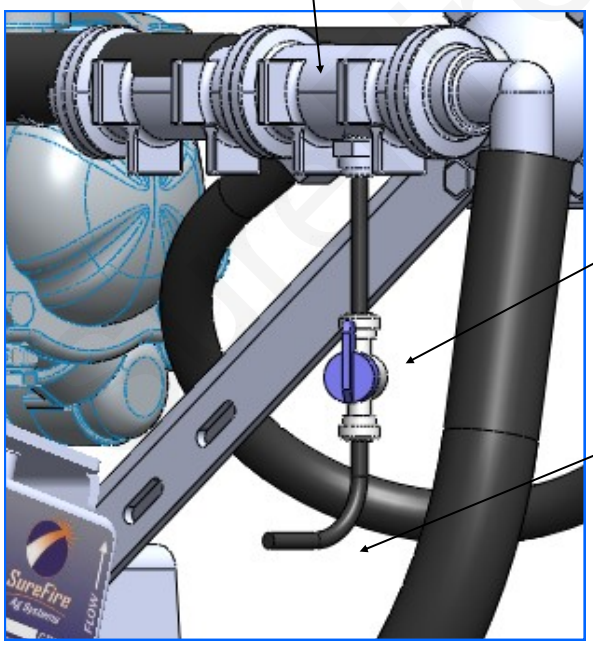
The air bleed valve is a small 1/4" valve that when opened lets air escape from the pump outlet at zero pressure. Open until liquid comes out and then close the valve.

How to install the air bleed valve:

Remove the 1/4" plug from the quick connect fitting on the pump outlet side (see pictures below). Next, insert the 1/4" tubing in the quick connect fitting. Run the 1/4" tubing to an easily accessible spot on your equipment. Next, cut the tubing and push the 1/4" valve onto the tubing. Finally, run the tubing to a low location where any fertilizer that escapes will run on the ground.

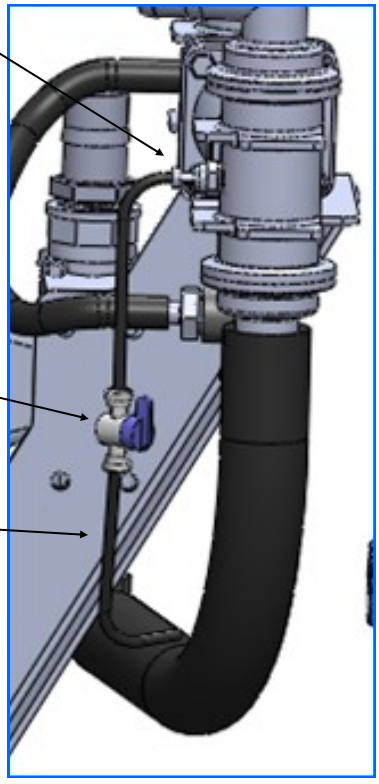
D115 & D70

Attach 1/4" tubing to 1/4" QC on bottom of 1" Manifold Tee



D160 & D250

Attach 1/4" tubing to 1/4" QC on back side of 1" x 2" tee on outlet side of pump



Recirculation & Agitation

A recirculation valve is standard on all 4 PumpRight models outlet plumbing assembly.

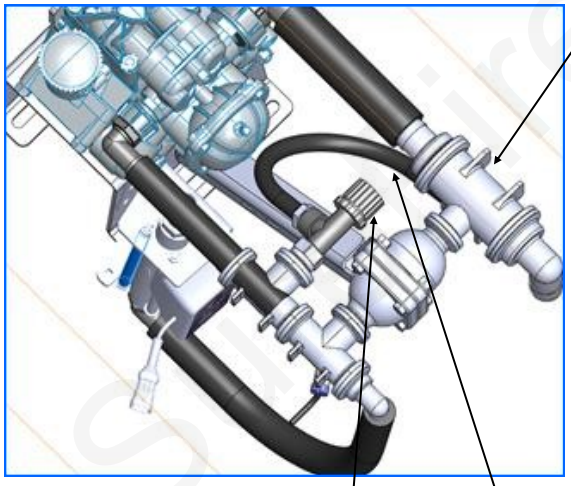
How Recirculation Works:

When running a PumpRight pump at less than 20% of it's maximum flow, it sometimes improves system stability to allow the pump to run faster. Opening the recirculation valve diverts some pump flow before the flowmeter, causing the pump to run faster. The application rate is still measured by the flowmeter and everything that passes through the flowmeter is applied to the ground. **If the pump is surging at a low flow rate, open the recirculation regulation valve until the pump runs smoothly.** OPENING THE VALVE LOWERS THE MAXIMUM RATE THAT CAN BE APPLIED TO THE GROUND. Close the valve if a higher rate is required.

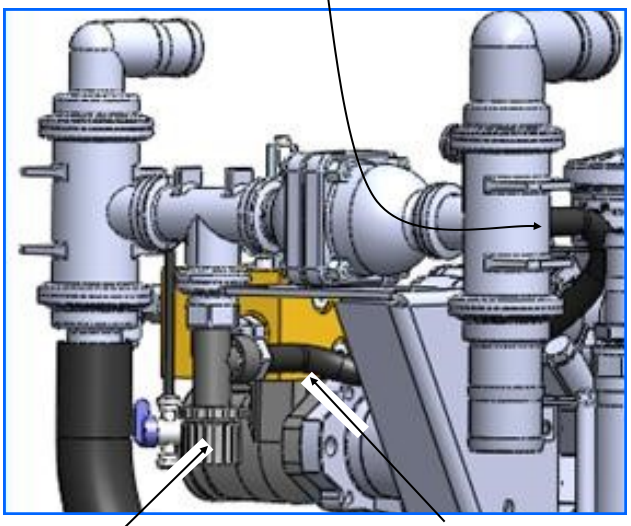
How to modify for tank agitation:

If tank agitation is required, the recirculation valve can be re-plumbed to divert flow to the tank. All that is required is to remove the 1/2" recirculation hose from the pump. Then replace the 3/8" MPT x 1/2" HB on the inlet side of the pump with a 3/8" plug which is included in your PumpRight accessories bag. Finally, install a longer 1/2" hose from the recirculation valve back to the tank.

D115 (D70 very similar)



D160 (D250 very similar)



Product Distribution

<u>To assure proper and even distribution to each row, the product being applied must be metered to each individual row.</u> This metering is done by one of the 3 following methods which create back pressure so an equal amount of liquid is applied to each row.

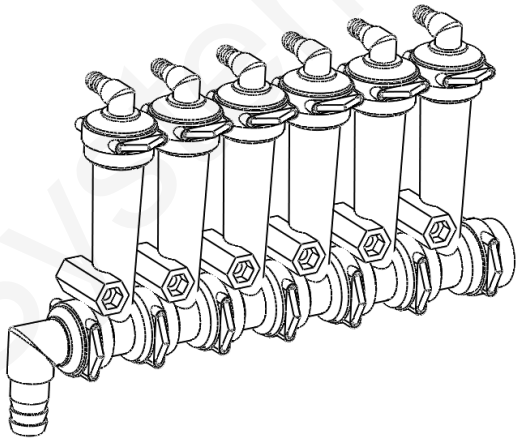
1. A metering orifice may be placed in the top cap of each floating ball flow indicator. (See photos on page 10.)
2. A metering orifice may be placed in the check valve cap in the line that leads to each row. (See photo on page 12.)
3. A dual metering tube kit with dual check valves may be used. (See pages 16-19.)

Floating Ball Flow Indicator & Manifold System

Flow indicators give a clear visual signal that a fertilizer system is working. These indicators use an o-ring and wire clip connection to snap together in any configuration necessary.

SureFire has simple tee brackets and U-bolts that will mount these to a variety of bar sizes.

Two main types of flow indicators are used. **On 30" row spacing, the low flow column with 1/4" push to connect outlet is recommended for rates under 10 GPA. For rates over 10 GPA the full flow column with 3/8" hose barb outlet is preferred.**



Parts List

Complete Columns

701-20460-95	Single Full Flow Column with 3/8" HB - 90 Degree Outlet
701-20460-96	Single Full Flow Column with 1/4" FPT - 90 Degree Outlet
701-20460-97	Single Low Flow Column with 1/4" QC - 90 Degree Outlet
701-20460-98	Single Full Flow Column with 3/8" QC - 90 Degree Outlet
701-20460-99	Single Full Flow Column with 1/2" HB - 90 Degree Outlet

Fittings

701-20503-00	ORS x 3/4" HB - Straight
701-20511-00	ORS x 3/8" HB - 90 Degree
701-20512-00	ORS x 1/2" HB - 90 Degree
701-20513-00	ORS x 3/4" HB - 90 Degree
701-20516-00	ORS x 1/4" QC - 90 Degree
701-20517-00	ORS x 3/8" QC - 90 Degree
701-20518-00	ORS x 1/4" FPT - 90 Degree
701-20519-00	ORS x 1/4" FPT - Straight
701-20520-00	ORS Male x ORS Female - 90 degree
701-20521-00	Wilger End Cap
701-20523-00	ORS Male x ORS Female x 3/8" FPT - Isolator
701-20525-00	ORS Male x ORS Male x 1" FPT - Tee

Service Parts Only

701-20460-00	Full Flow Column
701-20470-00	Low Flow Column
701-20460-04	Wilger Lock U-clip
701-20460-05	Flow Indicator Ball - 1/2" SS Ball
701-20460-06	Flow Indicator Ball - Maroon Glass
701-20460-07	Flow Indicator Ball - Red Celcon
701-20460-08	Flow Indicator Ball - Green Poly
701-20460-09	Flow Indicator Ball - Black Poly
701-20460-15	Viton O-Ring for column & fittings
701-40225-05	Viton O-Ring for Orifice

Brackets & U-Bolts

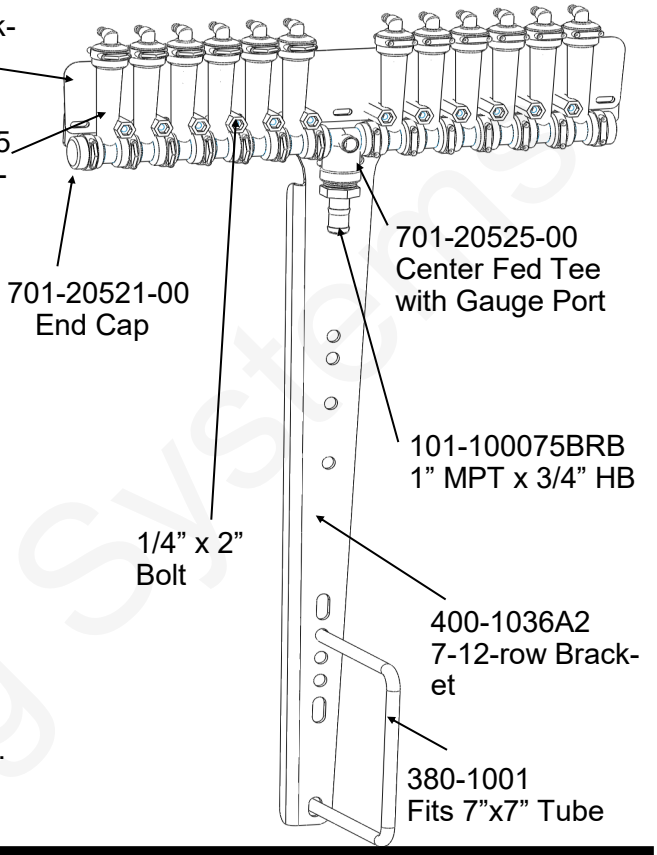
400-1037A1	3-6 Row Bracket
400-1036A2	7-12-row Bracket
400-2011A1	White Backer Plate for 3-6 Row Bracket
400-2010A1	White Backer Plate for 7-12-row Bracket
400-1315A2	Flow Indicator Bracket, 6-8 in wide hitch mount

Floating Ball Flow Indicators- Full Flow Column (mostly 3/8" HB)

B
Components
Liquid

The **full flow column** is typically used with rates **over 10 GPA on 30" rows**. For rates **less than 10 GPA** SureFire recommends the **low flow columns** with 1/4" push to connect outlet fittings.

The full flow columns are most often assembled with 3/8" hose barb outlets. See the low flow info below for the difference between full and low flow columns.



Full Flow Indicators w/ 3/8" Hose Barb Outlet

Column Flow (GPM): .05-2.70 GPM
Equivalent Application Rate
On 30" Rows at 6 MPH: 2-70 GPA

Ball Selection for 30" Rows

GPM	GPA	Ball
.05-.18	2-6 *	Green Plastic*
.09-.30	3-10 *	Red Plastic*
.31-.72	10-20	Maroon Glass
.40-2.1	13-70	Stainless Steel (1/2")

* SureFire recommends using the low flow column for these flow rates.
Plastic balls may float on heavier fertilizers, such as 10-34-0.

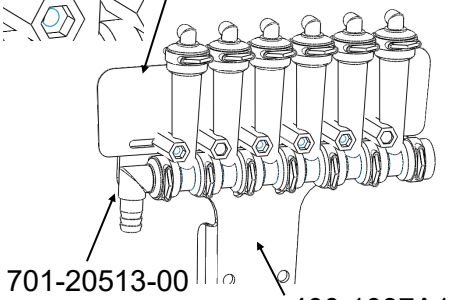
Low Flow Column (mostly 1/4" QC)

400-2011A1
6-Row White Visi-
bility Backer Plate

The low flow column has a smaller internal diameter. This means a heavier ball can be used to monitor a smaller flow.

SureFire uses the low flow columns with 1/4" push to connect outlet fittings. **The flow capability of 1/4" tubing and the low flow column are a great pair for rates on 30" rows under 10 GPA.**

Externally, the low flow column can only be identified by "Low Flow" molded into one side of the column. All the same fittings work with low flow and full flow columns.



Low Flow Indicators w/ 1/4" Push to Connect Outlet

Column Flow (GPM): .03-.30 GPM
*** Low Flow Column with 3/8" hose barb .03 - .70 GPM
Equivalent Application Rate
On 30" Rows at 6 MPH (1/4" QC): 1-10 GPA

Ball Selection for 30" Rows

GPM	GPA	Ball
.03-.09	1-3	Green Plastic*
.05-.14	2-4	Red Plastic*
.10-.18	3-6	Maroon Glass
.15-.70	5-10	Stainless Steel (1/2")

*These balls may float on heavier fertilizers, such as 10-34-0. Use Maroon Glass in this case.

Floating Ball Flow Indicators– Metering Orifice Selection for 30” Rows

See www.surefireag.com for other row spacings

30” Spacing

Orifice	PSI	Gal/Min 28-0-0	MPH 4.0	4.5	5.0	5.5	6.0	6.5	7.0
28	10	0.043	2.15	1.91	1.72	1.56	1.43	1.32	1.23
	20	0.061	3.02	2.69	2.42	2.20	2.02	1.86	1.73
	30	0.075	3.72	3.31	2.98	2.71	2.48	2.29	2.13
	40	0.087	4.29	3.82	3.43	3.12	2.86	2.64	2.45
	50	0.097	4.82	4.28	3.85	3.50	3.21	2.97	2.75
	60	0.106	5.26	4.67	4.21	3.82	3.50	3.23	3.00
35	10	0.070	3.46	3.08	2.77	2.52	2.31	2.13	1.98
	20	0.098	4.86	4.32	3.89	3.54	3.24	2.99	2.78
	30	0.120	5.96	5.30	4.77	4.33	3.97	3.67	3.40
	40	0.139	6.88	6.11	5.50	5.00	4.58	4.23	3.93
	50	0.156	7.71	6.85	6.17	5.61	5.14	4.74	4.41
	60	0.170	8.41	7.48	6.73	6.12	5.61	5.18	4.81
40	10	0.090	4.47	3.97	3.57	3.25	2.98	2.75	2.55
	20	0.127	6.31	5.61	5.05	4.59	4.21	3.88	3.60
	30	0.157	7.75	6.89	6.20	5.64	5.17	4.77	4.43
	40	0.181	8.94	7.94	7.15	6.50	5.96	5.50	5.11
	50	0.202	9.99	8.88	7.99	7.26	6.66	6.15	5.71
	60	0.221	10.95	9.73	8.76	7.96	7.30	6.74	6.26
46	10	0.119	5.91	5.26	4.73	4.30	3.94	3.64	3.38
	20	0.169	8.37	7.44	6.69	6.08	5.58	5.15	4.78
	30	0.207	10.25	9.11	8.20	7.45	6.83	6.31	5.86
	40	0.239	11.83	10.51	9.46	8.60	7.88	7.28	6.76
	50	0.267	13.23	11.76	10.58	9.62	8.82	8.14	7.56
	60	0.293	14.50	12.89	11.60	10.55	9.67	8.92	8.29
52	10	0.149	7.36	6.54	5.89	5.35	4.91	4.53	4.21
	20	0.210	10.38	9.23	8.31	7.55	6.92	6.39	5.93
	30	0.257	12.70	11.29	10.16	9.24	8.47	7.82	7.26
	40	0.296	14.67	13.04	11.74	10.67	9.78	9.03	8.39
	50	0.332	16.43	14.60	13.14	11.95	10.95	10.11	9.39
	60	0.363	17.96	15.96	14.37	13.06	11.97	11.05	10.26
63	10	0.218	10.78	9.58	8.62	7.84	7.18	6.63	6.16
	20	0.307	15.20	13.51	12.16	11.05	10.13	9.35	8.69
	30	0.376	18.62	16.55	14.89	13.54	12.41	11.46	10.64
	40	0.435	21.51	19.12	17.21	15.64	14.34	13.24	12.29
	50	0.486	24.05	21.38	19.24	17.49	16.03	14.80	13.74
	60	0.532	26.33	23.40	21.06	19.15	17.55	16.20	15.04
78	10	0.341	16.87	14.99	13.49	12.27	11.24	10.38	9.64
	20	0.481	23.83	21.18	19.06	17.33	15.89	14.66	13.62
	30	0.590	29.22	25.97	23.37	21.25	19.48	17.98	16.70
	40	0.681	33.73	29.98	26.98	24.53	22.49	20.76	19.27
	50	0.762	37.72	33.53	30.17	27.43	25.14	23.21	21.55
	60	0.835	41.31	36.72	33.05	30.04	27.54	25.42	23.60
98	10	0.553	27.38	24.34	21.90	19.91	18.25	16.85	15.64
	20	0.782	38.72	34.42	30.98	28.16	25.82	23.83	22.13
	30	0.956	47.31	42.05	37.85	34.41	31.54	29.11	27.03
	40	1.106	54.76	48.67	43.81	39.82	36.50	33.70	31.29
	50	1.239	61.33	54.51	49.06	44.60	40.88	37.74	35.04
	60	1.354	67.02	59.58	53.62	48.74	44.68	41.24	38.30
107	10	0.649	32.11	28.54	25.69	23.35	21.41	19.76	18.35
	20	0.920	45.56	40.50	36.45	33.13	30.37	28.04	26.03
	30	1.124	55.63	49.45	44.51	40.46	37.09	34.24	31.79
	40	1.301	64.39	57.24	51.52	46.83	42.93	39.63	36.80
	50	1.451	71.84	63.86	57.47	52.25	47.89	44.21	41.05
	60	1.584	78.41	69.70	62.73	57.03	52.27	48.25	44.81
130	10	0.938	46.43	41.27	37.15	33.77	30.96	28.57	26.53
	20	1.319	65.27	58.02	52.22	47.47	43.51	40.17	37.30
	30	1.619	80.16	71.26	64.13	58.30	53.44	49.33	45.81
	40	1.867	92.43	82.16	73.94	67.22	61.62	56.88	52.82
	50	2.088	103.38	91.89	82.70	75.19	68.92	63.62	59.07
	60	2.292	113.46	100.85	90.76	82.51	75.64	69.82	64.83

All application rates (gallons/acres) are estimates based on 0-28-0 (10.65 lbs/gallon) at 70 degrees F.

PumpRight Pressure Recommendations (with 10 lb check valves):

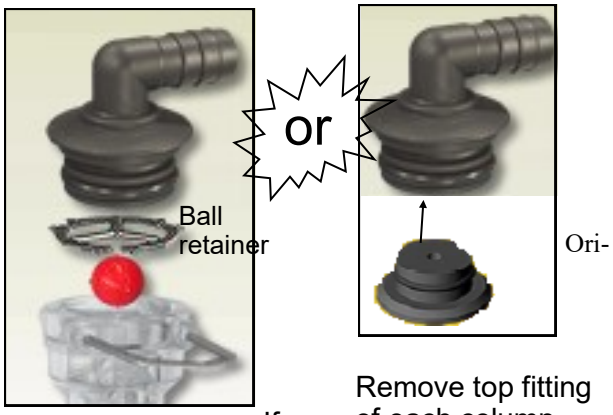
- Minimum 20 PSI
- Maximum 80 PSI

Tower Electric Pump Pressure Recommendations (with 4 lb check valves):

- Minimum 10 PSI
- Maximum 30 PSI

Chart is for 28-0-0 Fertilizer @ 70°

- Heavier fertilizers (like 10-34-0) will have 5-15% less flow than chart indicates for a certain pressure
- Cold fertilizers will cause system pressure to increase at a given application rate.
- Tower Electric Pump Systems will have reduced flow and increased electrical current draw due to cold fertilizer increasing operating pressure. **Use the largest orifice possible for cold weather operation.**



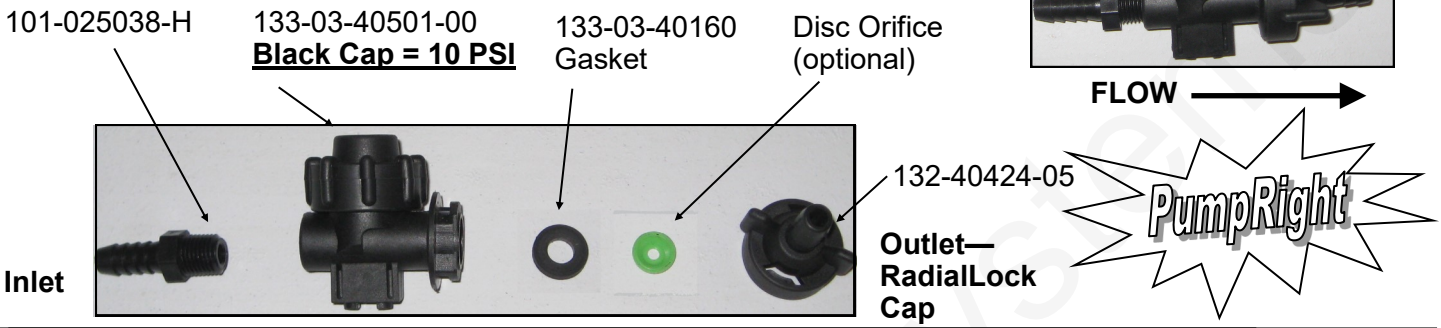
If using a metering orifice in the flow indicator, the orifice replaces the ball retainer. If not using an orifice here, the ball retainer must be in place.

Remove top fitting of each column. Then push metering orifice into bottom of each outlet fitting.

Check Valves

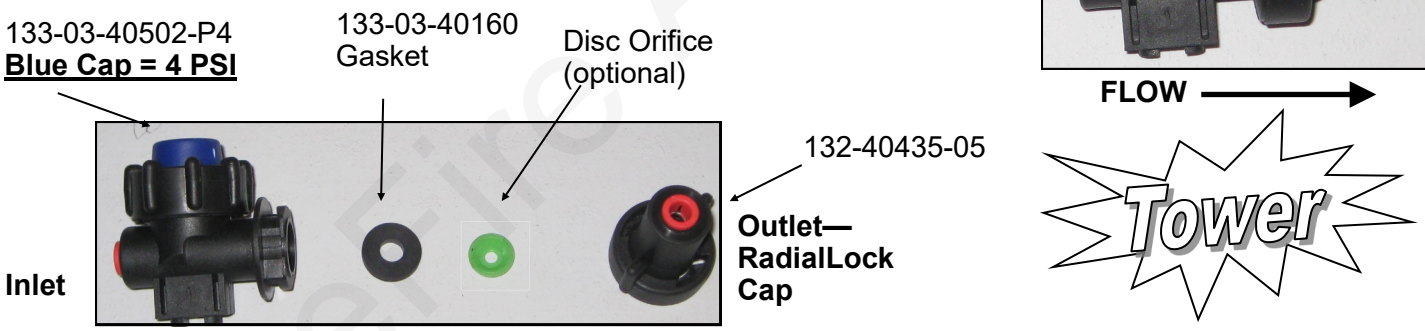
10 lb check valve with 3/8” hose barbs

The recommended check valve for most **PumpRight installations** is the 10 lb check with 3/8” hose barbs. This works with 3/8” rubber hose which SureFire recommends for most applications over 10 GPA on 30” rows. The recommended minimum system operating pressure for this check is 20 psi, to ensure all checks open fully.



4 lb check valve with 1/4” quick connect fittings

4 lb check valves are typically used with **electric pump systems**. SureFire recommends this valve for use with 1/4” tubing applying up to 10 GPA on 30” rows. The recommended minimum system operating pressure for this check is 10 psi, to ensure all checks open fully.



Special Purpose Check Valve Assemblies

Assembly Part Number	Description	Suggested Uses (30” rows)
136-10-04QC04QC	1/4" QC x 1/4" QC 10 lb	< 10 GPA with **PumpRight** & 1/4” Tubing
136-10-06QC06QC	3/8" QC x 3/8" QC 10 lb	With 3/8” tubing plumbing
136-04-06HB06HB	3/8" HB x 3/8" HB 4 lb	> 10 GPA with **Electric Pumps**
136-04-08HB08HB	1/2" HB x 1/2" HB 4 lb	> 50 GPA with **PumpRight**
136-10-08HB08HB	1/2" HB x 1/2" HB 10 lb	> 50 GPA with **PumpRight**

Colored Disc Orifice Chart for 30” rows

30” Spacing

Orifice Color (Approx Size)	PSI	Gal/Min 28-0-0	MPH 4.0	4.5	5.0	5.5	6.0	6.5	7.0
Pink (24)	10	0.033	1.62	1.44	1.30	1.18	1.08	1.00	0.93
	20	0.046	2.28	2.02	1.82	1.66	1.52	1.40	1.30
	30	0.057	2.80	2.49	2.24	2.04	1.87	1.73	1.60
	40	0.065	3.24	2.88	2.59	2.36	2.16	1.99	1.85
	50	0.073	3.64	3.23	2.91	2.64	2.42	2.24	2.08
	60	0.081	3.99	3.54	3.19	2.90	2.66	2.45	2.28
Gray (30)	10	0.050	2.50	2.22	2.00	1.82	1.66	1.54	1.43
	20	0.072	3.55	3.15	2.84	2.58	2.37	2.18	2.03
	30	0.088	4.34	3.85	3.47	3.15	2.89	2.67	2.48
	40	0.101	4.99	4.44	4.00	3.63	3.33	3.07	2.85
	50	0.112	5.56	4.95	4.45	4.05	3.71	3.42	3.18
	60	0.124	6.13	5.45	4.91	4.46	4.09	3.77	3.50
Black (35)	10	0.070	3.46	3.08	2.77	2.52	2.31	2.13	1.98
	20	0.098	4.86	4.32	3.89	3.54	3.24	2.99	2.78
	30	0.120	5.96	5.30	4.77	4.33	3.97	3.67	3.40
	40	0.139	6.88	6.11	5.50	5.00	4.58	4.23	3.93
	50	0.156	7.71	6.85	6.17	5.61	5.14	4.74	4.41
	60	0.170	8.41	7.48	6.73	6.12	5.61	5.18	4.81
Brown (41)	10	0.094	4.64	4.13	3.71	3.38	3.10	2.86	2.65
	20	0.132	6.53	5.80	5.22	4.75	4.35	4.02	3.73
	30	0.162	8.02	7.13	6.41	5.83	5.34	4.93	4.58
	40	0.187	9.24	8.22	7.39	6.72	6.16	5.69	5.28
	50	0.209	10.34	9.19	8.27	7.52	6.89	6.36	5.91
	60	0.228	11.30	10.05	9.04	8.22	7.53	6.95	6.46
Orange (46)	10	0.119	5.91	5.26	4.73	4.30	3.94	3.64	3.38
	20	0.169	8.37	7.44	6.69	6.08	5.58	5.15	4.78
	30	0.207	10.25	9.11	8.20	7.45	6.83	6.31	5.86
	40	0.239	11.83	10.51	9.46	8.60	7.88	7.28	6.76
	50	0.267	13.23	11.76	10.58	9.62	8.82	8.14	7.56
	60	0.293	14.50	12.89	11.60	10.55	9.67	8.92	8.29
Maroon (52)	10	0.149	7.36	6.54	5.89	5.35	4.91	4.53	4.21
	20	0.210	10.38	9.23	8.31	7.55	6.92	6.39	5.93
	30	0.257	12.70	11.29	10.16	9.24	8.47	7.82	7.26
	40	0.296	14.67	13.04	11.74	10.67	9.78	9.03	8.39
	50	0.332	16.43	14.60	13.14	11.95	10.95	10.11	9.39
	60	0.363	17.96	15.96	14.37	13.06	11.97	11.05	10.26
Red (63)	10	0.218	10.78	9.58	8.62	7.84	7.18	6.63	6.16
	20	0.307	15.20	13.51	12.16	11.05	10.13	9.35	8.69
	30	0.376	18.62	16.55	14.89	13.54	12.41	11.46	10.64
	40	0.435	21.51	19.12	17.21	15.64	14.34	13.24	12.29
	50	0.486	24.05	21.38	19.24	17.49	16.03	14.80	13.74
	60	0.532	26.33	23.40	21.06	19.15	17.55	16.20	15.04
Blue (80)	10	0.351	17.39	15.46	13.91	12.65	11.59	10.70	9.94
	20	0.496	24.57	21.84	19.66	17.87	16.38	15.12	14.04
	30	0.608	30.09	26.75	24.08	21.89	20.06	18.52	17.20
	40	0.702	34.74	30.88	27.79	25.26	23.16	21.38	19.85
	50	0.785	38.86	34.54	31.08	28.26	25.90	23.91	22.20
	60	0.859	42.53	37.81	34.03	30.93	28.36	26.18	24.31
Yellow (95)	10	0.506	25.06	22.27	20.05	18.22	16.70	15.42	14.32
	20	0.715	35.39	31.46	28.32	25.74	23.60	21.78	20.23
	30	0.876	43.37	38.55	34.69	31.54	28.91	26.69	24.78
	40	1.009	49.94	44.39	39.95	36.32	33.29	30.73	28.54
	50	1.133	56.07	49.84	44.86	40.78	37.38	34.51	32.04
	60	1.239	61.33	54.51	49.06	44.60	40.88	37.74	35.04
Green (110)	10	0.686	33.95	30.18	27.16	24.69	22.63	20.89	19.40
	20	0.973	48.19	42.83	38.55	35.04	32.12	29.65	27.53
	30	1.186	58.70	52.18	46.96	42.69	39.13	36.12	33.54
	40	1.372	67.90	60.35	54.32	49.38	45.27	41.78	38.80
	50	1.531	75.78	67.36	60.63	55.12	50.52	46.64	43.30
	60	1.681	83.23	73.98	66.58	60.53	55.49	51.22	47.56

PumpRight Pressure Recommendations (with 10 lb check valves):

- Minimum 20 PSI
- Maximum 80 PSI

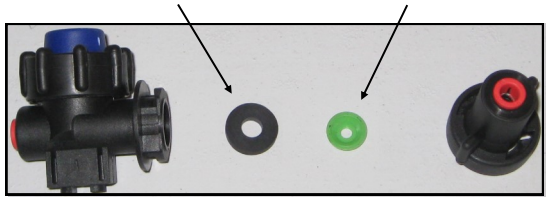
Tower Electric Pump Pressure Recommendations (with 4 lb check valves):

- Minimum 10 PSI
- Maximum 30 PSI

Chart is for 28-0-0 Fertilizer @ 70°

- Heavier fertilizers (like 10-34-0) will have 5-15% less flow than chart indicates for a certain pressure
- Cold fertilizers will cause system pressure to increase at a given application rate.
- Tower Electric Pump Systems will have reduced flow and increased electrical current draw due to cold fertilizer increasing operating pressure. **Use the largest orifice possible for cold weather operation.**

Colored Disc Orifice assembles under the check valve cap in most cases. (Drop the orifice with the hole down into the cap, then put the gasket on top of it.) The orifice can also be installed in a manifold (common on grain drills).



FLOW → 1/4 Turn Cap is Outlet

Colored Disc Orifice Chart
Common Grain Drill Row Spacings

7.5” Spacing

Orifice Color (Approx Size)	PSI	Gal/Min 28-0-0	MPH 4.0	4.5	5.0	5.5	6.0	6.5	7.0
Pink (24)	10	0.033	6.5	5.8	5.2	4.7	4.3	4.0	3.7
	20	0.046	9.1	8.1	7.3	6.6	6.1	5.6	5.2
	30	0.057	11.2	10.0	9.0	8.2	7.5	6.9	6.4
	40	0.065	13.0	11.5	10.4	9.4	8.6	8.0	7.4
	50	0.073	14.5	12.9	11.6	10.6	9.7	8.9	8.3
	60	0.081	15.9	14.2	12.8	11.6	10.6	9.8	9.1
Gray (30)	10	0.050	10.0	8.9	8.0	7.3	6.7	6.1	5.7
	20	0.072	14.2	12.6	11.4	10.3	9.5	8.7	8.1
	30	0.088	17.3	15.4	13.9	12.6	11.6	10.7	9.9
	40	0.101	20.0	17.8	16.0	14.5	13.3	12.3	11.4
	50	0.112	22.3	19.8	17.8	16.2	14.8	13.7	12.7
	60	0.124	24.5	21.8	19.6	17.8	16.4	15.1	14.0
Black (35)	10	0.070	13.8	12.3	11.1	10.1	9.2	8.5	7.9
	20	0.098	19.4	17.3	15.6	14.1	13.0	12.0	11.1
	30	0.120	23.8	21.2	19.1	17.3	15.9	14.7	13.6
	40	0.139	27.5	24.5	22.0	20.0	18.3	16.9	15.7
	50	0.156	30.8	27.4	24.7	22.4	20.6	19.0	17.6
	60	0.170	33.6	29.9	26.9	24.5	22.4	20.7	19.2
Brown (41)	10	0.094	19	17	15	14	12	11	11
	20	0.132	26	23	21	19	17	16	15
	30	0.162	32	29	26	23	21	20	18
	40	0.187	37	33	30	27	25	23	21
	50	0.209	41	37	33	30	28	25	24
	60	0.228	45	40	36	33	30	28	26
Orange (46)	10	0.119	24	21	19	17	16	15	14
	20	0.169	33	30	27	24	22	21	19
	30	0.207	41	36	33	30	27	25	23
	40	0.239	47	42	38	34	32	29	27
	50	0.267	53	47	42	38	35	33	30
	60	0.293	58	52	46	42	39	36	33
Maroon (52)	10	0.149	29	26	24	21	20	18	17
	20	0.210	42	37	33	30	28	26	24
	30	0.257	51	45	41	37	34	31	29
	40	0.296	59	52	47	43	39	36	34
	50	0.332	66	58	53	48	44	40	38
	60	0.363	72	64	57	52	48	44	41
Red (63)	10	0.218	43	38	34	31	29	27	25
	20	0.307	61	54	49	44	41	37	35
	30	0.376	74	66	60	54	50	46	43
	40	0.435	86	76	69	63	57	53	49
	50	0.486	96	86	77	70	64	59	55
	60	0.532	105	94	84	77	70	65	60
Blue (80)	10	0.351	70	62	56	51	46	43	40
	20	0.496	98	87	79	71	66	60	56
	30	0.608	120	107	96	88	80	74	69
	40	0.702	139	124	111	101	93	86	79
	50	0.785	155	138	124	113	104	96	89
	60	0.859	170	151	136	124	113	105	97
Yellow (95)	10	0.506	100	89	80	73	67	62	57
	20	0.715	142	126	113	103	94	87	81
	30	0.876	173	154	139	126	116	107	99
	40	1.009	200	178	160	145	133	123	114
	50	1.133	224	199	179	163	150	138	128
	60	1.239	245	218	196	178	164	151	140

All application rates (gallons/acres) are estimates based on 0-28-0 (10.65 lbs/gallon) at 70 degrees F

10” Spacing

Orifice Color (Approx Size)	PSI	Gal/Min 28-0-0	MPH 4.0	4.5	5.0	5.5	6.0	6.5	7.0
Pink (24)	10	0.033	4.9	4.3	3.9	3.5	3.2	3.0	2.8
	20	0.046	6.8	6.1	5.5	5.0	4.6	4.2	3.9
	30	0.057	8.4	7.5	6.7	6.1	5.6	5.2	4.8
	40	0.065	9.7	8.6	7.8	7.1	6.5	6.0	5.6
	50	0.073	10.9	9.7	8.7	7.9	7.3	6.7	6.2
	60	0.081	12.0	10.6	9.6	8.7	8.0	7.4	6.8
Gray (30)	10	0.050	7.5	6.7	6.0	5.4	5.0	4.6	4.3
	20	0.072	10.6	9.5	8.5	7.7	7.1	6.6	6.1
	30	0.088	13.0	11.6	10.4	9.5	8.7	8.0	7.4
	40	0.101	15.0	13.3	12.0	10.9	10.0	9.2	8.6
	50	0.112	16.7	14.8	13.4	12.1	11.1	10.3	9.5
	60	0.124	18.4	16.4	14.7	13.4	12.3	11.3	10.5
Black (35)	10	0.070	10.4	9.2	8.3	7.6	6.9	6.4	5.9
	20	0.098	14.6	13.0	11.7	10.6	9.7	9.0	8.3
	30	0.120	17.9	15.9	14.3	13.0	11.9	11.0	10.2
	40	0.139	20.6	18.3	16.5	15.0	13.8	12.7	11.8
	50	0.156	23.1	20.6	18.5	16.8	15.4	14.2	13.2
	60	0.170	25.2	22.4	20.2	18.4	16.8	15.5	14.4
Brown (41)	10	0.094	14	12	11	10	9	9	8
	20	0.132	20	17	16	14	13	12	11
	30	0.162	24	21	19	17	16	15	14
	40	0.187	28	25	22	20	18	17	16
	50	0.209	31	28	25	23	21	19	18
	60	0.228	34	30	27	25	23	21	19
Orange (46)	10	0.119	18	16	14	13	12	11	10
	20	0.169	25	22	20	18	17	15	14
	30	0.207	31	27	25	22	21	19	18
	40	0.239	35	32	28	26	24	22	20
	50	0.267	40	35	32	29	26	24	23
	60	0.293	43	39	35	32	29	27	25
Maroon (52)	10	0.149	22	20	18	16	15	14	13
	20	0.210	31	28	25	23	21	19	18
	30	0.257	38	34	30	28	25	23	22
	40	0.296	44	39	35	32	29	27	25
	50	0.332	49	44	39	36	33	30	28
	60	0.363	54	48	43	39	36	33	31
Red (63)	10	0.218	32	29	26	24	22	20	18
	20	0.307	46	41	36	33	30	28	26
	30	0.376	56	50	45	41	37	34	32
	40	0.435	65	57	52	47	43	40	37
	50	0.486	72	64	58	52	48	44	41
	60	0.532	79	70	63	57	53	49	45
Blue (80)	10	0.351	52	46	42	38	35	32	30
	20	0.496	74	66	59	54	49	45	42
	30	0.608	90	80	72	66	60	56	52
	40	0.702	104	93	83	76	69	64	60
	50	0.785	117	104	93	85	78	72	67
	60	0.859	128	113	102	93	85	79	73
Yellow (95)	10	0.506	75	67	60	55	50	46	43
	20	0.715	106	94	85	77	71	65	61
	30	0.876	130	116	104	95	87	80	74
	40	1.009	150	133	120	109	100	92	86
	50	1.133	168	150	135	122	112	104	96
	60	1.239	184	164	147	134	123	113	105

All application rates (gallons/acres) are estimates based on 0-28-0 (10.65 lbs/gallon) at 70 degrees F

Colored Disc Orifice Chart

15" Spacing

Orifice Color (Approx Size)	PSI	Gal/Min 28-0-0	MPH 4.0	4.5	5.0	5.5	6.0	6.5	7.0
Pink (24)	10	0.033	3.2	2.9	2.6	2.4	2.2	2.0	1.9
	20	0.046	4.6	4.0	3.6	3.3	3.0	2.8	2.6
	30	0.057	5.6	5.0	4.5	4.1	3.7	3.5	3.2
	40	0.065	6.5	5.8	5.2	4.7	4.3	4.0	3.7
	50	0.073	7.3	6.5	5.8	5.3	4.8	4.5	4.2
	60	0.081	8.0	7.1	6.4	5.8	5.3	4.9	4.6
Gray (30)	10	0.050	5.0	4.4	4.0	3.6	3.3	3.1	2.9
	20	0.072	7.1	6.3	5.7	5.2	4.7	4.4	4.1
	30	0.088	8.7	7.7	6.9	6.3	5.8	5.3	5.0
	40	0.101	10.0	8.9	8.0	7.3	6.7	6.1	5.7
	50	0.112	11.1	9.9	8.9	8.1	7.4	6.8	6.4
	60	0.124	12.3	10.9	9.8	8.9	8.2	7.5	7.0
Black (35)	10	0.070	6.9	6.2	5.5	5.0	4.6	4.3	4.0
	20	0.098	9.7	8.6	7.8	7.1	6.5	6.0	5.6
	30	0.120	11.9	10.6	9.5	8.7	7.9	7.3	6.8
	40	0.139	13.8	12.2	11.0	10.0	9.2	8.5	7.9
	50	0.156	15.4	13.7	12.3	11.2	10.3	9.5	8.8
	60	0.170	16.8	15.0	13.5	12.2	11.2	10.4	9.6
Brown (41)	10	0.094	9.3	8.3	7.4	6.8	6.2	5.7	5.3
	20	0.132	13.1	11.6	10.4	9.5	8.7	8.0	7.5
	30	0.162	16.0	14.3	12.8	11.7	10.7	9.9	9.2
	40	0.187	18.5	16.4	14.8	13.4	12.3	11.4	10.6
	50	0.209	20.7	18.4	16.5	15.0	13.8	12.7	11.8
	60	0.228	22.6	20.1	18.1	16.4	15.1	13.9	12.9
Orange (46)	10	0.119	11.8	10.5	9.5	8.6	7.9	7.3	6.8
	20	0.169	16.7	14.9	13.4	12.2	11.2	10.3	9.6
	30	0.207	20.5	18.2	16.4	14.9	13.7	12.6	11.7
	40	0.239	23.7	21.0	18.9	17.2	15.8	14.6	13.5
	50	0.267	26.5	23.5	21.2	19.2	17.6	16.3	15.1
	60	0.293	29.0	25.8	23.2	21.1	19.3	17.8	16.6
Maroon (52)	10	0.149	15	13	12	11	10	9	8
	20	0.210	21	18	17	15	14	13	12
	30	0.257	25	23	20	18	17	16	15
	40	0.296	29	26	23	21	20	18	17
	50	0.332	33	29	26	24	22	20	19
	60	0.363	36	32	29	26	24	22	21
Red (63)	10	0.218	22	19	17	16	14	13	12
	20	0.307	30	27	24	22	20	19	17
	30	0.376	37	33	30	27	25	23	21
	40	0.435	43	38	34	31	29	26	25
	50	0.486	48	43	38	35	32	30	27
	60	0.532	53	47	42	38	35	32	30
Blue (80)	10	0.351	35	31	28	25	23	21	20
	20	0.496	49	44	39	36	33	30	28
	30	0.608	60	54	48	44	40	37	34
	40	0.702	69	62	56	51	46	43	40
	50	0.785	78	69	62	57	52	48	44
	60	0.859	85	76	68	62	57	52	49
Yellow (95)	10	0.506	50	45	40	36	33	31	29
	20	0.715	71	63	57	51	47	44	40
	30	0.876	87	77	69	63	58	53	50
	40	1.009	100	89	80	73	67	61	57
	50	1.133	112	100	90	82	75	69	64
	60	1.239	123	109	98	89	82	75	70
Green (110)	10	0.686	68	60	54	49	45	42	39
	20	0.973	96	86	77	70	64	59	55
	30	1.186	117	104	94	85	78	72	67
	40	1.372	136	121	109	99	91	84	78
	50	1.531	152	135	121	110	101	93	87
	60	1.681	166	148	133	121	111	102	95
White (125)	10	0.867	86	76	69	62	57	53	49
	20	1.230	122	108	97	89	81	75	70
	30	1.504	149	132	119	108	99	92	85
	40	1.735	172	153	137	125	114	106	98
	50	1.938	192	171	153	140	128	118	110
	60	2.124	210	187	168	153	140	129	120
Lime Green (156)	10	1.372	136	121	109	99	91	84	78
	20	1.947	193	171	154	140	128	119	110
	30	2.381	236	209	189	171	157	145	135
	40	2.752	272	242	218	198	182	168	156
	50	3.071	304	270	243	221	203	187	174
	60	3.363	333	296	266	242	222	205	190

All application rates (gallons/acres) are estimates based on 0-28-0 (10.65 lbs/gallon) at 70 degrees F.

20" Spacing

Orifice Color (Approx Size)	PSI	Gal/Min 28-0-0	MPH 4.0	4.5	5.0	5.5	6.0	6.5	7.0
Pink (24)	10	0.033	2.4	2.2	1.9	1.8	1.6	1.5	1.4
	20	0.046	3.4	3.0	2.7	2.5	2.3	2.1	2.0
	30	0.057	4.2	3.7	3.4	3.1	2.8	2.6	2.4
	40	0.065	4.9	4.3	3.9	3.5	3.2	3.0	2.8
	50	0.073	5.5	4.8	4.4	4.0	3.6	3.4	3.1
	60	0.081	6.0	5.3	4.8	4.3	4.0	3.7	3.4
Gray (30)	10	0.050	3.7	3.3	3.0	2.7	2.5	2.3	2.1
	20	0.072	5.3	4.7	4.3	3.9	3.5	3.3	3.0
	30	0.088	6.5	5.8	5.2	4.7	4.3	4.0	3.7
	40	0.101	7.5	6.7	6.0	5.4	5.0	4.6	4.3
	50	0.112	8.3	7.4	6.7	6.1	5.6	5.1	4.8
	60	0.124	9.2	8.2	7.4	6.7	6.1	5.7	5.3
Black (35)	10	0.070	5.2	4.6	4.2	3.8	3.5	3.2	3.0
	20	0.098	7.3	6.5	5.8	5.3	4.9	4.5	4.2
	30	0.120	8.9	7.9	7.1	6.5	6.0	5.5	5.1
	40	0.139	10.3	9.2	8.3	7.5	6.9	6.3	5.9
	50	0.156	11.6	10.3	9.3	8.4	7.7	7.1	6.6
	60	0.170	12.6	11.2	10.1	9.2	8.4	7.8	7.2
Brown (41)	10	0.094	7.0	6.2	5.6	5.1	4.6	4.3	4.0
	20	0.132	9.8	8.7	7.8	7.1	6.5	6.0	5.6
	30	0.162	12.0	10.7	9.6	8.7	8.0	7.4	6.9
	40	0.187	13.9	12.3	11.1	10.1	9.2	8.5	7.9
	50	0.209	15.5	13.8	12.4	11.3	10.3	9.5	8.9
	60	0.228	17.0	15.1	13.6	12.3	11.3	10.4	9.7
Orange (46)	10	0.119	8.9	7.9	7.1	6.5	5.9	5.5	5.1
	20	0.169	12.6	11.2	10.0	9.1	8.4	7.7	7.2
	30	0.207	15.4	13.7	12.3	11.2	10.3	9.5	8.8
	40	0.239	17.7	15.8	14.2	12.9	11.8	10.9	10.1
	50	0.267	19.8	17.6	15.9	14.4	13.2	12.2	11.3
	60	0.293	21.7	19.3	17.4	15.8	14.5	13.4	12.4
Maroon (52)	10	0.149	11	10	9	8	7	7	6
	20	0.210	16	14	12	11	10	10	9
	30	0.257	19	17	15	14	13	12	11
	40	0.296	22	20	18	16	15	14	13
	50	0.332	25	22	20	18	16	15	14
	60	0.363	27	24	22	20	18	17	15
Red (63)	10	0.218	16	14	13	12	11	10	9
	20	0.307	23	20	18	17	15	14	13
	30	0.376	28	25	22	20	19	17	16
	40	0.435	32	29	26	23	22	20	18
	50	0.486	36	32	29	26	24	22	21
	60	0.532	39	35	32	29	26	24	23
Blue (80)	10	0.351	26	23	21	19	17	16	15
	20	0.496	37	33	29	27	25	23	21
	30	0.608	45	40	36	33	30	28	26
	40	0.702	52	46	42	38	35	32	30
	50	0.785	58	52	47	42	39	36	33
	60	0.859	64	57	51	46	43	39	36
Yellow (95)	10	0.506	38	33	30	27	25	23	21
	20	0.715	53	47	42	39	35	33	30
	30	0.876	65	58	52	47	43	40	37
	40	1.009	75	67	60	54	50	46	43
	50	1.133	84	75	67	61	56	52	48
	60	1.239	92	82	74	67	61	57	53
Green (110)	10	0.686	51	45	41	37	34	31	29
	20	0.973	72	64	58	53	48	44	41
	30	1.186	88	78	70	64	59	54	50
	40	1.372	102	91	81	74	68	63	58
	50	1.531	114	101	91	83	76	70	65
	60	1.681	125	111	100	91	83	77	71
White (125)	10	0.867	64	57	52	47	43	40	37
	20	1.230	91	81	73	66	61	56	52
	30	1.504	112	99	89	81	74	69	64
	40	1.735	129	114	103	94	86	79	74
	50	1.938	144	128	115	105	96	89	82
	60	2.124	158	140	126	115	105	97	90
Lime Green (156)	10	1.372	102	91	81	74	68	63	58
	20	1.947	145	128	116	105	96	89	83
	30	2.381	177	157	141	129	118	109	101
	40	2.752	204	182	163	149	136	126	117
	50	3.071	228	203	182	166	152	140	130
	60	3.363	250	222	200	182	166	154	143

All application rates (gallons/acres) are estimates based on 0-28-0 (10.65 lbs/gallon) at 70 degrees F.

Colored Disc Orifice Chart

22" Spacing

Orifice Color (Approx Size)	PSI	Gal/Min 28-0-0	MPH 4.0	4.5	5.0	5.5	6.0	6.5	7.0
Pink (24)	10	0.033	2.2	2.0	1.8	1.6	1.5	1.4	1.3
	20	0.046	3.1	2.8	2.5	2.3	2.1	1.9	1.8
	30	0.057	3.8	3.4	3.1	2.8	2.5	2.4	2.2
	40	0.065	4.4	3.9	3.5	3.2	2.9	2.7	2.5
	50	0.073	5.0	4.4	4.0	3.6	3.3	3.1	2.8
	60	0.081	5.4	4.8	4.3	4.0	3.6	3.3	3.1
Gray (30)	10	0.050	3.4	3.0	2.7	2.5	2.3	2.1	1.9
	20	0.072	4.8	4.3	3.9	3.5	3.2	3.0	2.8
	30	0.088	5.9	5.3	4.7	4.3	3.9	3.6	3.4
	40	0.101	6.8	6.1	5.4	5.0	4.5	4.2	3.9
	50	0.112	7.6	6.7	6.1	5.5	5.1	4.7	4.3
	60	0.124	8.4	7.4	6.7	6.1	5.6	5.1	4.8
Black (35)	10	0.070	4.7	4.2	3.8	3.4	3.1	2.9	2.7
	20	0.098	6.6	5.9	5.3	4.8	4.4	4.1	3.8
	30	0.120	8.1	7.2	6.5	5.9	5.4	5.0	4.6
	40	0.139	9.4	8.3	7.5	6.8	6.3	5.8	5.4
	50	0.156	10.5	9.3	8.4	7.6	7.0	6.5	6.0
	60	0.170	11.5	10.2	9.2	8.3	7.6	7.1	6.6
Brown (41)	10	0.094	6.3	5.6	5.1	4.6	4.2	3.9	3.6
	20	0.132	8.9	7.9	7.1	6.5	5.9	5.5	5.1
	30	0.162	10.9	9.7	8.7	8.0	7.3	6.7	6.2
	40	0.187	12.6	11.2	10.1	9.2	8.4	7.8	7.2
	50	0.209	14.1	12.5	11.3	10.3	9.4	8.7	8.1
	60	0.228	15.4	13.7	12.3	11.2	10.3	9.5	8.8
Orange (46)	10	0.119	8.1	7.2	6.5	5.9	5.4	5.0	4.6
	20	0.169	11.4	10.1	9.1	8.3	7.6	7.0	6.5
	30	0.207	14.0	12.4	11.2	10.2	9.3	8.6	8.0
	40	0.239	16.1	14.3	12.9	11.7	10.8	9.9	9.2
	50	0.267	18.0	16.0	14.4	13.1	12.0	11.1	10.3
	60	0.293	19.8	17.6	15.8	14.4	13.2	12.2	11.3
Maroon (52)	10	0.149	10	9	8	7	7	6	6
	20	0.210	14	13	11	10	9	9	8
	30	0.257	17	15	14	13	12	11	10
	40	0.296	20	18	16	15	13	12	11
	50	0.332	22	20	18	16	15	14	13
	60	0.363	24	22	20	18	16	15	14
Red (63)	10	0.218	15	13	12	11	10	9	8
	20	0.307	21	18	17	15	14	13	12
	30	0.376	25	23	20	18	17	16	15
	40	0.435	29	26	23	21	20	18	17
	50	0.486	33	29	26	24	22	20	19
	60	0.532	36	32	29	26	24	22	21
Blue (80)	10	0.351	24	21	19	17	16	15	14
	20	0.496	34	30	27	24	22	21	19
	30	0.608	41	36	33	30	27	25	23
	40	0.702	47	42	38	34	32	29	27
	50	0.785	53	47	42	39	35	33	30
	60	0.859	58	52	46	42	39	36	33
Yellow (95)	10	0.506	34	30	27	25	23	21	20
	20	0.715	48	43	39	35	32	30	28
	30	0.876	59	53	47	43	39	36	34
	40	1.009	68	61	54	50	45	42	39
	50	1.133	76	68	61	56	51	47	44
	60	1.239	84	74	67	61	56	51	48
Green (110)	10	0.686	46	41	37	34	31	28	26
	20	0.973	66	58	53	48	44	40	38
	30	1.186	80	71	64	58	53	49	46
	40	1.372	93	82	74	67	62	57	53
	50	1.531	103	92	83	75	69	64	59
	60	1.681	113	101	91	83	76	70	65
White (125)	10	0.867	59	52	47	43	39	36	33
	20	1.230	83	74	66	60	55	51	47
	30	1.504	102	90	81	74	68	62	58
	40	1.735	117	104	94	85	78	72	67
	50	1.938	131	116	105	95	87	81	75
	60	2.124	143	127	115	104	96	88	82
Lime Green (156)	10	1.372	93	82	74	67	62	57	53
	20	1.947	131	117	105	96	88	81	75
	30	2.381	161	143	129	117	107	99	92
	40	2.752	186	165	149	135	124	114	106
	50	3.071	207	184	166	151	138	128	118
	60	3.363	227	202	182	165	151	140	130

All application rates (gallons/acres) are estimates based on 0-28-0 (10.65 lbs/gallon) at 70 degrees F.

36" Spacing

Orifice Color (Approx Size)	PSI	Gal/Min 28-0-0	MPH 4.0	4.5	5.0	5.5	6.0	6.5	7.0
Pink (24)	10	0.033	1.4	1.2	1.1	1.0	0.9	0.8	0.8
	20	0.046	1.9	1.7	1.5	1.4	1.3	1.2	1.1
	30	0.057	2.3	2.1	1.9	1.7	1.6	1.4	1.3
	40	0.065	2.7	2.4	2.2	2.0	1.8	1.7	1.5
	50	0.073	3.0	2.7	2.4	2.2	2.0	1.9	1.7
	60	0.081	3.3	3.0	2.7	2.4	2.2	2.0	1.9
Gray (30)	10	0.050	2.1	1.8	1.7	1.5	1.4	1.3	1.2
	20	0.072	3.0	2.6	2.4	2.2	2.0	1.8	1.7
	30	0.088	3.6	3.2	2.9	2.6	2.4	2.2	2.1
	40	0.101	4.2	3.7	3.3	3.0	2.8	2.6	2.4
	50	0.112	4.6	4.1	3.7	3.4	3.1	2.9	2.6
	60	0.124	5.1	4.5	4.1	3.7	3.4	3.1	2.9
Black (35)	10	0.070	2.9	2.6	2.3	2.1	1.9	1.8	1.6
	20	0.098	4.1	3.6	3.2	2.9	2.7	2.5	2.3
	30	0.120	5.0	4.4	4.0	3.6	3.3	3.1	2.8
	40	0.139	5.7	5.1	4.6	4.2	3.8	3.5	3.3
	50	0.156	6.4	5.7	5.1	4.7	4.3	4.0	3.7
	60	0.170	7.0	6.2	5.6	5.1	4.7	4.3	4.0
Brown (41)	10	0.094	3.9	3.4	3.1	2.8	2.6	2.4	2.2
	20	0.132	5.4	4.8	4.4	4.0	3.6	3.3	3.1
	30	0.162	6.7	5.9	5.3	4.9	4.5	4.1	3.8
	40	0.187	7.7	6.8	6.2	5.6	5.1	4.7	4.4
	50	0.209	8.6	7.7	6.9	6.3	5.7	5.3	4.9
	60	0.228	9.4	8.4	7.5	6.8	6.3	5.8	5.4
Orange (46)	10	0.119	4.9	4.4	3.9	3.6	3.3	3.0	2.8
	20	0.169	7.0	6.2	5.6	5.1	4.6	4.3	4.0
	30	0.207	8.5	7.6	6.8	6.2	5.7	5.3	4.9
	40	0.239	9.9	8.8	7.9	7.2	6.6	6.1	5.6
	50	0.267	11.0	9.8	8.8	8.0	7.3	6.8	6.3
	60	0.293	12.1	10.7	9.7	8.8	8.1	7.4	6.9
Maroon (52)	10	0.149	6	5	5	4	4	4	4
	20	0.210	9	8	7	6	6	5	5
	30	0.257	11	9	8	8	7	7	6
	40	0.296	12	11	10	9	8	8	7
	50	0.332	14	12	11	10	9	8	8
	60	0.363	15	13	12	11	10	9	9
Red (63)	10	0.218	9	8	7	7	6	6	5
	20	0.307	13	11	10	9	8	8	7
	30	0.376	16	14	12	11	10	10	9
	40	0.435	18	16	14	13	12	11	10
	50	0.486	20	18	16	15	13	12	11
	60	0.532	22	20	18	16	15	14	13
Blue (80)	10	0.351	14	13	12	11	10	9	8
	20	0.496	20	18	16	15	14	13	12
	30	0.608	25	22	20	18	17	15	14
	40	0.702	29	26	23	21	19	18	17
	50	0.785	32	29	26	24	22	20	19
	60	0.859	35	32	28	26	24	22	20
Yellow (95)	10	0.506	21	19	17	15	14	13	12
	20	0.715	29	26	24	21	20	18	17
	30	0.876	36	32	29	26	24	22	21
	40	1.009	42	37	33	30	28	26	24
	50	1.133	47	42	37	34	31	29	27
	60	1.239	51	45	41	37	34	31	29
Green (110)	10	0.686	28	25	23	21	19	17	16
	20	0.973	40	36	32	29	27	25	23
	30	1.186	49	43	39	36	33	30	28
	40	1.372	57	50	45	41	38	35	32
	50	1.531	63	56	51	46	42	39	36
	60	1.681	69	62	55	50	46	43	40
White (125)	10	0.867	36	32	29	26	24	22	20
	20	1.230	51	45	41	37	34	31	29
	30	1.504	62	55	50	45	41	38	35
	40	1.735	72	64	57	52	48	44	41
	50	1.938	80	71	64	58	53	49	46
	60	2.124	88	78	70	64	58	54	50
Lime Green (156)	10	1.372	57	50	45	41	38	35	32
	20	1.947	80	71	64	58	54	49	46
	30	2.381	98	87	79	71	65	60	56
	40	2.752	114	101	91	83	76	70	65
	50	3.071	127	113	101	92	84	78	72
	60	3.363	139	123	111	101	92	85	79

All application rates (gallons/acres) are estimates based on 0-28-0 (10.65 lbs/gallon) at 70 degrees F.

Dual Metering Tube Plumbing Kits with Dual Check Valve

B
Components
Liquid

SureFire dual metering tube plumbing kits are a great way to plumb a planter to apply starter fertilizer. They'll also work on other implements when applying low rates of fertilizer.

These plumbing kits will contain everything you need to distribute fertilizer from the flowmeter outlet down to the ground application device of your choice (not included).

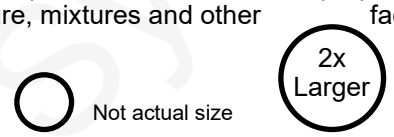
These instructions will show you where all the pieces go. It will provide guidance on how much metering tube to use. There are some optional fittings included in each plumbing kit. These instructions will show you where and why you'd want to use the optional pieces.

The dual check valve assembly is a key piece in the dual metering tube design. In addition to a check valve to stop fertilizer from draining when the system is shut off, **each check valve has an on/off valve on top of it. These on / off valves allow the operator to turn on only tube 1, only tube 2, or both tube 1 and 2.** This provides for three different application ranges, which is especially helpful when using Black Label Zn fertilizer (or any other liquid) which has a highly variable viscosity based on temperature changes.

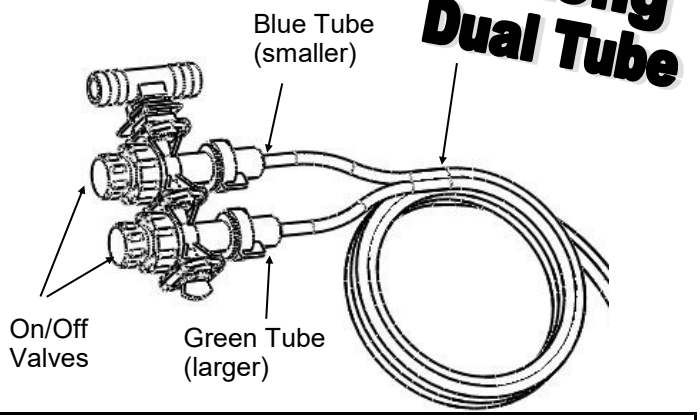
Dual Advantage of Dual Metering Tube

Metering tube provides a larger passage way diameter than a comparable orifice. For a 5 GPA rate on 30" rows, a size 0.046" orifice would be used. For the same rate a 0.110" meter tube that is 8' long would be used. This 8' tube with more than twice the diameter creates a fertilizer system resistant to plugging while providing excellent row to row distribution.

By using two metering tubes, the fertilizer system can handle Black Label ZN (or most other liquid solutions) and provide the proper system pressure as the fertilizer properties change due to temperature, mixtures and other factors.



Field Operation of Dual Metering Tube - Dual Check Valve System



The dual metering tube allows for three application rate ranges. Black Label ZN fertilizer has a widely variable viscosity. Therefore, based on temperature, tank mixing and fertilizer batch, the best tube to use will change.

SureFire recommends you start with the Green tube ON only. This is the middle size and is a good starting point. Conduct a test using the test speed mode to determine your system pressure. Recommended pressure is between 8 - 30 PSI for electric pumps. If pressure is below 8 psi, some check valves may not open and row to row distribution will be uneven. If pressure is too high the system will operate less efficiently and Black Label ZN fertilizer may react adversely. Pressures up to 80 PSI may be used with PumpRight hydraulic pumps.

Start with green tube ON, blue tube OFF:

- **Pressure below 8 PSI: Turn green tube OFF and blue tube ON.**
- **Pressure over 30 PSI: Turn BOTH green and blue ON.**

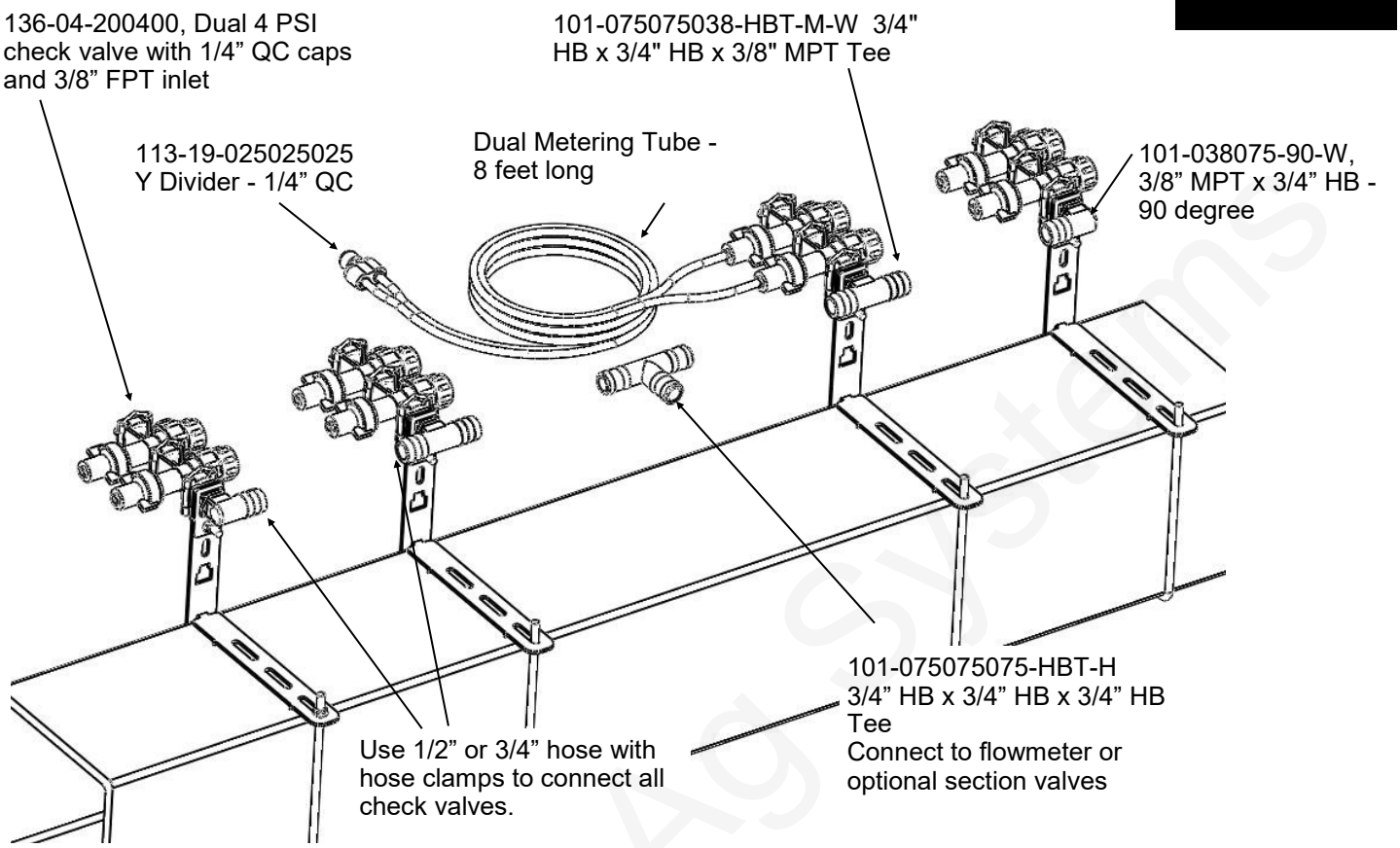
	GPA on 30" rows (approximately, will vary)
Blue Tube	1.5 - 3
Green Tube	3 - 6
Blue & Green Tube	6 - 10
Minimum Recommended flow for Blue Tube (8 ft)	4 - 5 oz/min

Other tubes are available if needed for different application rates.

** Ultra Low Rate Application –For rates from 2-5 oz/min/row use a 12 foot length of metering tube.
To calculate oz/min/row: Oz/min/row = (GPA x MPH x spacing (inches)) ÷ 46.4

Dual Check Valve Plumbing Diagram

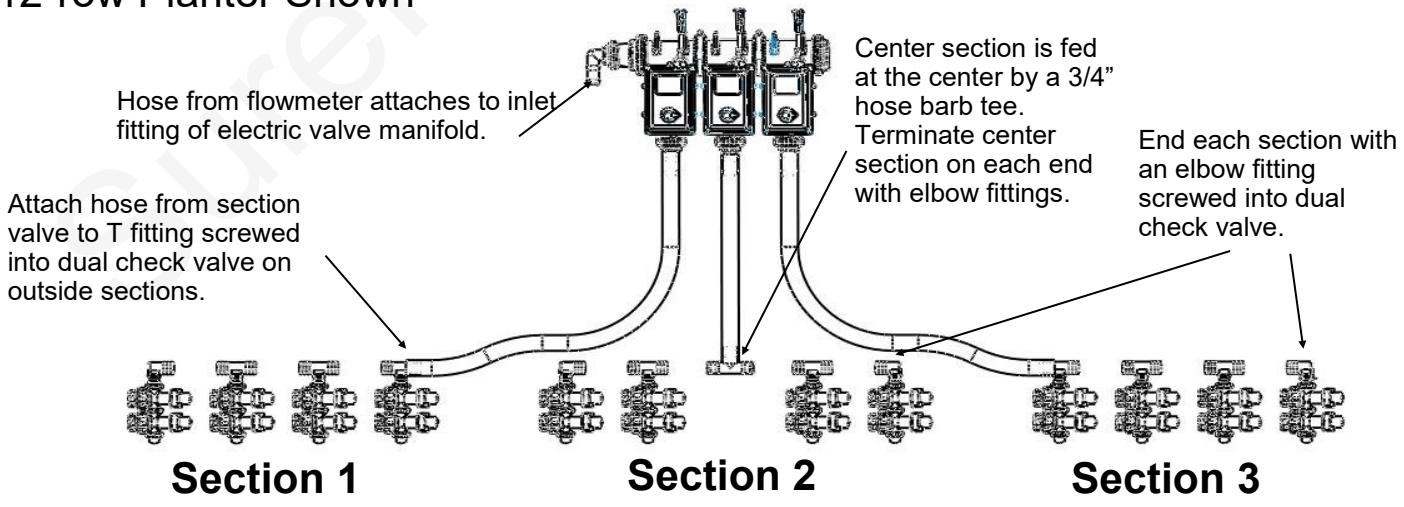
4 Row Planter Shown, add rows as necessary



This is a general diagram showing the dual check valve assembly mounted on a planter toolbar. The check valve and bracket are very flexible in their mounting. The check valve can mount behind, directly over, or in front of the toolbar. The check valve can be put in the bracket facing up & down or sideways (shown). In addition, the steel bracket could be rotated 90 degrees and clamp around the bar. The multiple slots in the bracket are used to mount to any tube 7x7 inches or smaller.

Sectional Plumbing Diagram with Dual Check Valves

12-row Planter Shown

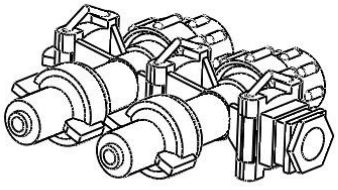


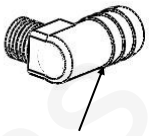
For a **2 section plumbing system**, omit the center section and plumb similar to the outside 2 sections.

Dual Check Valve Assembly Steps

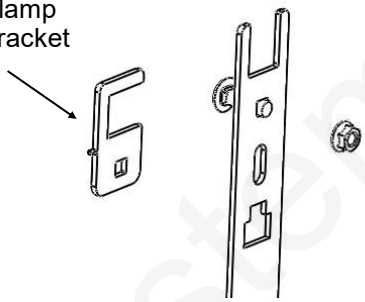
Follow these steps to mount each check valve to the steel bracket.

1. Screw the 3/8” MPT x 3/4” HB tee or elbow into the check valve using blue thread sealer. Orient the hose barb to run the 3/4” hose down the planter toolbar.
2. Insert the check valve into the “C” notch in the end of the bracket, according to how you want the check valve to be mounted on your planter. Orient the wire clips up or to the side for easiest access.
3. Slide the small “C” clamp bracket around the check valve to lock it in place.
4. Install the 1/4” carriage bolt and flange nut to secure the “C” clamp plate around the check valve.
5. Now, mount the check valve on the bar. Hold the check valve and long bracket assembly on the toolbar. Slide the tab on the front of the short bracket into the upper or lower notch on the long bracket.
6. Slide the L bolt into the appropriate slots on the brackets for your tube size. Tighten the 1/4” flange nuts to hold the bracket in place.



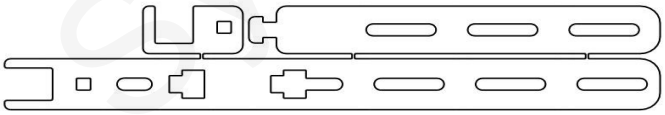


Clamp Bracket



Elbow at end of section, Tee in mid-locations.

400-1996A1 Dual Check Valve Mount Bracket

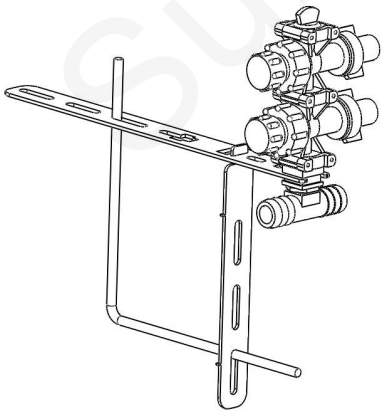


The long, short & clamp bracket come as one part connected by break-off tabs.

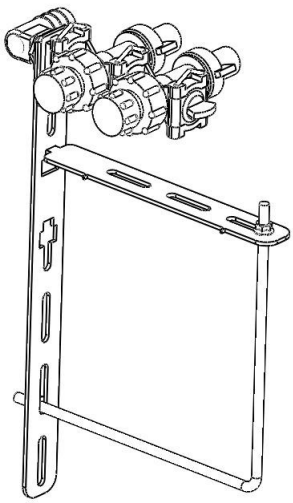
Check Valve Mounting Options

The dual check valve mounting bracket is very flexible to fit many different planter configurations. Three options are shown here to illustrate some of the possibilities.

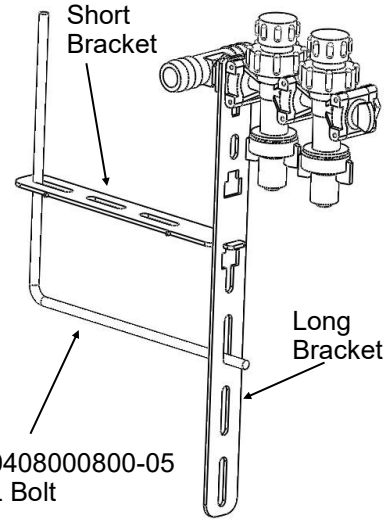
Example 1. Use the long bracket on the top of a bar. The check valve is mounted vertically. The liquid supply hose is ran directly on the front side of the bar. The U-bolt is placed in slots to clamp on a 4x6 inch tube.



Example 2. Use the long bracket on the rear of a bar. The check valve is mounted over the top of the bar. The supply line would run above and behind the bar. The short bracket is placed in the notch to mount the check valve closer to the bar.



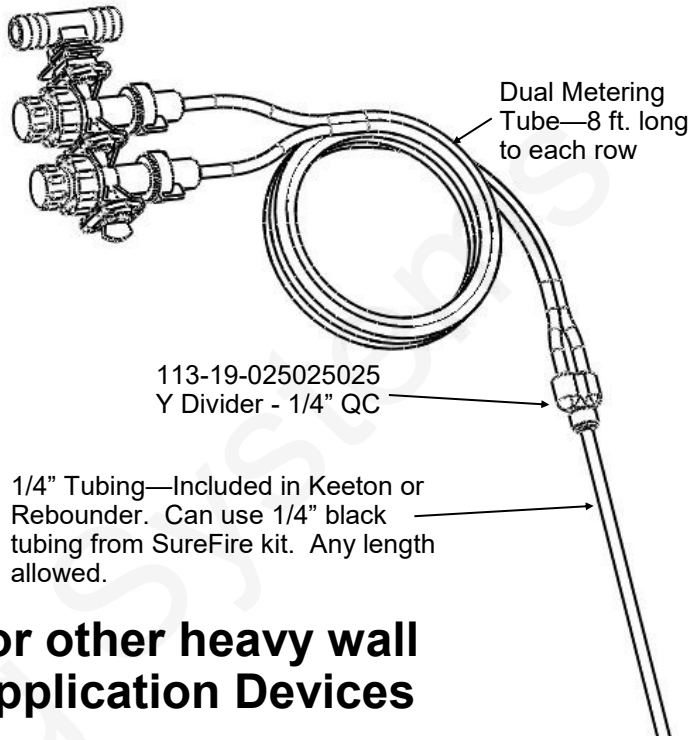
Example 3. Use the long bracket on the front of a 3x7 bar (vacuum tube on some planters). Mount the check valve hanging forward of the bar. The supply line will run directly over the bar. The excess bolt and bracket length can be cut off.



Connection to Keeton Seed Firmer, Rebounder Seed Covers or through thin wall stainless steel tubes

1. Mount the Keeton Seed Firmer or Rebounder Seed Cover.
2. Route the tube included in the above kit as instructed.
3. Attach the 1/4” tube to the 1/4” QC Y divider fitting.
4. Zip all tubing to the planter and row unit in as many locations as possible.

<u>For thin wall stainless steel tubes, you can push the 1/4” black tubing all the way through the stainless steel tube so fertilizer will run directly from the tubing onto the ground.</u>

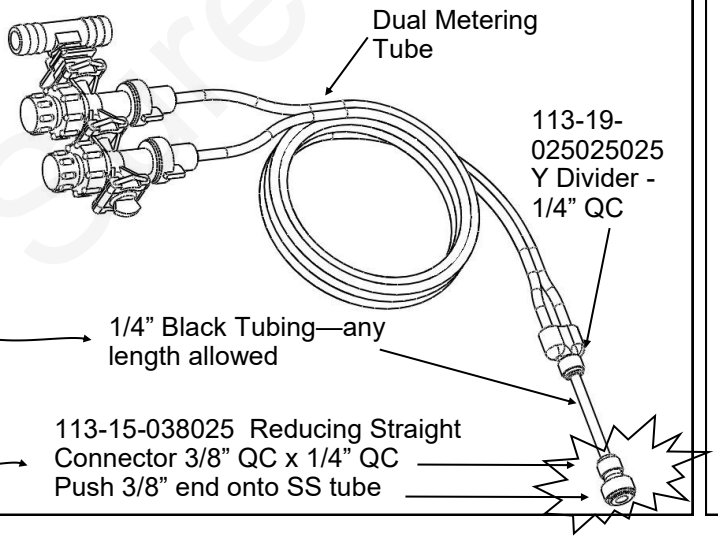


Connection to Totally Tubular or other heavy wall Stainless Steel Tube Ground Application Devices

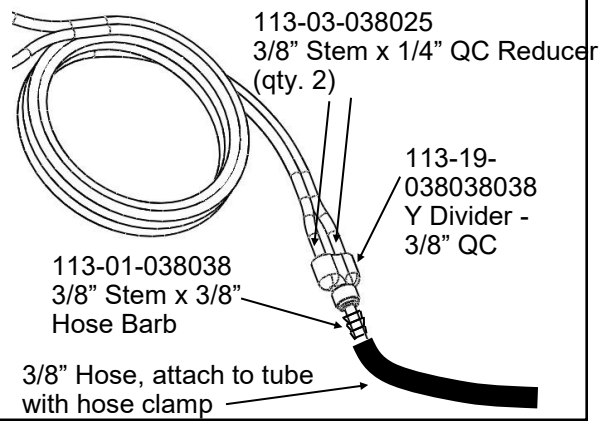
When using a 3/8” OD stainless steel tube to apply fertilizer to the ground, there are two options for the delivery tube plumbing. If the tube ID is less than 1/4” (tubing will not fit inside tube) this attachment method must be used. The description following is for Option 1. See bottom right picture for Option 2.

1. Use the 1/4” x 3/8” QC fitting shown. Push the 3/8” end onto the stainless steel tube. (Hint: if the fitting slips off the stainless steel tube, use sandpaper or a file to roughen the end of the tube slightly)
2. Use a short piece of 1/4” black tubing to connect the Y fitting to the reducer fitting on the stainless steel tube.
3. Zip all tubing to the planter and row unit in as many locations as possible.

Option 1: QC Fitting attaches to SS Tube



Option 2: 3/8” Hose attaches to SS Tube

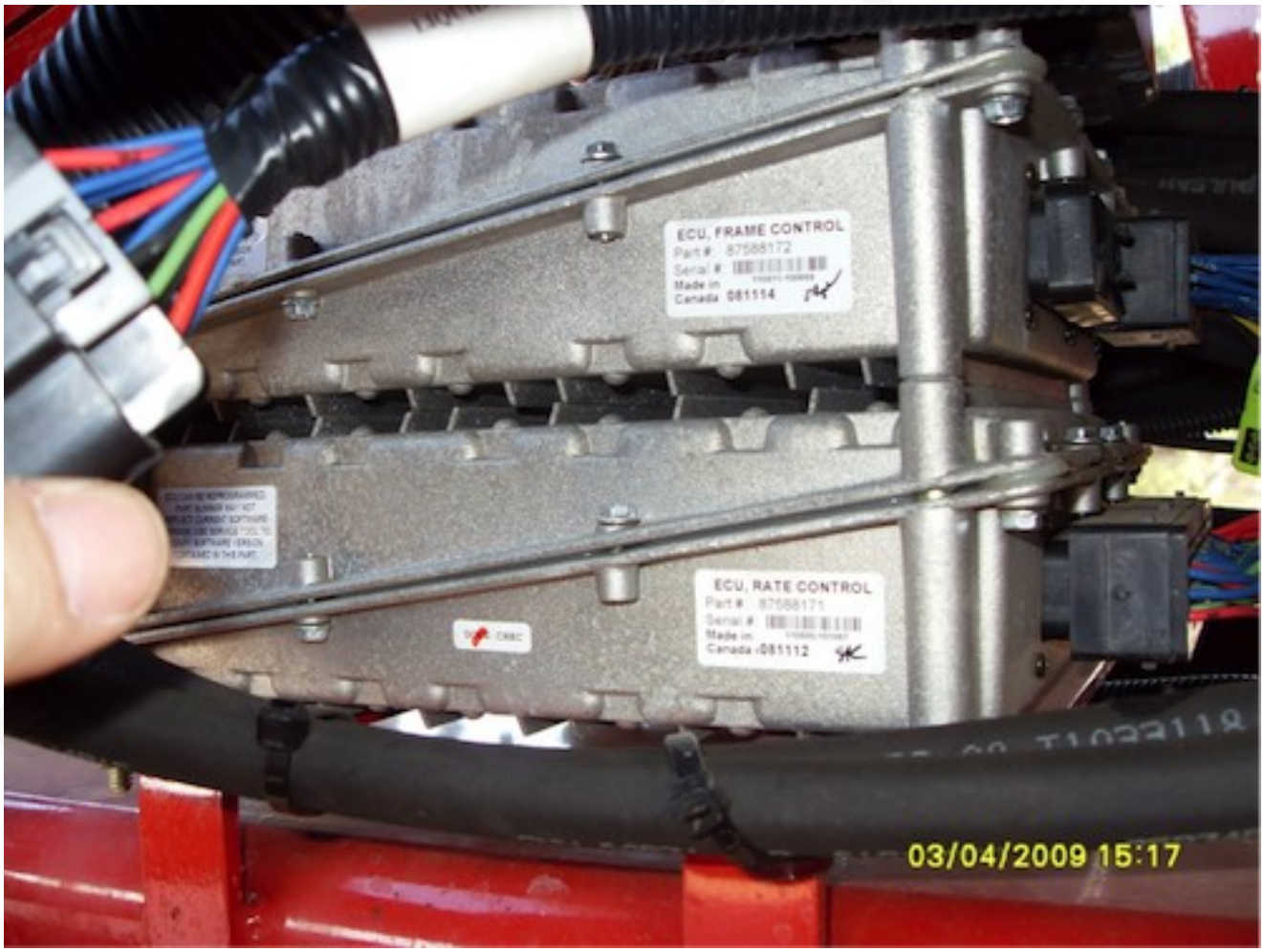


Rate ECU Module

SureFire Fertilizer Systems begin at the Rate ECU. The picture below shows this control module.

The SureFire harness 201-2149Y3 has a 12-pin Delphi connector that plugs into the Rate ECU on the planter. The other end of this harness has two 16-pin connectors that plug into SureFire harnesses complete control of the liquid fertilizer system.

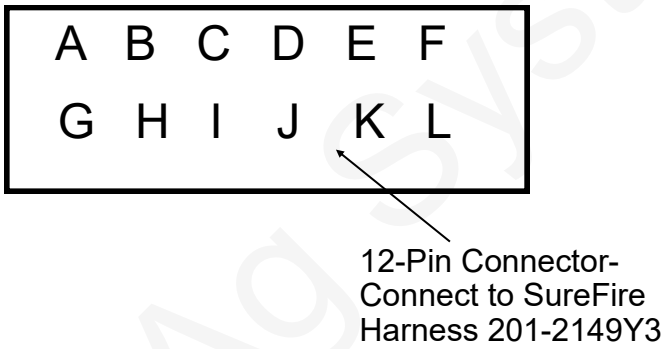
Instructions for setting up the Pro 700 Planter with Rate ECU on the in cab display are in Section F. Detailed screen shots of the displays are included showing exactly what settings are required and recommended for SureFire Fertilizer Systems.



Case Planter
Rate ECU Module

This chart shows you the output functions by pin location on the Rate ECU Use this information to verify if the Rate ECU is providing the correct output. If the module is not providing the correct output, contact your Case dealer to repair the problem. Also review any applicable settings on the display to verify the system is properly set up.

Rate ECU Module



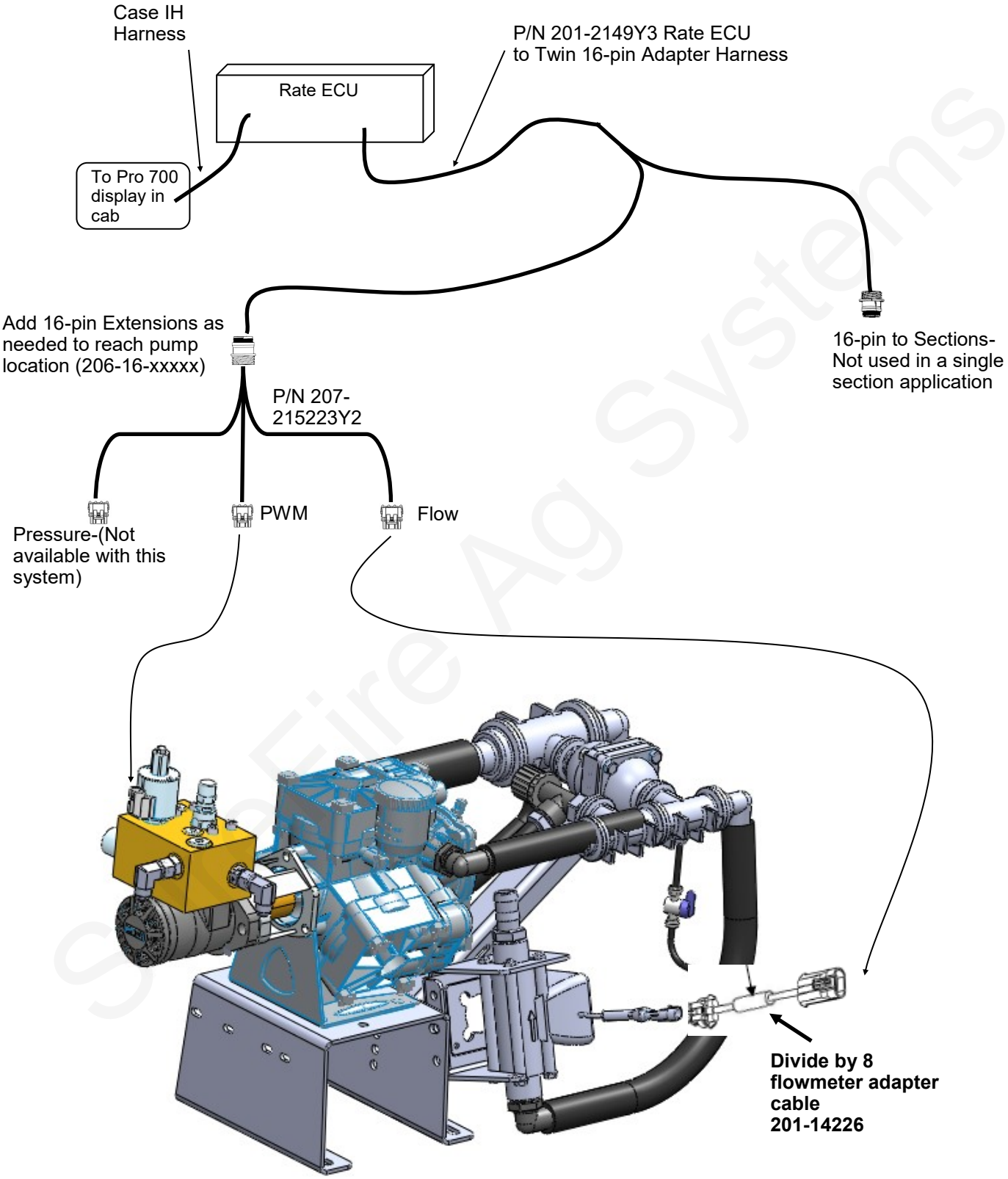
Common Troubleshooting:

PWM Signal to Pump: Pins E to H should have 0-13 volts to turn pump on. Use manual mode to increase signal. Should get up to 13 volts after holding increase button.

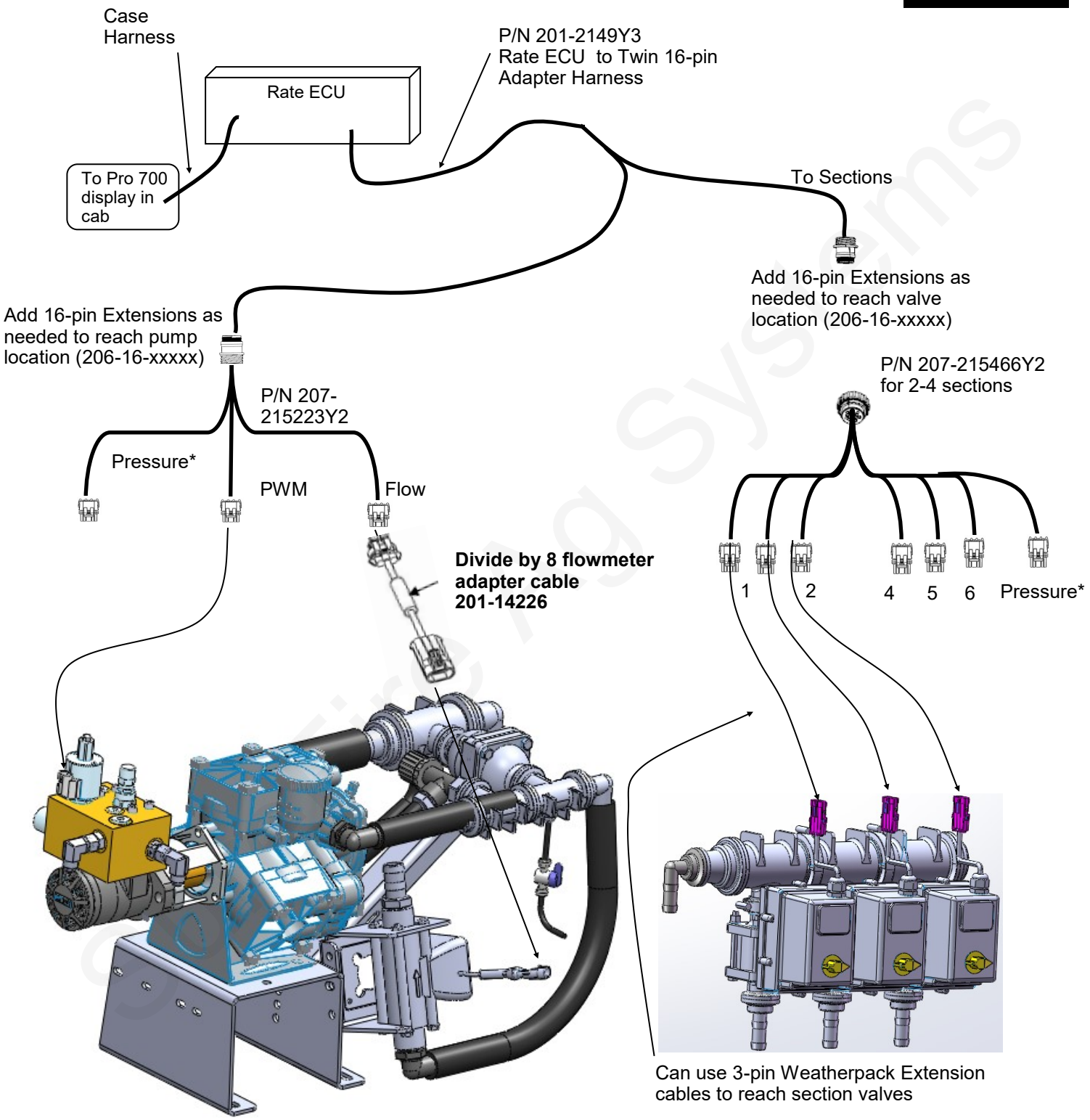
Flowmeter Tap Test: Pins B and C are Flow Ground and Signal. If no flow is registering on the display, you can tap between these two pins with a short wire. This produces a pulse. The display should indicate a flow when this is done rapidly. *(Note: To help register flow for the tap test, change the flowmeter calibration to 10, so it will show a flow with fewer taps. Be sure to reset the flow cal to the proper number after the test.)*

See the drawing of harness 201-2149 Y3 for all pin locations on the 12-pin connector.

Pro 700 Planter ECU PWM Wiring Schematic Single Section for PumpRight Hydraulic Pump Liquid Application



Pro 700 Planter ECU PWM Wiring Schematic 2-4 Sections for PumpRight Hydraulic Pump Liquid Application



* At this time, the liquid pressure sensors are not available for the Pro 700 Planter ECU system.

201-2149Y3
CaseIH Fertilizer Adapter
(2009 MY & Newer)

Wire Size: 18 AWG unless otherwise specified

Length: 2ft

Labeled "Sections"

16 Pin Round – AMP
Male pins in male body
(with threads for swivel nut)

		Wire
1	Valve GND	Blk
2	Section 2	Brn
3	Section 3	Blu
4	Section 4	Blk/Wht
5	Section 5	
6	Section 6	
7	Section 7	
8	Section 8	
9	Section 9	
10	Section 10	
11	Section 11	
12	Section 12	
13	Pressure Signal	
14	Valve Power	Red
15	Section 1	Blk
16	Valve Power	Red

12 Pin Delphi
PN 15326915
With male pins 15304731

			Wire
	+12V SENS	A	Prp
	Flow Signal	B	Blu
	Flow GND	C	Blk
14 AWG	+12VDC	D	Red
	PWM	E	Yel
	+12VDC	F	
		G	
14 AWG	GND	H	Blk
	Section 1	J	Blk
	Section 2	K	Brn
	Section 3	L	Blu
	Section 4	M	Blk/Wht

14 AWG

14 AWG

Labeled "To Pump"

16 Pin Round – AMP
Female pins in female body
(with swivel nut)

		Wire
1	GND	Blk
2		
3	PWM+	Yel
4	PWM GND	Grn
5		
6	Section 1	Blk
7		
8		
9	Pressure Signal	
10		
11	Flow GND	Blk
12	12V SENS	Prp
13	Flow Signal	Blu
14		
15		
16	Power	Red

SureFire Ag Systems	Project:	Harnesses	Drawn By: Dirk Ricker
	Filename:	201-2149Y3 CaseIH Fertilizer Adapter	Date: 5/8/2014
	24		Page of Pages 1 of 1

207-215223 Y2

PWM Pump Cable – Flowmeter, PWM & 2 Pressure

16 Pin Round – AMP
Male pins in male body
(with threads for swivel nut)

Wire Size: 18 AWG

Length: 10ft

	1
	2
+12VDC	3
-12VDC	4
	5
	6
	7
	8
Pressure 1 Signal	9
Pressure 2 Signal	10
Ground	11
	12
Flow Signal	13
	14
	15
+12VDC	16

PWM
150 MP
TOWER
2-PIN

A	+12VDC
B	-12VDC

PRESSURE 1
150 MP
SHROUD
3-PIN

A	Signal
B	+12VDC
C	GND

PLUG
(PRESSURE)
150 MP
Tower
3-PIN

A	Seal
B	Seal
C	Seal

150 MP
Tower
3-PIN
FLOW

A	Signal
B	+12VDC
C	GND

PRESSURE 2
150 MP
SHROUD
3-PIN

A	Signal
B	+12VDC
C	GND

PLUG
(PRESSURE)
150 MP
Tower
3-PIN

A	Seal
B	Seal
C	Seal

Project:	207-215223 Y2	Drawn By:	Brady Gragg Rev by Mark Wolters
Filename:	PWM Pump Cable – Flowmeter, PWM & Pressure	Date:	5/17/12 08/19/2013
	25	Page of Pages	1 of 1

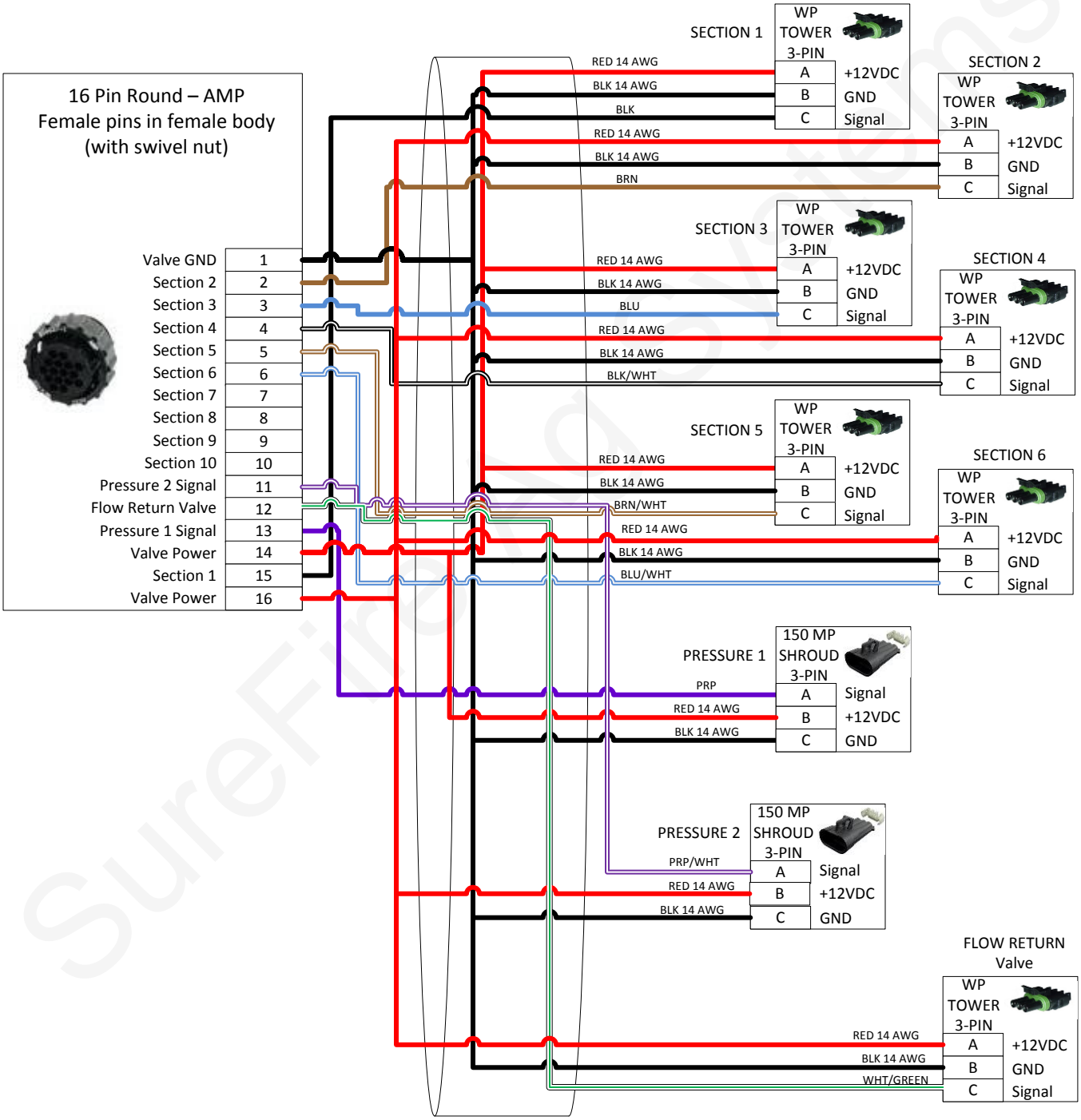
207-215466 Y2

6 Section Boom Harness w/ 2 Pressure and Flow Return Valve

All wire gauge 18 AWG
Unless Specified

Wire Length: 10'
Put booms 1-6, Flow Return and Pressure 1-2 in one loom 10' long

Provide dust caps for WP and MP connectors

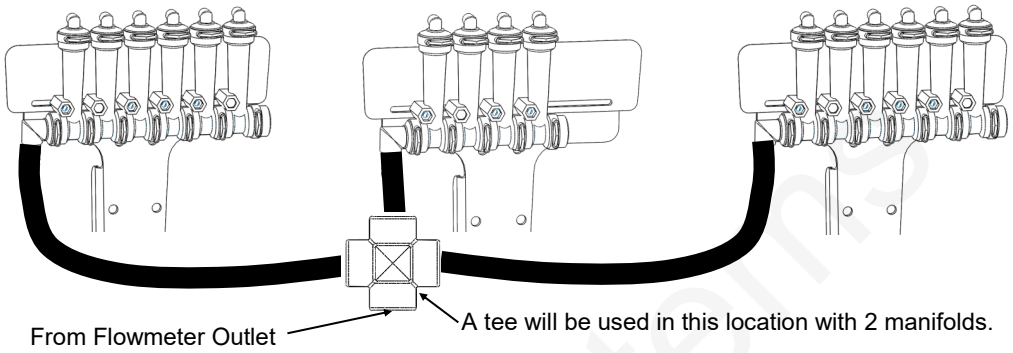


Project:	207-215466 Y2	Drawn By:	Dirk Ricker Rev. by Mark Wolters
Filename:	6 Section Boom Harness w/ 2 Pressure and Flow Return	Date:	9/12/2012 08/20/2013
		Page of Pages	1 of 1

Floating Ball Flow Indicators

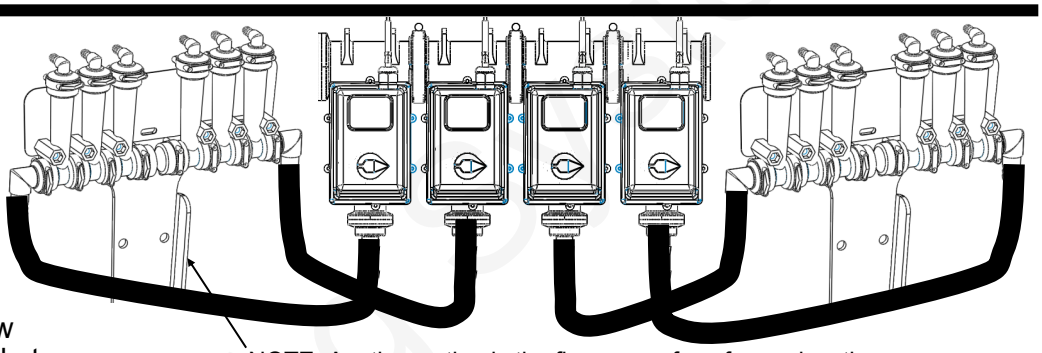
Flow Indicators are extremely flexible and can be mounted in hundreds of different configurations on various types of liquid application equipment. This page is to give you some ideas and let you customize the installation for what works best on your equipment.

16-row
Split 6 - 4 - 6
This configuration works well on a 16-row front fold planter. Each flow indicator manifold is shown fed by a cross in a single section installation. Each manifold could be fed by a section valve if desired.

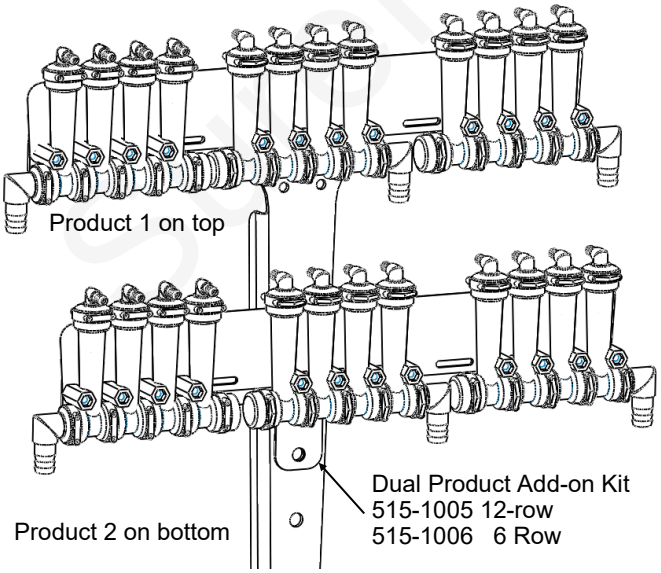


12-row
Split 3 - 3 - 3 - 3
Shown here is a 12-row with four 3 row sections controlled by four section valves. Note each 6 row T-Bracket can hold two separate 3 row manifolds.

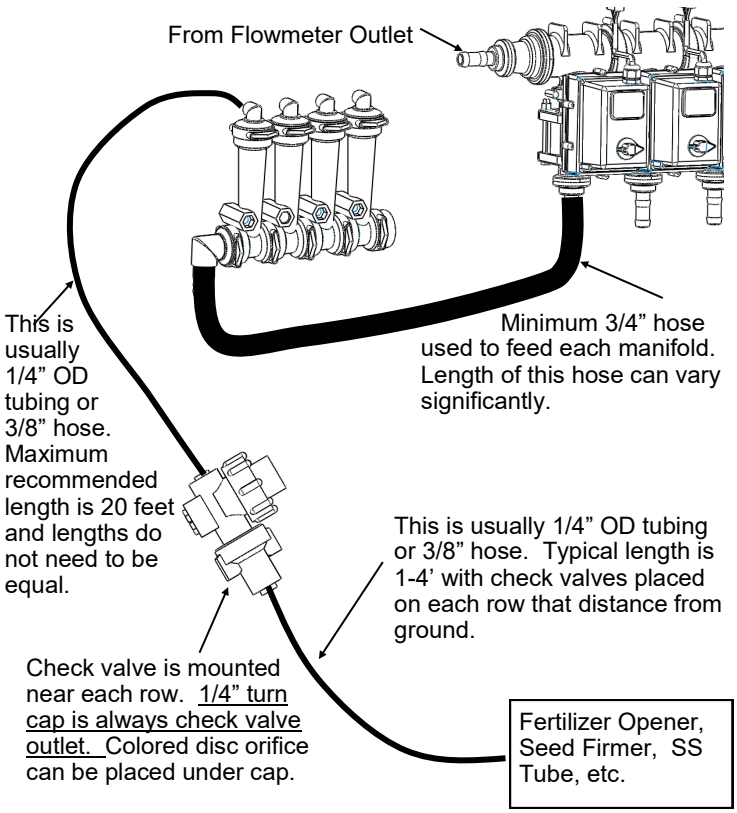
A 4 section 24 row could be similar with four 6 row manifolds on two large T-Brackets.



12-row Dual Product
Product 1 Split 4 - 4 - 4 / Product 2 Split 4 - 4 - 4
In this case each manifold would be fed by a section valve. There would be 6 total section valves (3 sections X 2 products). Most often one set (top) of flow indicators would be Full Flow for high rate fertilizer and 2nd set (bottom) would be Low Flow for starter.



General Plumbing Guidelines

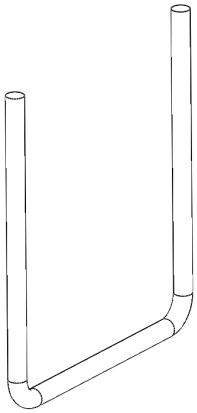


PumpRight Pump Installation

E
Installation Overview

Mounting

1. Mount pump in your preferred location. The PumpRight pump has excellent suction and priming ability, so it can be mounted away from or above fertilizer tanks.
2. SureFire has U-Bolts available to mount the pump directly to multiple bar sizes shown below. Each U-bolt kit includes 1 bolt and 2 flange nuts.
3. If the U-Bolts will not work, order the universal backer plate kit, number 515-203000 which will clamp to any size tube from 4” - 8” wide.



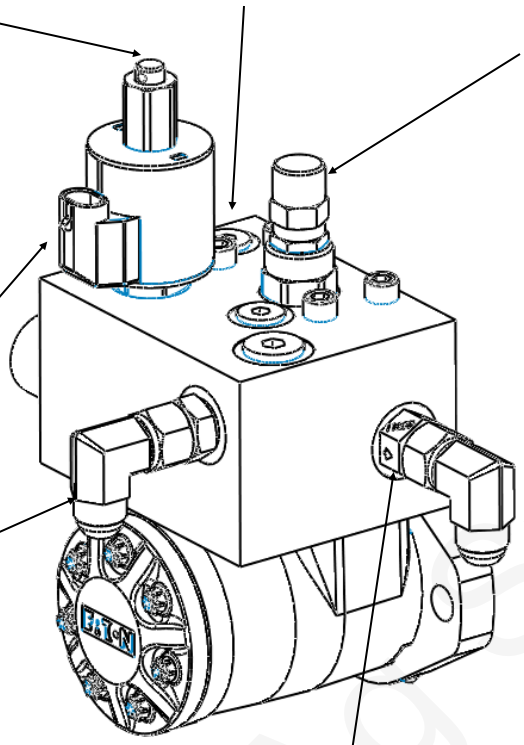
Item Number	Item Description
380-1001	1/2" U-bolt Kit - 1/2", fits 7" x 7" tube - (7" opening)
380-1014	1/2" U-bolt Kit - 1/2", fits 5" x 7" tube - (5" opening)
380-1015	1/2" U-bolt Kit - 1/2", fits 4" x 6" tube - (4" opening)
380-1016	1/2" U-bolt Kit - 1/2", fits 7" x 5" tube - (7" opening)
380-1017	1/2" U-bolt Kit - 1/2", fits 6" x 4" tube - (6" opening)
380-1018	1/2" U-bolt Kit - 1/2", fits 7" x 6" tube - (7" opening)
380-1019	1/2" U-bolt Kit - 1/2", fits 8" x 12" tube - (8" opening)
380-1020	1/2" U-bolt Kit - 1/2", fits 8" x 16" tube - (8" opening)
380-1021	1/2" U-bolt Kit - 1/2", fits 6" x 10" tube - (6" opening)

A Safety Tip from the Kansas Farm Bureau Safety Poster Program

PumpRight Hydraulic Connections
PWM Valve

Load Sense Port—For power beyond hydraulic use only.

Manual Override - Turn and lift the manual override to check for proper hydraulic connections. **Override will completely open valve, so limit tractor hydraulic flow to valve.** *(May need to clean packed dirt to allow movement of override knob.)* Push down and turn 1/2 turn CW to return to operating position.



PWM Valve Connector -2-pin MP Shroud

Pressure from Tractor

Bypass Valve—Remove the cap to access a bypass needle valve. This valve is shipped from the factory closed. **The only case when valve should be open is when running in series with other hydraulic motors**.

Depending on your tractor and exact hydraulic plumbing scenario your pump may turn very slowly when it should stop. To stop the pump completely, open the bypass valve slightly.

To adjust the Bypass Needle Valve, first loosen the lock nut. Do not overtighten the needle valve.

Return oil to Tank - Check valve included on return port

Pump Rotation Check Valve

A check valve is included on the outlet port of the hydraulic valve. This prevents the pump from running in the wrong direction. If run in the wrong direction, liquid will be pumped, however the hydraulic valve will not be able to control the flow. The check valve can be identified by the Part Number 1108R stamped on it and a flow direction arrow.

How it Works with Power Beyond Hydraulics

This valve is designed to work with power beyond hydraulics. This configuration will not require a standard tractor remote hydraulic valve. First, remove the load sense plug and install a #6 male boss x #6 JIC adapter fitting, SureFire PN 161-01-6MB-6MJ. Then run a 3/8" or 1/4" hydraulic hose back to the tractor. This hose will connect to the load sense port on the tractor. **The bypass valve must be closed to use power beyond hydraulics.** The load sense line will signal the tractor hydraulic system to supply the flow needed by the pump to meet your application rate. The SureFire valve has an internal load sense check valve, which is required for power beyond hydraulics.

PumpRight Hydraulic Connections

E
Installation Overview

Hydraulic Hose

SureFire recommends 1/2" hydraulic hose for both pump inlet and outlet. The hoses will need #8 JIC female swivel fittings.

Where do I get hydraulic flow for my PumpRight?

This question is often asked as many implements use up all the hydraulic connections on a tractor. SureFire has some recommendations as to what works best.

Best Option - Dedicated PumpRight Circuit

Preferred

If you have a tractor remote available, attach the tractor remote valve directly to the PumpRight pressure and return ports. DO NOT try to avoid this method simply to save another set of hydraulic hoses running to the tractor. Operating the PumpRight on it's own circuit is the simplest for installation and operation. It guarantees the PumpRight won't negatively affect any other hydraulic components on your equipment.

Alternate Option - In Series with John Deere CCS Fan or Bulk Fill Seed Fan

If you do not have a tractor remote valve available, this may be your best method. You can plumb the PumpRight after the seed distribution fan. **If using this method, the SureFire PWM bypass valve must be open** (see previous page for instruction & picture). If bypass is left closed, the SureFire valve will limit the speed of the seed distribution fan.

For example, the John Deere CCS fan uses around 7 GPM of oil. This will limit the PumpRight maximum flow (10 GPM oil necessary for maximum flow). See the charts on the next page for adjusted maximum pump flow. See section G for flow charts to determine your necessary flow rate. If you absolutely need the maximum flow in this case, SureFire has an alternate motor (smaller displacement) to increase pump speed at 7 GPM oil flow.

DO NOT plumb the PumpRight in series with a vacuum fan. The vacuum fan uses just a few GPM of oil. Also, problems will be caused by excessive pressure at the vacuum fan motor

Two PumpRights

The preferred method is to plumb the two pumps in series. **DO NOT plumb two pumps after the CCS fan.** Excessive pressures may damage the CCS fan motor. Run the pressure line from tractor to first pump inlet. Plumb from the outlet of Pump 1 to the Inlet of Pump 2, then from Pump 2 outlet back to the tractor. Open the bypass needle valve on both pumps so each valve controls motor speed independently. Run the flow setting procedure on the next page to minimize the hydraulic flow based on the pump that requires more hydraulic motor flow.

PumpRight Hydraulic Oil Flow Requirements

PumpRight pumps require a constant hydraulic oil flow from the tractor. The amount of oil needed varies with pump size and speed. The chart at right shows the necessary oil flow for each pump model at varying fertilizer flows.

Use this procedure to determine the correct setting on your tractor hydraulic flow.

1. Run the fertilizer system in the field at the maximum rate and ground speed.
2. Turn down the hydraulic flow slowly while watching the pump flow (Volume / Minute).
3. Observe when the Volume / Minute begins to drop.
4. Turn the hydraulic flow back up slightly.

This setting will provide the Pump Right pump just enough oil for your application rate.

If running with the bypass open (only recommended when 2 motors are operated in series) this process will minimize the oil circulated in the bypass loop, leaving more oil flow for other hydraulic functions.

Model D70 - 2 Diaphragms

Fertilizer Flow (GPM)	Pump Speed (rpm)	Hydraulic Oil Flow (GPM)
5	156	3.5
10	313	7.0
15	469	10.5

Model D115 - 3 Diaphragms

Fertilizer Flow (GPM)	Pump Speed (rpm)	Hydraulic Oil Flow (GPM)
5	94	2.1
10	189	4.2
15	283	6.3
20	377	8.4
25	472	10.5

Model D160 - 4 Diaphragms

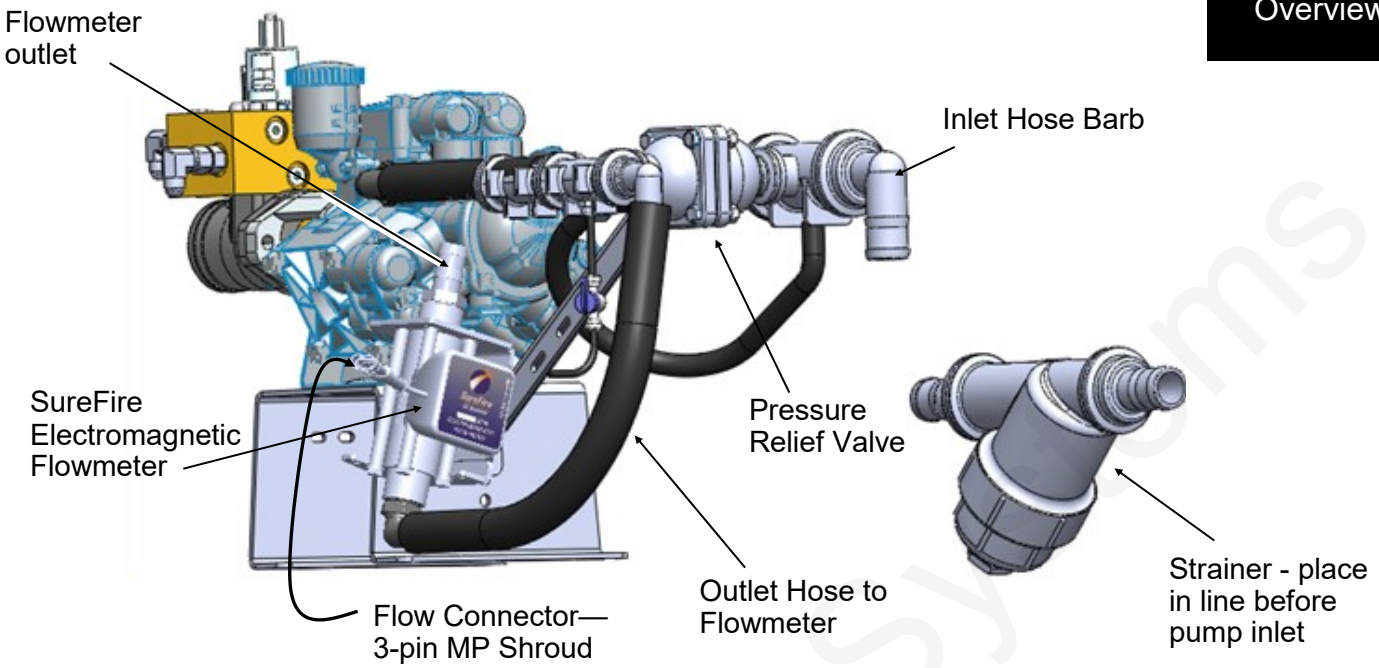
Fertilizer Flow (GPM)	Pump Speed (rpm)	Hydraulic Oil Flow (GPM)
10	135	3.0
20	270	6.0
30	405	9.1
35	473	10.6

Model D250 - 6 Diaphragms

Fertilizer Flow (GPM)	Pump Speed (rpm)	Hydraulic Oil Flow (GPM)
10	86	1.9
20	172	3.8
30	258	5.7
40	343	7.7
50	429	9.6
55	472	10.5

Oil flow shown here is for the 4.9 CID motor.
Oil flow will be approximately 15% less with the 4.0 CID motor.

D70 & D115 Liquid Plumbing Connections

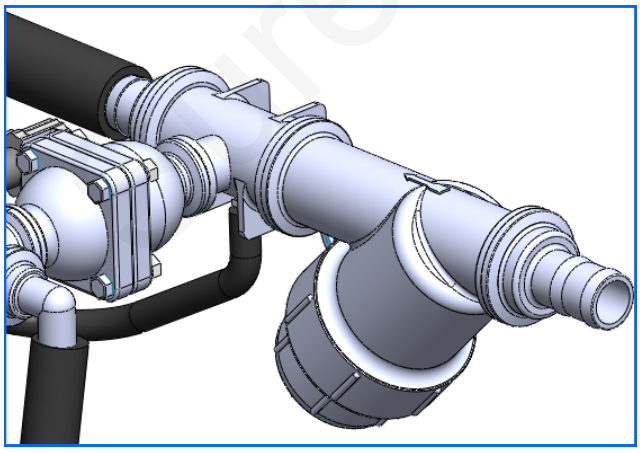


Inlet: The D70 and D115 PumpRight is shipped with a 1 1/2" inlet hose barb. Attach this to the hose from your supply tank and strainer . A 1 1/2" 90 degree hose barb is included and can be substituted.

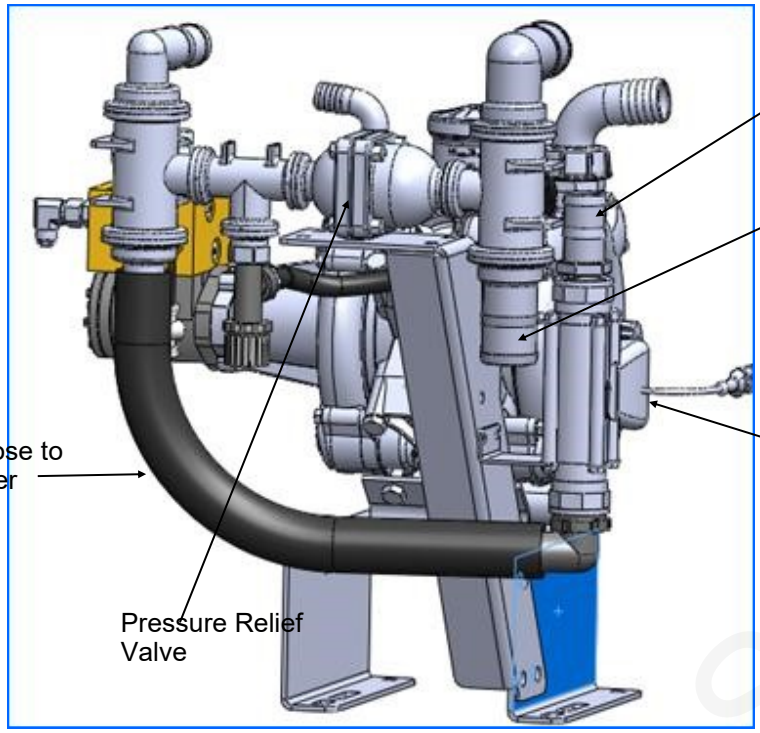
Inlet Strainer: A 50 mesh strainer is included in the pump kit. The manifold strainer includes two hose barbs so it can be mounted anywhere in the inlet line. If space allows, the strainer can be mounted directly to the inlet plumbing assembly as shown below.

Outlet: The outlet is plumbed directly to the flowmeter with 1" hose. As shown above, the flowmeter may be mounted directly to the PumpRight pump. The flowmeter outlet is a 1" hose barb. The outlet hose should be a minimum of 24" long with a gentle curve prior to any fittings for optimum flowmeter performance. The flowmeter outlet will attach to your manifold(s) or section valves. A 3/4" hose barb is included in the bag of parts and can be substituted on the flowmeter outlet.

Pressure Relief Valve (PRV): The PRV is a 100 psi relief. If there is a restriction that creates over 100 psi in the system, the PRV will open allowing the excess flow to pass back to the inlet side of the pump. This protects the pump and fertilizer system from damage.



D160 & D250 Liquid Plumbing Connections



Strainer - place in line before pump inlet

Inlet: The D160 and D250 PumpRight is shipped with a 2" inlet hose barb. Attach this to the hose from your supply tank and strainer . A 2" 90 degree hose barb is included and can be substituted.

Inlet Strainer: A 50 mesh strainer is included in the pump kit. The manifold strainer includes two hose barbs so it can be mounted anywhere in the inlet line. If space allows, the strainer can be mounted directly to the inlet plumbing assembly.

Outlet: The outlet is plumbed directly to the flowmeter with 1 1/2" hose. As shown above, the flowmeter may be mounted directly to the PumpRight pump. The flowmeter outlet is a 1 1/2" hose barb. The outlet hose should be a minimum of 24" long with a gentle curve prior to any fittings for optimum flowmeter performance. The flowmeter outlet will attach to your manifold(s) or section valves.

Pressure Relief Valve (PRV): The PRV is a 100 psi relief. If there is a restriction that creates over 100 psi in the system, the PRV will open allowing the excess flow to pass back to the inlet side of the pump. This protects the pump and fertilizer system from damage.

Liquid Setup with Pro 700 Planter ECU Software

F
Setup & Operation

See the AFS Pro 700 Planter Software Operating Guide for additional screenshots and full explanation of all these items. This information covers a typical setup. Your setup may differ. Always use the latest software versions. See your Case (New Holland) dealer for information on this.

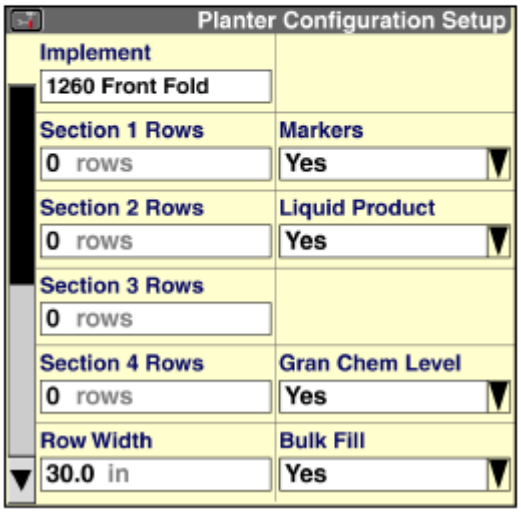
This page is a summary setup guide. The following pages provide more screenshots.

1. **Liquid Product Setup (Home > Toolbox > Product)**
   - **A. Product Name**
   - B. **Form**—must be **Liquid**
   - C. **Usage**—Select the appropriate usage (such as Fertilizer)
   - D. **Default App Rate—Units** (probably gal/ac)
   - E. **Default App Rate**—set your normal **Target Rate**
   - F. **Delta App Rate**—how much you want the rate to change if you press the increase or decrease arrows
   - G. **Min App Rate**—Can set this at 0 or can set it at a rate you do not want to go below.
   - H. **Max App Rate**—Set at a rate you do not want to go above.
   - I. That is all the numbers that need to be set for most liquid product applications.
2. **Work Condition > Planter Operation Setup > Boost Level > set at 150%** (this gives the pump a "kick-start" for 4 seconds when starting. If this seems to be too much, lower it.)
3. **Liquid Controller Setup—Work Condition > Control > Controller > Liquid** (some of the rate information may have been set up in the Liquid Product Setup earlier)
   - A. **Cal Value (L)** —**for SureFire hydraulic pumps with electromagnetic flowmeters use 660**.
     —**for SureFire electric pumps with electromagnetic flowmeters use 990.**
     (Explanation—This is looking for a flow calibration number in pulses per 10 liters. Your system should have a 201-14226 Divide by 8 harness plugged into the flowmeter. This is necessary to get the flowmeter pulses in a range that this controller can work with.)
   - B. Leave **Product Delay at 0.7 sec** unless field use dictates a change.
4. **Liquid Fertilizer Calibration (Test the system from these screens, also) Work condition > Liquid**
   - A. Scrolling through these screens, confirm Liquid Cal Value, Row Width, Section Rows. Can Prime the system here. Follow the instructions on the screens, enter a Liquid Default Rate and Speed, press Run, press and hold the button on the calibration tether. The fertilizer pump should start running. A catch test can be done here to verify proper setup, or the system can be run from here to test different speed and rate setups. (*Note: If testing with water, the pressure will be much less than it will be with fertilizer. With water there may not be enough pressure to open all the check valves, so flow may be uneven or some rows may not be flowing.)*
5. **Planter Advanced Setups—Toolbox > Config > Advanced Setups > Yes**. Then press the **Adv.Set**. Icon on the navigation bar. **Liquid Gain >** for hydraulic pump, set at 5 (3-8). Leave at 15 for electric pumps. Adjust as needed in the field.
6. Items for **Run Screen (Home > Toolbox > Layout)**—**Liquid Ctrl** —This has the Target Rate. Pressing on this brings up arrows to decrease or increase the rate. Also, can toggle liquid application ON or OFF here.
7. Also for **Run Screen—Liquid**—reports continuous applied rate for the entire planter.
   Liquid Flow—to monitor the average flow rate (gpm) for the entire planter.
   Master Control—needs to be placed somewhere on Run Screen of Left Area. This controls all product application for the planter—seed, liquid, and granular fertilizer.
   Section Control (1-2, 3-4, as needed)
8. Layer and Prescription Assignment—**Work Condition > Layer**—set up as desired. (Typical setup—Layer 1—Seed, Layer 2—Liquid)

Planter Configuration Setup

Check with your Case (New Holland) dealer about the latest software versions available.

Config.

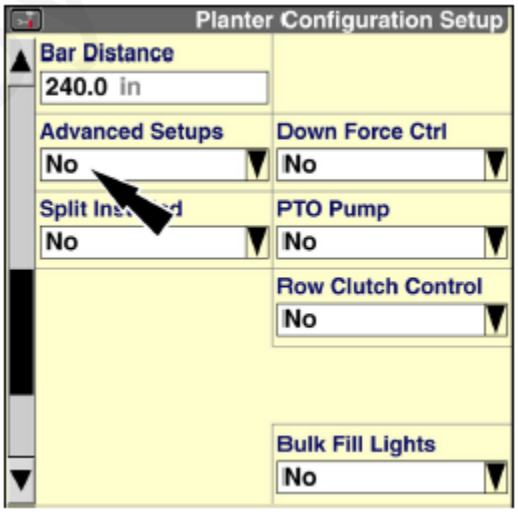


Liquid Section arrangement must be the same as Seed arrangement. See chart below for various planter section configurations.

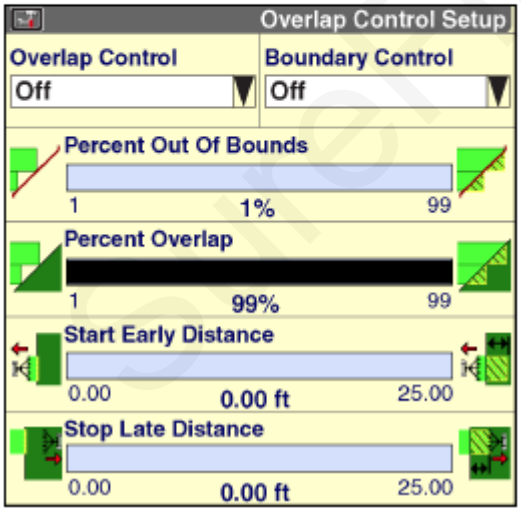
Table 1: Hydraulic drive planters

	Sect 1 rows	Sect 2 rows	Sect 3 rows	Sect 4 rows
8 row trailing rigid	8	-	-	-
12 row front fold *	6	6	-	-
16 row front fold *	8	8	-	-
24 row front fold *	12	12	-	-
36 row front fold (**508 mm (20 in)** and **559 mm (22 in)** spacing) *	18	18	-	-
12 row **76.2 cm (30 in)** pivot -transport *	6	6	-	-
16 row **76.2 cm (30 in)** pivot -transport *	8	8	-	-
12 row mounted stacker *	6	6	-	-
16 row mounted stacker **	4	8	4	-
12/23 split row pivot-transport ***	5	7	6	5
16/31 split row pivot-transport ***	7	9	8	7
24 row **50.8 cm (20 in)** pivot-transport ***	6	6	6	6
32 row front fold	8	8	8	8
36 row front fold (**762 mm (30 in)**) spacing)	9	9	9	9

Advanced Setups will need to be set to YES if it is necessary to adjust the GAIN setting. This will be necessary on the hydraulic system; probably not necessary on an electric system.
Advanced Setups will be explained later.



Overlap

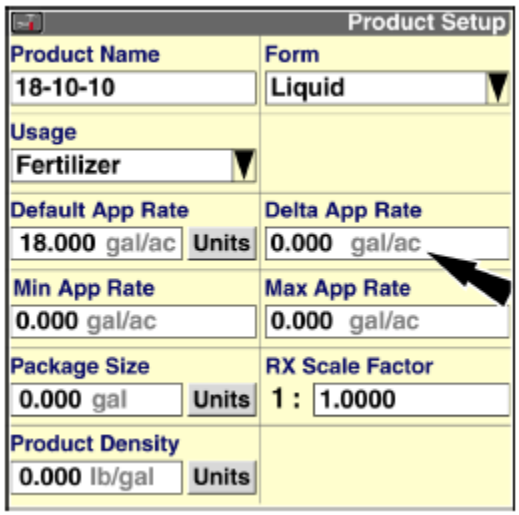


Overlap Control and **Boundary Control** must be ON for automatic section control on overlap and boundaries.

Refer to the AFS Pro 700 Planter Software Operating Guide or other Case IH publication for complete setup and operating instructions.
Screenshots shown here are for typical liquid setups. Your setup may vary. Adjust as necessary in the field.

Product Setup

Either Select a Product from the list or create a NEW product.

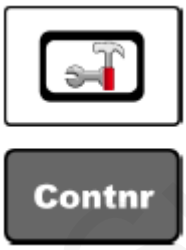


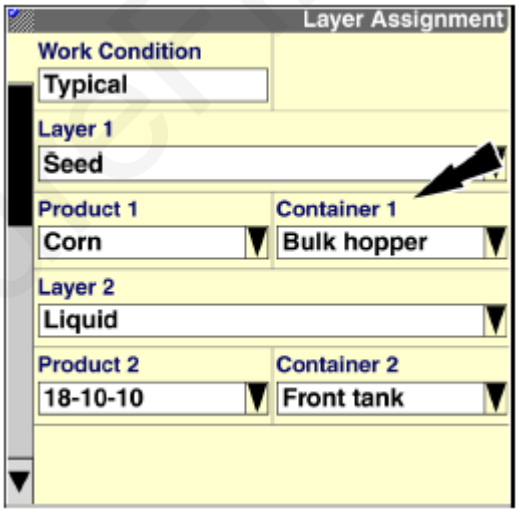
Typical Product Setup Entries for Liquid Product

Form	**Liquid**
Usage	**Fertilizer**
Units	**gal/ac**
Default App Rate	set as desired
Delta App Rate	how much the rate changes each time you press the increase or decrease arrow on a Liquid Control window
Min App Rate	Set the range as desired for Min and Max
Max App Rate	

On most setups, Package Size, RX Scale Factor, and Product Density are not needed.

Container Setup—Optional

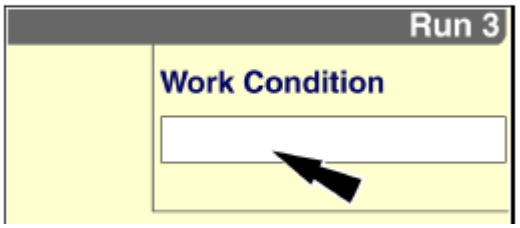


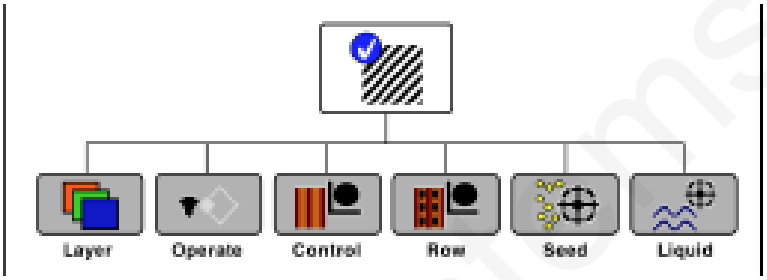


Refer to the AFS Pro 700 Planter Software Operating Guide or other Case IH publication for complete setup and operating instructions.
Screenshots shown here are for typical liquid setups. Your setup may vary. Adjust as necessary in the field.

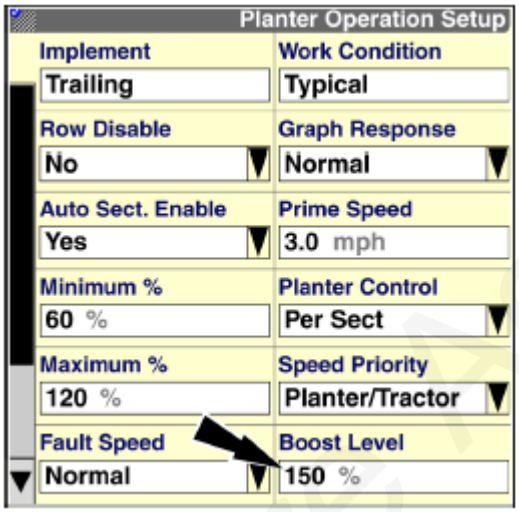
Work Condition

There must be a Work Condition set for each operation. The Work Condition stores the Layer Assignment, Planter Operation Setup, Planter Controller Setup, Row Setup, Seed Calibration, and Liquid Calibration setups for that operation.
Changing from one Work Condition to another can instantly change a few or most of the selections for all windows on the screens.





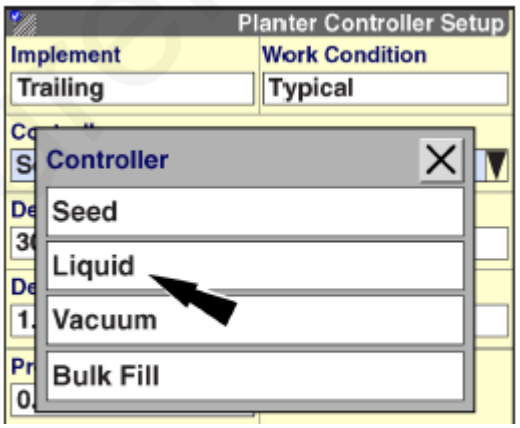
Operate



Boost Level determines the startup boost level for the liquid fertilizer pump. This is a 4-second boost on startup to fill the lines and get to target rate.
150% is a good starting point. With this setting, the controller briefly brings the pump to 150% of the target rate and then returns to the target. Adjust as desired in the field.

Liquid Controller Setup—see below. The Cal Value is for pulses per 10 liters. The numbers listed are for the SureFire electromagnetic flowmeters typically used with hydraulic and electric systems. **The number listed requires having a 201-14226 "*Divide by 8*" adapter plugged into the flowmeter.**

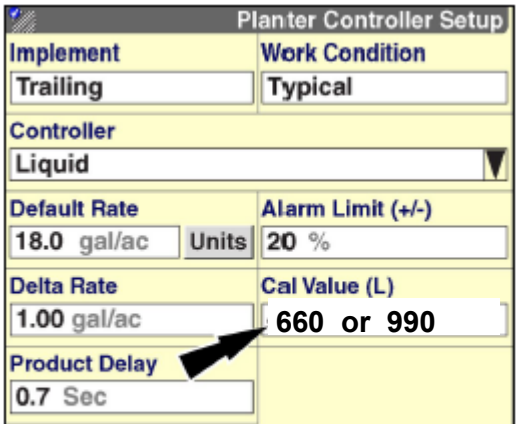
Control



Cal Value (L)

660 for hydraulic

990 for electric

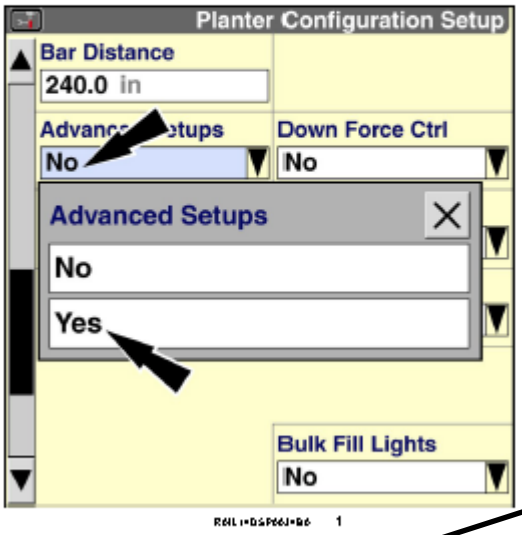


Refer to the AFS Pro 700 Planter Software Operating Guide or other Case IH publication for complete setup and operating instructions.
Screenshots shown here are for typical liquid setups. Your setup may vary. Adjust as necessary in the field.

Advanced Setups — Liquid Gain

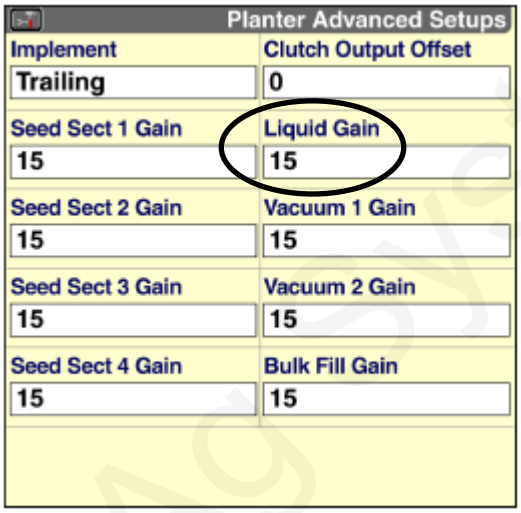
Config.

Advanced Setups— This is needed to adjust the Gain on the liquid pump. This is typically not needed on electric pump systems. It will be needed on hydraulic pump systems.



Adv.Set.

Toolbox > Config > Advanced Setups > Yes > Adv.Set. > Liquid Gain



Liquid Gain

Hydraulic system 3-8

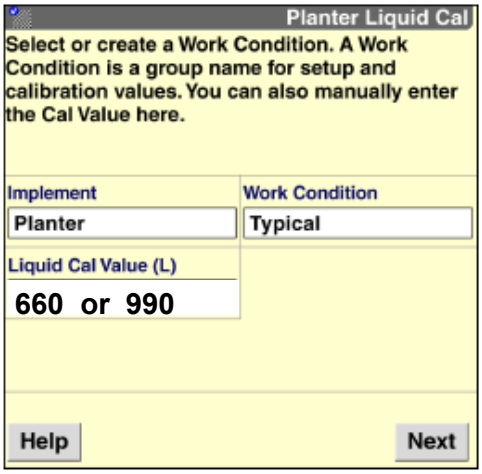
Electric system 15

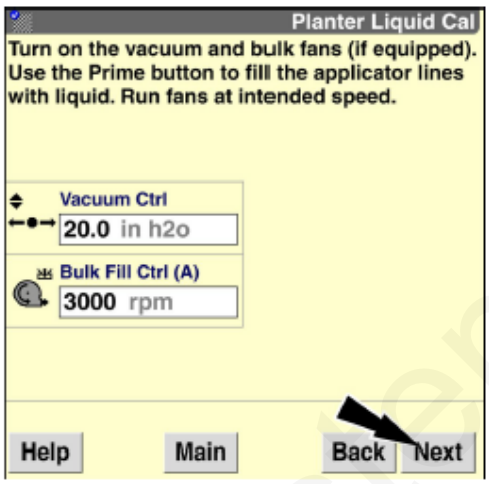
Adjust as needed in the field.

Refer to the AFS Pro 700 Planter Software Operating Guide or other Case IH publication for complete setup and operating instructions.
Screenshots shown here are for typical liquid setups. Your setup may vary. Adjust as necessary in the field.

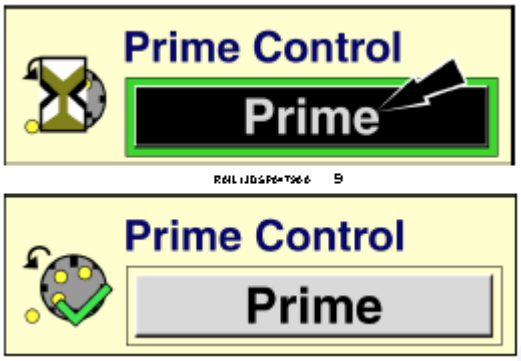
Liquid Fertilizer Calibration Procedure

Work Condition > Liquid (Set Liquid Cal Value, Vacuum Control and Bulk Fill Ctrl)

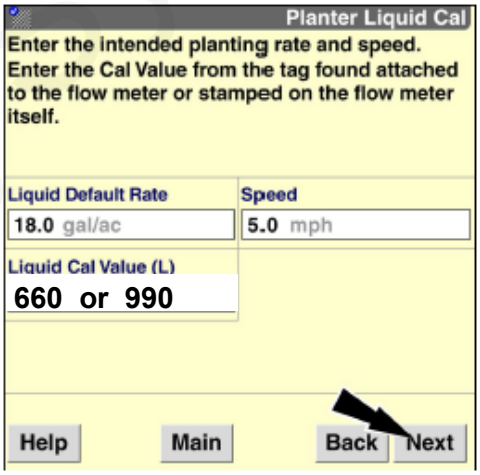




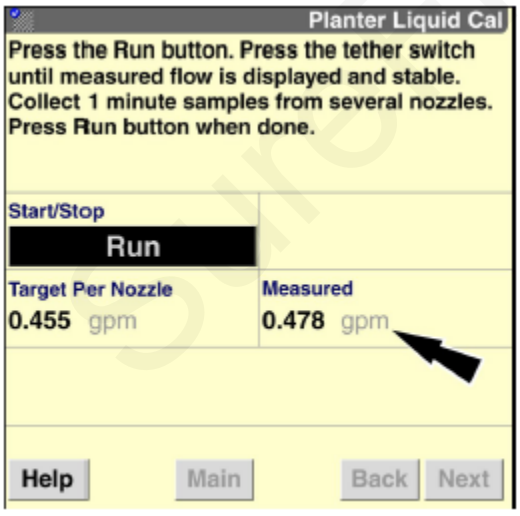
Press and Hold PRIME to run the pump and fill the lines



Enter Default Rate and Speed



Navigate through the screens. Confirm or enter information as needed.

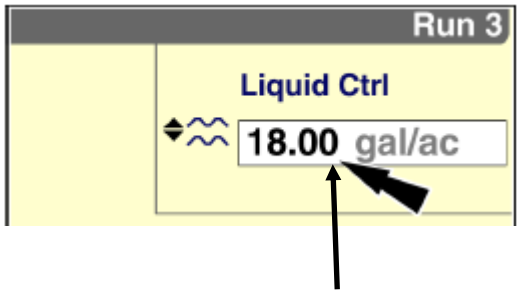


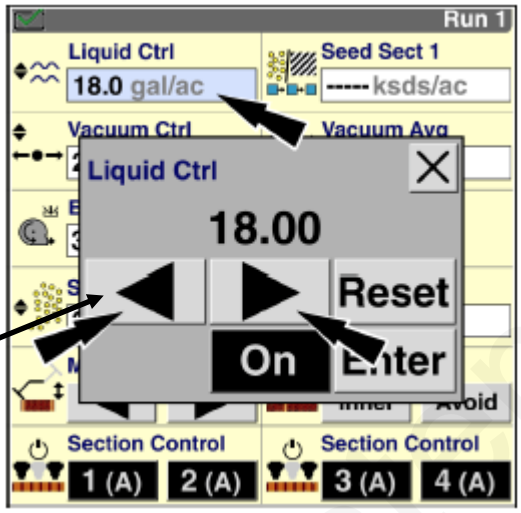
The pump should be running. Liquid should be flowing. A catch test can be done to verify flowmeter setup and operation.
Note: If testing with water, the pressure will be much less than it will be with a fertilizer product. With water, there may not be enough pressure to open all the check valves. Rows may be flowing unevenly or some rows may not be flowing at all. Increase the rate with water to increase the pressure and get more even flow.

Refer to the AFS Pro 700 Planter Software Operating Guide or other Case IH publication for complete setup and operating instructions.
Screenshots shown here are for typical liquid setups. Your setup may vary. Adjust as necessary in the field.

Run Screen Items (Run Screen can be set to operator's preference)
Home > Toolbox > Layout (to set up items on a Run Screen)

Liquid Control Window



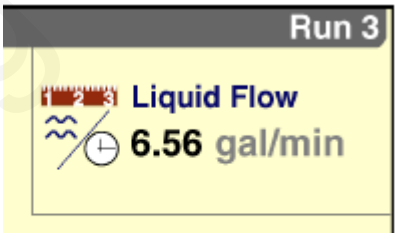


Press the window on Liquid Ctrl to bring up this box.
Press left arrow to decrease rate.
Press right arrow to increase rate.
Press Reset to return to Default rate.

Press the On button to toggle liquid application ON or OFF.
Press the Enter button to save the change and close the window.

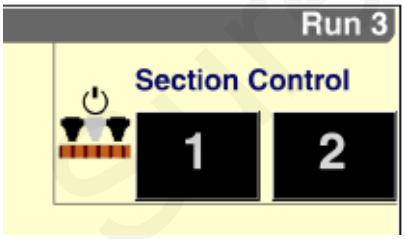
Liquid Fertilizer Application Monitoring

"Liquid" reports the continuous average applied rate.



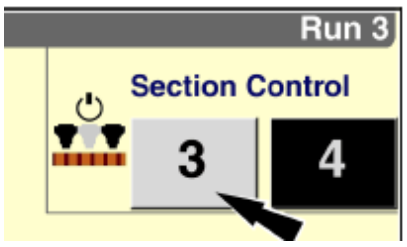
"Liquid Flow " reports the average liquid flow rate.

Section Control Windows



BLACK — ON

GRAY — OFF



The number of sections available is determined by the planter type.
Liquid application sections must match planter seed sections.

Refer to the AFS Pro 700 Planter Software Operating Guide or other Case IH publication for complete setup and operating instructions.
Screenshots shown here are for typical liquid setups. Your setup may vary. Adjust as necessary in the field.

Troubleshooting—Fault Codes (from Pro 700 Planter Software Operating Guide)

These are some of the more common codes that apply to the liquid system. See that publication for more Fault Code explanations.

nn—(typically 01) for example, 14nn1 will probably show on your screen as 14011.

7nn1—Liquid PWM Fault—Rate ECU detected a problem and disabled the liquid controller—review the fault log for details.

8nn1—Liquid Rate Fault—Liquid application rate is out of range. Possible issues:

1. Distance calibration is not correct.
2. Liquid metering calibration is not correct.
3. Hydraulic demand has exceeded the supply. Driving too fast or too slow. Commanded rate is too high or too low.
4. Bad liquid fertilizer flowmeter.
5. Faulty rate controller.

14nn1—Liquid max duty fault—Liquid controller is at maximum (100%) output. Possible issues:

1. Hydraulics not engaged.
2. Target rate is too high.
3. Driving too fast.
4. Indicated ground speed is incorrect.
5. Faulty flowmeter (or flow cal or width setting).
6. Inadequate hydraulic supply to the pump motor.
7. Faulty rate ECU.
8. Strainer is plugged or “slimed” over, or input to the pump is otherwise restricted.
9. Pressure is too high and pressure relief valve is opening.
10. Recirculation valve is open too far allowing too much recirculation and not enough flow to the flowmeter.
11. Weak hydraulic valve block solenoid or sticky proportional valve on hydraulic valve block is not allowing enough hydraulic flow to pump.
12. Faulty harnessing is not delivering PWM signal to hydraulic valve block or EPD.

15nn1—Liquid min speed fault—Liquid controller is at minimum design limit. Possible issues:

1. Target rate is too low.
2. Driving too slow.
3. Indicated ground speed is incorrect.
4. Faulty ground speed sensor.

16nn1—Liquid max speed fault. Liquid fertilizer controller at maximum design limit. Possible issues:

1. Liquid tank is empty.
2. Target rate is too high.
3. Driving too fast.
4. Indicated ground speed is incorrect.

22nn5—Rate ECU PWM output current below normal.

This may show up on electric pump systems with EPD. The EPD draws less current than the system is expecting to be drawn by a PWM valve. There is not a problem here if the system otherwise appears to be operating properly.

26192—Liquid valve cal lost—Rate ECU memory value lost. Default value used. Possible issues:

1. Low battery voltage (less than 9.8 v)
2. Poor power supply connections to the rate ECU.
3. Faulty internal rate ECU memory.

26232—Liquid gain lost—Rate ECU memory gain value lost. Default value used. See 26192 above.

Troubleshooting

Pump Will Not Turn

Turn hydraulics off, go to the SureFire PWM valve and use the manual override on top (red knob) of the electric coil to manually open the valve (Manual Override UP = valve fully open). (If there is dirt packed inside, it may be difficult to push down, turn, and/or pop up the red knob. You can remove the nut to clean this.) Turn hydraulics on **at a low flow only** as the valve is 100% open. If the pump does not run, try hydraulic lever in opposite direction. Does the pump turn? If pump is running now, your problem is electric / electronic. If the pump still does not turn, you have a hydraulic problem.

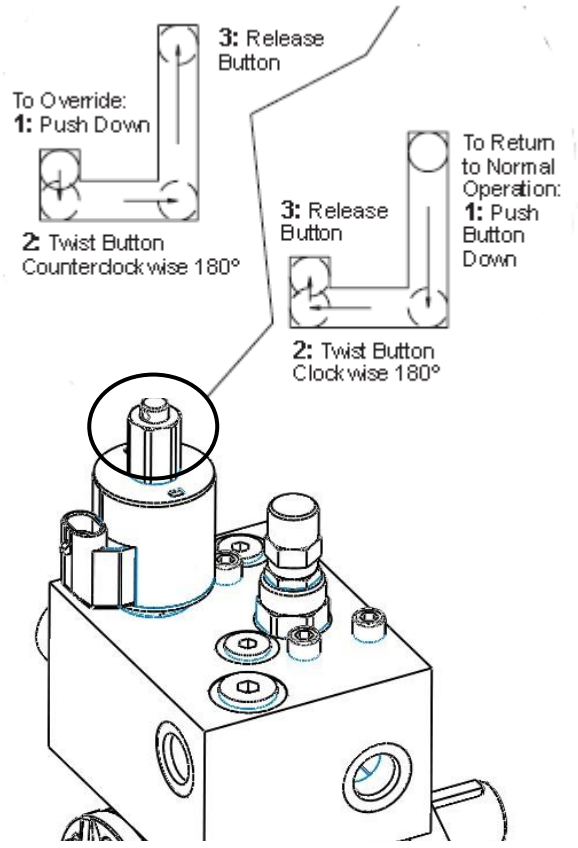
Electric / Electronic Problem

1. Close manual override (lock down).
2. Go to **Work Condition > Liquid** to investigate this issue.
3. Verify hydraulics are on.
4. To run the system from here with a simulated speed and target rate:
5. Enter a **Liquid Default Rate** and **Speed.** Press **Next**..
6. Press **Run** and push and hold the tether switch to start the pump. System should run at Simulated Speed and Target Rate. **Measured Output** should show up as product is pumped. To see actual flow in gpm, you need to set up a Layout for the Left Area with **Liq Flw Rt Scn.** This is very useful when diagnosing pump or system issues. It needs to be in the Left Area so you can see it while running in this mode.
7. If the pump is not running after pushing Start, use a voltmeter to verify that there is PWM voltage at the hydraulic valve. *The voltage should be between 6 and 13 volts, depending on how fast the controller wants the pump to run.*
8. If there is no voltage at the PWM connection to the hydraulic valve block, check for this voltage on Pins 3 & 4 of the 16-pin connector, or at Pins E and H on the 12-pin Delphi connector out of the Rate ECU module.

Hydraulics Problem

1. Leave the manual override open on the SureFire valve.
2. Check the hose routings. The “P” port on the SureFire valve should hook to pressure. The “T” port is the return that should flow back to the tractor.
3. Try hoses in a different hydraulic remote. Inspect hydraulic connectors for damage or restrictions.

Hydraulic Manual Override
Down - Normal Operation
Up - Override, valve 100% open



Troubleshooting

Section Valve(s) will not move

1. Be sure that Overlap Control and Boundary control are ON. (Toolbox > Overlap)
2. From Work Condition > Liquid, turn the system on and press RUN. Press the tether switch to start. Valves should open, pump should run. (Check voltage as described below.)
3. Do you have a problem with 1 valve or all valves?

One Valve doesn't work

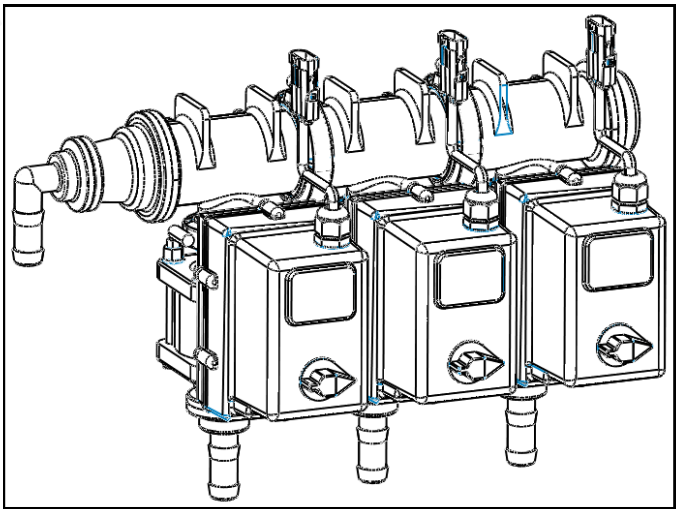
1. Check the harness connection to that valve. It is a 3-pin Weather Pack connector. See Section D for wiring diagrams

Pin	Function
A	+ 12 V Constant
B	GND
C	+ 12 V Signal

2. Check voltage pin A to Pin B. Must be 12 volts, if not, go back to 16-pin & 12- pin connector and check voltage. See Section D for wiring diagrams.
3. If no signal voltage on 12-pin connector from Rate ECU, contact your Case dealer for assistance.
4. If voltage is present on pins A&B of 3-pin connection to valve, then check pin C to Pin B. This should be 12 volts when the valve is commanded on or open, this should be zero volts when valve is off or closed.
5. If signal voltage is not present to open valve, use diagrams to check at the 16-pin , then the 12-pin for voltage.
6. If constant voltage (Pins A&B) and switched voltage (Pins C&B) are present, inspect, repair or replace the valve.

All or multiple valves don't work

1. Generally, follow the same steps as for a single valve. However, concentrate on checking for constant voltage on Pins A & B, then follow that back to the 16-pin and 12-pin power connectors.
2. This problem could also be related to Trimble configuration. Review Setup to make sure sections are correct in controller.



Troubleshooting

Application Rate Fluctuates

Inspect & clean pump inlet strainer. Strange flow rate fluctuations are very often due to an obstruction to the pump inlet. Inspect plumbing from tank to pump.

You need to determine if the fluctuation is caused by the controller sending fluctuating signals to the valve.

OR

1. Run the system in Liquid Cal mode—Work Condition > Liquid— (See the AFS Pro 700 Planter Software Operating Guide for full instructions).
2. Turn the system on in Liquid Cal mode and watch the flow in GPM.
3. Is the flow steady within a very small range? For example a fluctuation from 2.3 to 2.5 GPM would be considered normal. A fluctuation from 2-3 GPM is a problem. If only a small normal fluctuation is seen, skip steps 4-8 and proceed to "Application Rate Fluctuates in Field …….. " below.
4. If there is a large fluctuation, observe the system flow. Is the discharge a steady stream; are the flow indicator balls floating steady?
5. If visually the flow is steady, but the display reports a fluctuation in GPM, inspect the flowmeter. See section B for flowmeter information.
6. If visually the flow is unsteady, the flowmeter is working correctly reporting a flow problem. Is the pump turning steady or surging? If the pump is surging reduce the Liquid gain in Advanced settings.
7. Look for any type of obstruction in the pump inlet. Clean the strainer. If continually plugging the strainer investigate fertilizer quality and necessary strainer size.

Application Rate fluctuates in field, but flow in manual mode is stable.

This problem indicates the Integral gain needs changed. The system is surging because the Control Module is "hunting" for the correct flow.

1. Go to Toolbox > Config > Advanced Setups > Yes > Adv.Set > Liquid Gain
2. Change the settings by reducing the Liquid gain.

Application Rate is slow to get to the Target Rate

1. You may need to increase the Liquid Gain. Change the settings by increasing the Liquid gain. See item above for navigation.

No Flow shown on display but liquid is being pumped

1. Unplug flowmeter. With voltmeter, check for 12 volts between pins B&C of flowmeter connector (on main harness PN 215223Y2). If 12 volts not present, inspect wiring harness and troubleshoot all connections per schematic (see Section D).
2. If 12 volts is present, then conduct a tap test. Go to setup and change the flow cal to 10. Have a second person watch GPM on the display while other person taps (use a short piece of wire or a paper clip) between pins A&C of flowmeter connector (on 215223Y2 harness). A flow value should show up indicating the wiring is not damaged.
3. If flow display responded to the tap test, your wiring to that point is good. If still not fixed, inspect adapter harness and test continuity per schematic (see Section D).
4. Replace flowmeter.

Fertilizer System Flow Verification

Follow the steps below:

I can't get up to my desired rate. How much flow is required?
Can I achieve a new application rate with my current system?

Follow the steps below:

1. Use the Fertilizer System Flow Charts on the next two pages to find your required flow. First, locate the chart for your implement size. Next, find your operating speed on the left side and your application rate on the top. Record the flow in gallons per minute for your maximum speed and rate and your minimum speed and rate.

   A. Maximum Flow _____ GPM (Max Rate & Max Speed)

   B. Minimum Flow _____ GPM (Min Rate & Min Speed)
2. Locate your PumpRight model on the chart on this page. Will the pump model provide the maximum flow you need from above?
3. Find your flowmeter model in the chart on this page. Will the flowmeter work at both the maximum and minimum flow your recorded in step 1? If not, a different flow meter is required.
4. If using section valves you must complete this step.

   A. Minimum Flow (from above) ÷ Total Rows = _____ GPM / Row

   B. GPM / Row (from line above) x Rows per section = _____GPM / Section

Will your flowmeter measure the minimum GPM / section?

Tower (Electric Pump) Flow Table

	Max Flow GPM
1 Pump	3.0
2 Pump	5.0
Roller Pump	4.5

PumpRight Flow Table

	Number of Diaphragms	Max Flow GPM
D70	2	15
D115	3	25
D160	4	35
D250	6	55

Flowmeter Table

Model	Type	Min GPM	Max GPM
FM750LR	Turbine	0.3	12
FM750	Turbine	2	40
FlowMaster 270	Turbine	3.5	70
.13—2.6	ION	0.13	2.6
.3—5	ION	0.3	6.5
.6—13	ION	0.6	13
1.3—26	ION	1.3	26
2.6– 53	ION	2.6	53

Fertilizer System Flow Charts

Use the correct implement width chart to find the required pump flow (in gallons per minute) based on travel speed and application rate

Implement Width 15 feet

	Application Rate in Gallons Per Acre												
MPH	2	4	6	8	10	15	20	25	30	35	40	45	50
4	0.2	0.5	0.7	1.0	1.2	1.8	2.4	3.0	3.6	4.2	4.8	5.5	6.1
4.5	0.3	0.5	0.8	1.1	1.4	2.0	2.7	3.4	4.1	4.8	5.5	6.1	6.8
5	0.3	0.6	0.9	1.2	1.5	2.3	3.0	3.8	4.5	5.3	6.1	6.8	7.6
5.5	0.3	0.7	1.0	1.3	1.7	2.5	3.3	4.2	5.0	5.8	6.7	7.5	8.3
6	0.4	0.7	1.1	1.5	1.8	2.7	3.6	4.5	5.5	6.4	7.3	8.2	9.1
6.5	0.4	0.8	1.2	1.6	2.0	3.0	3.9	4.9	5.9	6.9	7.9	8.9	9.8
7	0.4	0.8	1.3	1.7	2.1	3.2	4.2	5.3	6.4	7.4	8.5	9.5	10.6
8	0.5	1.0	1.5	1.9	2.4	3.6	4.8	6.1	7.3	8.5	9.7	10.9	12.1
9	0.5	1.1	1.6	2.2	2.7	4.1	5.5	6.8	8.2	9.5	10.9	12.3	13.6
10	0.6	1.2	1.8	2.4	3.0	4.5	6.1	7.6	9.1	10.6	12.1	13.6	15.2

Implement Width 20 feet

	Application Rate in Gallons Per Acre												
MPH	2	4	6	8	10	15	20	25	30	35	40	45	50
4	0.3	0.6	1.0	1.3	1.6	2.4	3.2	4.0	4.8	5.7	6.5	7.3	8.1
4.5	0.4	0.7	1.1	1.5	1.8	2.7	3.6	4.5	5.5	6.4	7.3	8.2	9.1
5	0.4	0.8	1.2	1.6	2.0	3.0	4.0	5.1	6.1	7.1	8.1	9.1	10.1
5.5	0.4	0.9	1.3	1.8	2.2	3.3	4.4	5.6	6.7	7.8	8.9	10.0	11.1
6	0.5	1.0	1.5	1.9	2.4	3.6	4.8	6.1	7.3	8.5	9.7	10.9	12.1
6.5	0.5	1.1	1.6	2.1	2.6	3.9	5.3	6.6	7.9	9.2	10.5	11.8	13.1
7	0.6	1.1	1.7	2.3	2.8	4.2	5.7	7.1	8.5	9.9	11.3	12.7	14.1
8	0.6	1.3	1.9	2.6	3.2	4.8	6.5	8.1	9.7	11.3	12.9	14.5	16.2
9	0.7	1.5	2.2	2.9	3.6	5.5	7.3	9.1	10.9	12.7	14.5	16.4	18.2
10	0.8	1.6	2.4	3.2	4.0	6.1	8.1	10.1	12.1	14.1	16.2	18.2	20.2

Implement Width 30 feet

	Application Rate in Gallons Per Acre												
MPH	2	4	6	8	10	15	20	25	30	35	40	45	50
4	0.5	1.0	1.5	1.9	2.4	3.6	4.8	6.1	7.3	8.5	9.7	10.9	12.1
4.5	0.5	1.1	1.6	2.2	2.7	4.1	5.5	6.8	8.2	9.5	10.9	12.3	13.6
5	0.6	1.2	1.8	2.4	3.0	4.5	6.1	7.6	9.1	10.6	12.1	13.6	15.2
5.5	0.7	1.3	2.0	2.7	3.3	5.0	6.7	8.3	10.0	11.7	13.3	15.0	16.7
6	0.7	1.5	2.2	2.9	3.6	5.5	7.3	9.1	10.9	12.7	14.5	16.4	18.2
6.5	0.8	1.6	2.4	3.2	3.9	5.9	7.9	9.8	11.8	13.8	15.8	17.7	19.7
7	0.8	1.7	2.5	3.4	4.2	6.4	8.5	10.6	12.7	14.8	17.0	19.1	21.2
8	1.0	1.9	2.9	3.9	4.8	7.3	9.7	12.1	14.5	17.0	19.4	21.8	24.2
9	1.1	2.2	3.3	4.4	5.5	8.2	10.9	13.6	16.4	19.1	21.8	24.5	27.3
10	1.2	2.4	3.6	4.8	6.1	9.1	12.1	15.2	18.2	21.2	24.2	27.3	30.3

Fertilizer System Flow Charts

Use the correct implement width chart to find the required pump flow (in gallons per minute) based on travel speed and application rate

Implement Width 40 feet

	Application Rate in Gallons Per Acre												
MPH	2	4	6	8	10	15	20	25	30	35	40	45	50
4	0.6	1.3	1.9	2.6	3.2	4.8	6.5	8.1	9.7	11.3	12.9	14.5	16.2
4.5	0.7	1.5	2.2	2.9	3.6	5.5	7.3	9.1	10.9	12.7	14.5	16.4	18.2
5	0.8	1.6	2.4	3.2	4.0	6.1	8.1	10.1	12.1	14.1	16.2	18.2	20.2
5.5	0.9	1.8	2.7	3.6	4.4	6.7	8.9	11.1	13.3	15.6	17.8	20.0	22.2
6	1.0	1.9	2.9	3.9	4.8	7.3	9.7	12.1	14.5	17.0	19.4	21.8	24.2
6.5	1.1	2.1	3.2	4.2	5.3	7.9	10.5	13.1	15.8	18.4	21.0	23.6	26.3
7	1.1	2.3	3.4	4.5	5.7	8.5	11.3	14.1	17.0	19.8	22.6	25.5	28.3
8	1.3	2.6	3.9	5.2	6.5	9.7	12.9	16.2	19.4	22.6	25.9	29.1	32.3
9	1.5	2.9	4.4	5.8	7.3	10.9	14.5	18.2	21.8	25.5	29.1	32.7	36.4
10	1.6	3.2	4.8	6.5	8.1	12.1	16.2	20.2	24.2	28.3	32.3	36.4	40.4

Implement Width 60 feet

	Application Rate in Gallons Per Acre												
MPH	2	4	6	8	10	15	20	25	30	35	40	45	50
4	1.0	1.9	2.9	3.9	4.8	7.3	9.7	12.1	14.5	17.0	19.4	21.8	24.2
4.5	1.1	2.2	3.3	4.4	5.5	8.2	10.9	13.6	16.4	19.1	21.8	24.5	27.3
5	1.2	2.4	3.6	4.8	6.1	9.1	12.1	15.2	18.2	21.2	24.2	27.3	30.3
5.5	1.3	2.7	4.0	5.3	6.7	10.0	13.3	16.7	20.0	23.3	26.7	30.0	33.3
6	1.5	2.9	4.4	5.8	7.3	10.9	14.5	18.2	21.8	25.5	29.1	32.7	36.4
6.5	1.6	3.2	4.7	6.3	7.9	11.8	15.8	19.7	23.6	27.6	31.5	35.5	39.4
7	1.7	3.4	5.1	6.8	8.5	12.7	17.0	21.2	25.5	29.7	33.9	38.2	42.4
8	1.9	3.9	5.8	7.8	9.7	14.5	19.4	24.2	29.1	33.9	38.8	43.6	48.5
9	2.2	4.4	6.5	8.7	10.9	16.4	21.8	27.3	32.7	38.2	43.6	49.1	54.5
10	2.4	4.8	7.3	9.7	12.1	18.2	24.2	30.3	36.4	42.4	48.5	54.5	60.6

Implement Width 90 feet

	Application Rate in Gallons Per Acre												
MPH	2	4	6	8	10	15	20	25	30	35	40	45	50
4	1.5	2.9	4.4	5.8	7.3	10.9	14.5	18.2	21.8	25.5	29.1	32.7	36.4
4.5	1.6	3.3	4.9	6.5	8.2	12.3	16.4	20.5	24.5	28.6	32.7	36.8	40.9
5	1.8	3.6	5.5	7.3	9.1	13.6	18.2	22.7	27.3	31.8	36.4	40.9	45.5
5.5	2.0	4.0	6.0	8.0	10.0	15.0	20.0	25.0	30.0	35.0	40.0	45.0	50.0
6	2.2	4.4	6.5	8.7	10.9	16.4	21.8	27.3	32.7	38.2	43.6	49.1	54.5
6.5	2.4	4.7	7.1	9.5	11.8	17.7	23.6	29.5	35.5	41.4	47.3	53.2	59.1
7	2.5	5.1	7.6	10.2	12.7	19.1	25.5	31.8	38.2	44.5	50.9	57.3	63.6
8	2.9	5.8	8.7	11.6	14.5	21.8	29.1	36.4	43.6	50.9	58.2	65.5	72.7
9	3.3	6.5	9.8	13.1	16.4	24.5	32.7	40.9	49.1	57.3	65.5	73.6	81.8
10	3.6	7.3	10.9	14.5	18.2	27.3	36.4	45.5	54.5	63.6	72.7	81.8	90.9

Recommended Care and Maintenance

Air Bladder

PumpRight pumps have an air bladder to smooth the pump output flow. It is recommended to run this bladder at 20% of working pressure. So if your system operates at 50 psi, charge the air bladder to 10 psi. Due to the small size of the air bladder, **very little air is needed**. SureFire recommends charging a portable air tank to the correct pressure, then attach to the bladder valve to charge the air bladder to the same pressure as your air tank.

Winterization

SureFire recommends flushing your fertilizer pump and complete system with adequate amounts of water first. Next, use RV antifreeze to winterize your system by pumping an adequate amount through all components. At the beginning of the next season, begin with water to verify the system is in working order with no leaks.

Change Pump Oil Annually

PumpRight pumps use an internal oil lubricated crankshaft and connecting rod design. The oil is held in an external reservoir with level indicators. Hypro oil is recommended for the pump. This is a non-detergent SAE30 weight oil. If not available, hydraulic jack oils are a similar non-detergent formulation. Annual oil changes are recommended.

To fill or drain the pump completely, the pump shaft must be turned slowly by hand. The hydraulic motor will have to be removed to do this.

On some pump models, the pump will have to be removed from the mounting bracket and lifted slightly to allow access to the oil plug.

When refilling the pump with oil, the shaft will again have to be rotated to fill the pump to its required oil volume.

CRANKCASE OIL CAPACITIES

Model	Capacity	Model	Capacity
9910-D70	24 oz.	9910-D160	56 oz.
9910-D115	32 oz.	9910-D250	98 oz.
9910-D135	32 oz.		

Diaphragm & Valve Replacement

PumpRight pumps are designed to allow very simple replacement of the two main pumping components; the diaphragms and the inlet & outlet valves. It is a good practice to replace these annually. It is a small job that helps ensure reliable operation during the busy season.

Pre-season Service

(A little time spent here may prevent some downtime when you want to be rolling.)

1. Visually check entire system (hoses, fittings, harnesses, etc.) for any signs of wear or trouble.
2. On the display, recheck all setup screens (see Section F) to verify correct setup.
3. Fill system with water and run in Liquid Cal mode to verify components and system are in working order. (May need to open air bleed valve to prime pump the first time. Be sure air bleed tube is not plugged.)
4. If necessary run pump in manual override mode to check hydraulic setup (see page 49). Clean out the dirt that may be packed in to the manual override knob on the hydraulic valve block.
5. Tighten all clamps. Loose clamps may be evident by leaks on the output side of the system. Loose clamps from the tank to the pump are not always apparent, but can be sources of air getting into the system which can create issues.
6. Remove the black or blue cap from the top of each check valve. Check the diaphragm to be sure it is intact and not gummed up with residue. Look under the diaphragm for debris. Compress the spring in the cap to be sure it moves freely. Carefully replace diaphragm and tighten cap.
7. Remove and clean the strainer. Be sure strainer is tightened securely so it will not suck air.
8. Be sure all rows are flowing and that all metering tubes/orifices are open. (Note: It will take a higher flow rate with water to create enough pressure to open all the check valves.)
9. Run the system in Liquid Cal mode with a Simulated Speed and Target Rate to verify that system will lock on to a Target Rate.

Diaphragm Pump Valves & Diaphragms

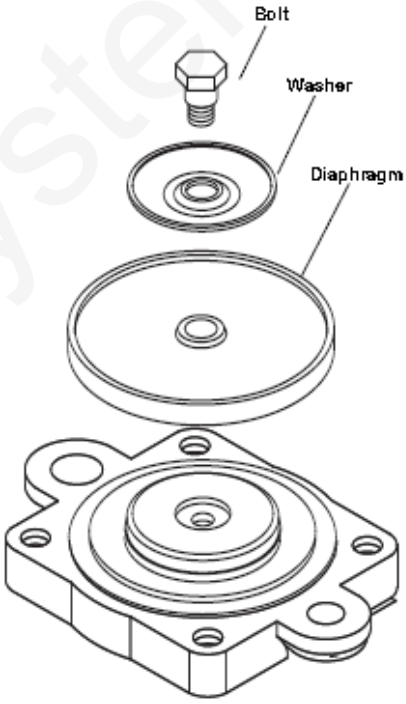
All PumpRight models use the same diaphragm and valve parts.

Diaphragm Pump Service Kit Item Number 291-02-101500

1 Kit contains 1 diaphragm and 2 valves to service a single pumping diaphragm. Order multiple kits to service all the diaphragms in your pump per chart at right.

Qty in Kit	Part Number (all begin 291-02-9910-xxxxxx)	Description
1	550085	Diaphragm (Desmopan)
2	320030	O-Ring
2	759051	Valve Assembly

	Number of Diaphragms
D70	2
D115	3
D160	4
D250	6

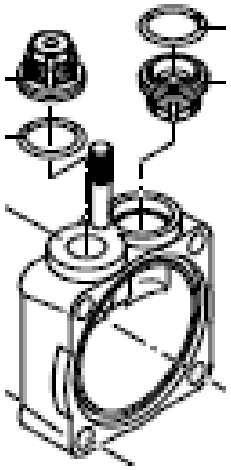


Diaphragm & Valve Service Steps:

1. Remove inlet and outlet plumbing connections by unscrewing ring nut on inlet and outlet fitting.
2. Use extreme caution when removing and replacing drain plug, so that threads are not stripped and o-ring is not damaged. Remove drain plug from bottom of pump to drain oil from pump. Rotate pump shaft to remove all oil. Replace drain plug making sure o-ring is in place. Tighten plug to 171.4 In.Lbs.
3. Remove pump manifold(s) using a 17mm or 13 mm wrench.

D70	1 manifold	2 x 17 mm nuts (on top)
D115	1 manifold	3 x 17 mm nuts (on side)
D160	2 manifolds	Each manifold has 4 sets of 2 x 13 mm nuts
D 250	2 manifolds	Each manifold has 6 sets of 2 x 13 mm nuts

4. Remove and replace complete valve assembly.
5. Remove the pump head.
6. Remove the diaphragm bolt, support washer and diaphragm. Turn the pump shaft to up stroke to replace diaphragm.
7. Install new diaphragm (LIQUID side up), then replace washer and bolt.
8. Turn pump to downstroke to seat new diaphragm into the sleeve groove.
9. Replace pump head and manifold(s).
10. Refill crankcase with SAE30 non detergent oil (PumpRight Oil or hydraulic jack oil).



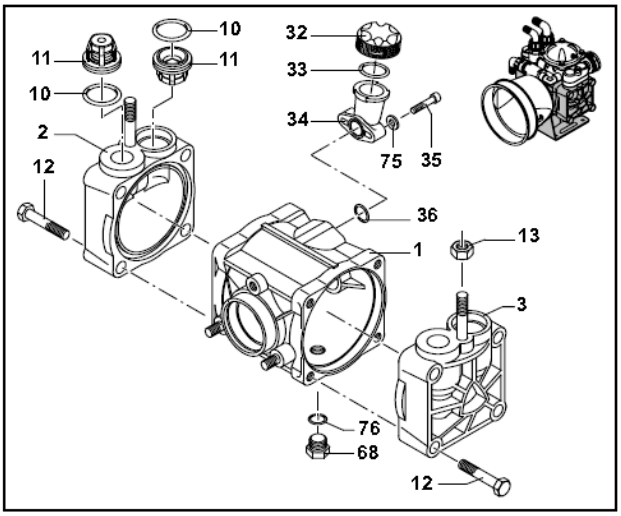
D70 - D115 Valves are on same side of head. Valves should pop out with slight screwdriver pressure.

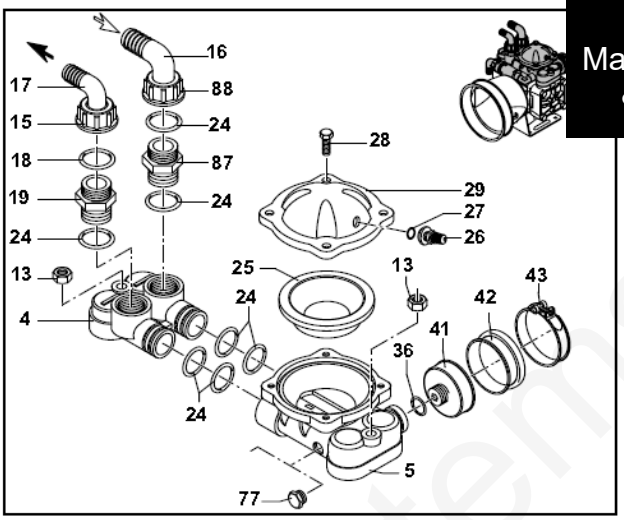
D160 - D250 Valves (not shown) are arranged on opposite sides of head.

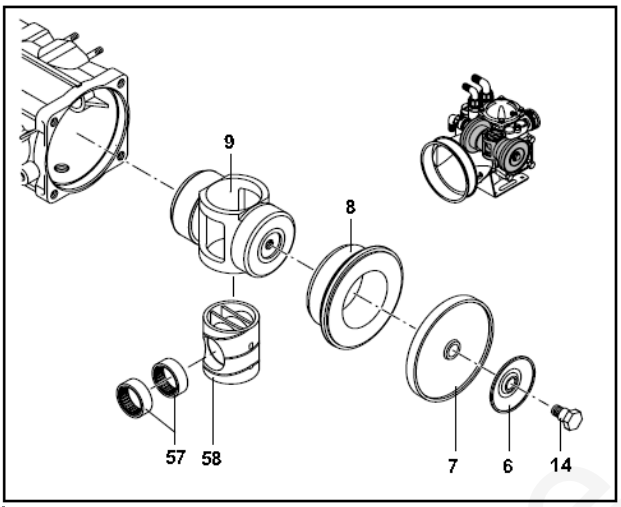
Other Service Parts D70, D115, D160, D250

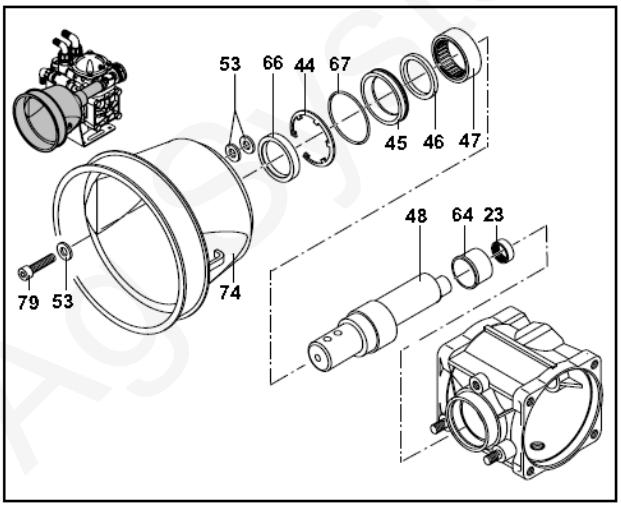
Part Number (all begin 291-02-9910-xxxxxx)	Description
550080	Diaphragm (Buna, Optional)
550190	Accumulator Diaphragm

D70 Diaphragm Pump Parts





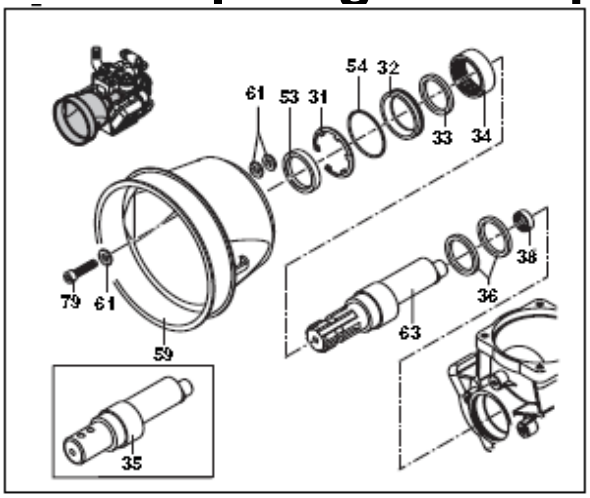


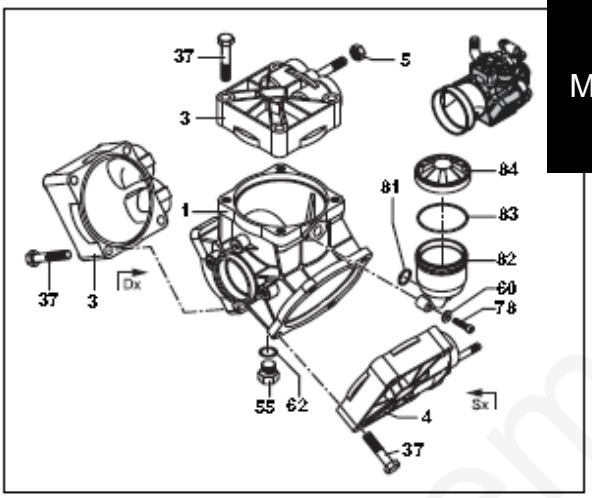


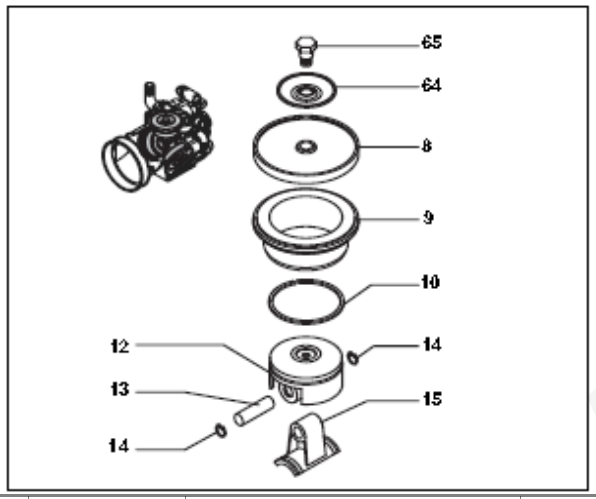
REF. NO.	PART NUMBER	DESCRIPTION	QTY REQ'D
1	9910-550011	Pump Body with bolts	1
2	9910-550101	Right Head DX	1
3	9910-550102	Left Head SX	1
4	9910-550150	Manifold	1
5	9910-559200	Accumulator Manifold	1
6	9910-580370	Plate	2
7	9910-550080	Diaphragm (Buna) Optional	2
7a	9910-550085	Diaphragm (Desmopan) Standard	2
8	9910-550110	Sleeve	2
9	9910-550120	Piston	1
10	9910-320030	O-ring	4
11	9910-759051	Complete Valve Assembly	4
12	9910-551040	M10 X 55 Bolt	8
13	9910-180152	Nut	4
14	9910-580360	Diaphragm bolt	2
15	9910-550880	Ring nut	1
16	9910-580040	Elbow 1-1/4"	1
17	9910-550370	Elbow 1"	1
18	9910-550350	O-ring	1
19	9910-550340	Threaded adapter	1
23	9910-550310	Roller bearing	1
24	9910-390290	O-ring	7
25	9910-550190	Accumulator diaphragm	1
26	9910-550300	Air valve	1
27	9910-650542	O-ring	1
28	9910-550680	Bolt	4
29	9910-559204	Upper air chamber	1

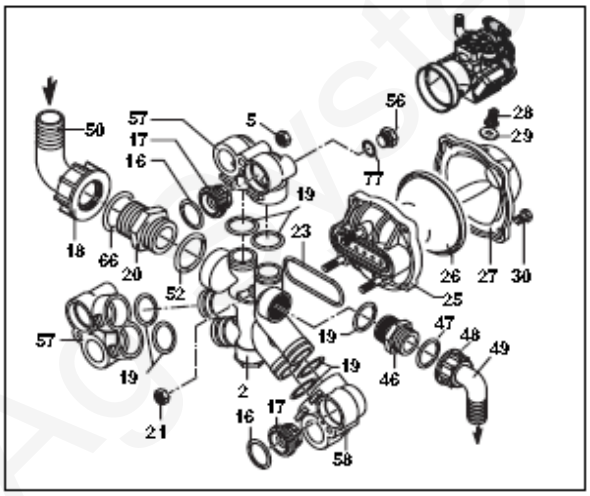
REF. NO.	PART NUMBER	DESCRIPTION	QTY REQ'D
32	9910-550057	Sight glass cap	1
33	9910-550040	O-ring	1
34	9910-550030	Oil sight glass	1
36	9910-180101	O-ring	2
41	9910-650660	Diaphragm holder	1
42	9910-650670	Diaphragm	1
43	9910-650690	Clamp	1
44	9910-200391	Retainer ring	1
45	9910-550470	Seal ring	1
46	9910-550070	Spacer ring	1
47	9910-550060	Roller bushing	1
48	9910-550170	Shaft	1
52	9910-200233	Washer	2
53	9910-320621	Washer	5
57	9910-550280	Bearing	2
58	9910-550140	Cylinder	1
64	9910-550160	Spacer	1
66	9910-550491	Seal ring	1
67	9910-650920	O-ring	1
68	2406-0023	Oil drain plug	1
74	9910-1500350	Shield	1
75	9910-550332	Washer	2
76	9910-740290	O-ring	1
77	9910-330173	Plug	1
79	9910-620472	M10 X 20 Bolt	1
87	9910-450120	Threaded adapter	1
88	9910-550870	Ring nut	1

D115 Diaphragm Pump Parts





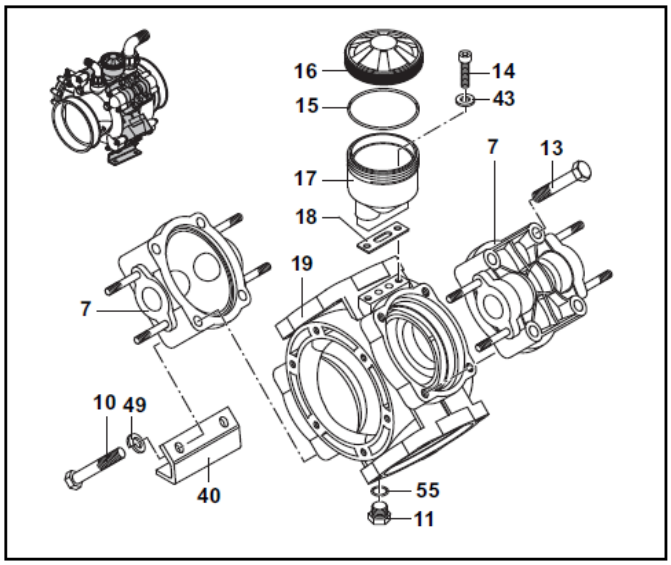


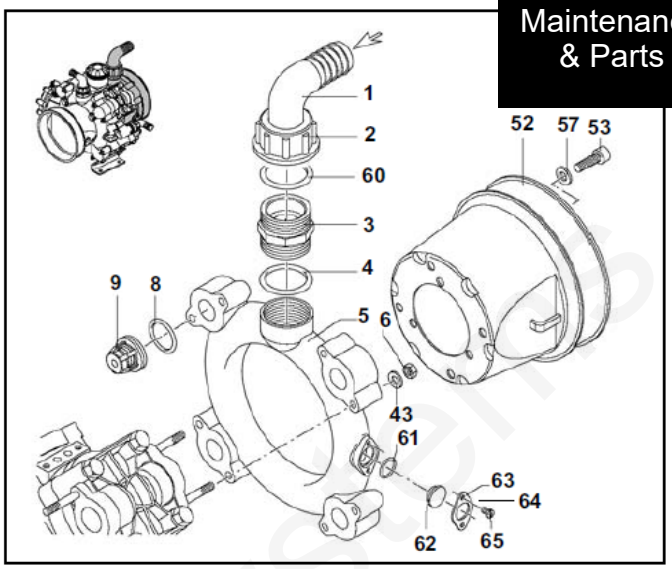


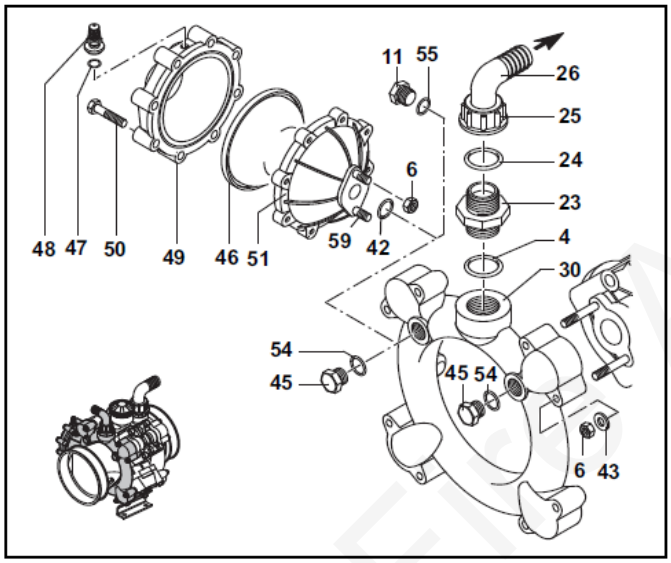
REF. NO.	PART NUMBER	DESCRIPTION	QTY REQ'D
1	9910-580013	Pump Body with bolts	1
2	9910-580150	Manifold	1
3	9910-550101	DX Right head	2
4	9910-550102	SX Left head	1
5	9910-180152	Nut	3
8	9910-550080	Diaphragm (Buna) Optional	3
8	9910-550085	Diaphragm (Desmopan) Standard	3
9	9910-580110	Sleeve	3
10	9910-500260	Piston ring	3
12	9910-580120	Piston	3
13	9910-380300	Pin	3
14	9910-380080	Pin ring	6
15	9910-581040	Connecting rod	3
16	9910-320030	O-ring	6
17	9910-759051	Complete valve	6
18	9910-540541	Ring nut	1
19	9910-390291	O-ring	7
20	9910-540530	Threaded adapter	1
21	9910-390271	Nut	3
23	9910-580050	Gasket	1
25	9910-580180	Accumulator manifold	1
26	9910-550190	Accumulator diaphragm	1
27	9910-559204	Accumulator head	1
28	9910-550300	Air valve	1
29	9910-650542	O-ring	1
30	9910-550680	M8 X 20 Bolt	4
31	9910-200391	Retainer ring	1
32	9910-550470	Gasket retainer	1
33	9910-550070	Spacer ring	1
34	9910-550060	Roller bearing	1
35	9910-550170	Shaft	1

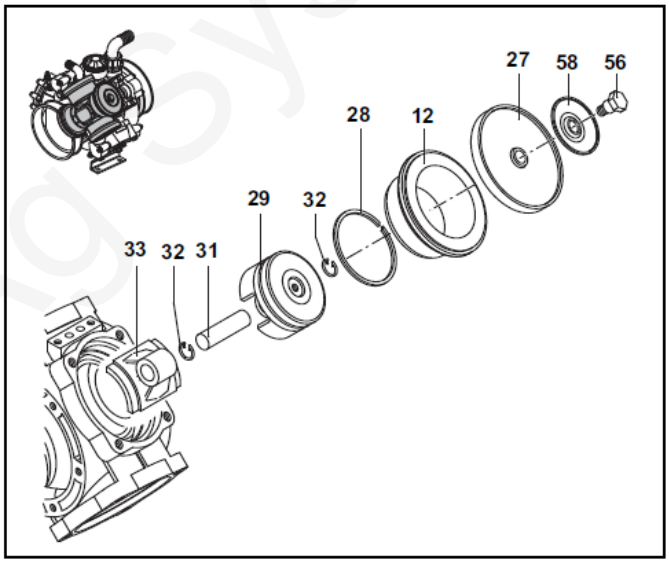
REF. NO.	PART NUMBER	DESCRIPTION	QTY REQ'D
36	9910-580470	Connecting rod ring	2
37	9910-551040	M10 X 55 Bolt	12
38	9910-550310	Roller bushing	1
46	9910-550340	Threaded adapter	1
47	9910-550350	O-ring	1
48	9910-550242	Ring nut	1
49	9910-550370	Elbow 1"	1
50	9910-540550	Elbow 1 - 1/2"	1
52	9910-250310	O-ring	1
53	9910-550491	Seal ring	1
54	9910-650920	O-ring	1
55	2406-0023	Oil drain plug	1
56	9910-330173	Plug	1
57	9910-589200	DX Right valve retainer w/plug/O-ring	2
58	9910-580072	SX Left valve retainer	1
59	9910-1500350	Shield	1
60	9910-550332	Washer	2
61	9910-320621	Washer	5
62	9910-740290	O-ring	1
64	9910-580370	Plate	3
65	9910-580360	Diaphragm bolt	3
66	9910-250310	O-ring	1
69	9910-200233	Washer	2
77	9910-180101	O-ring	1
78	9910-850851	M6 X 30 Bolt	2
79	9910-620472	M10 X 20 Bolt	3
81	9910-390180	O-ring	1
82	9910-1040310	Oil sight glass	1
83	991—650920	O-ring	1
84	9910-1040322	Black oil tank cap	1

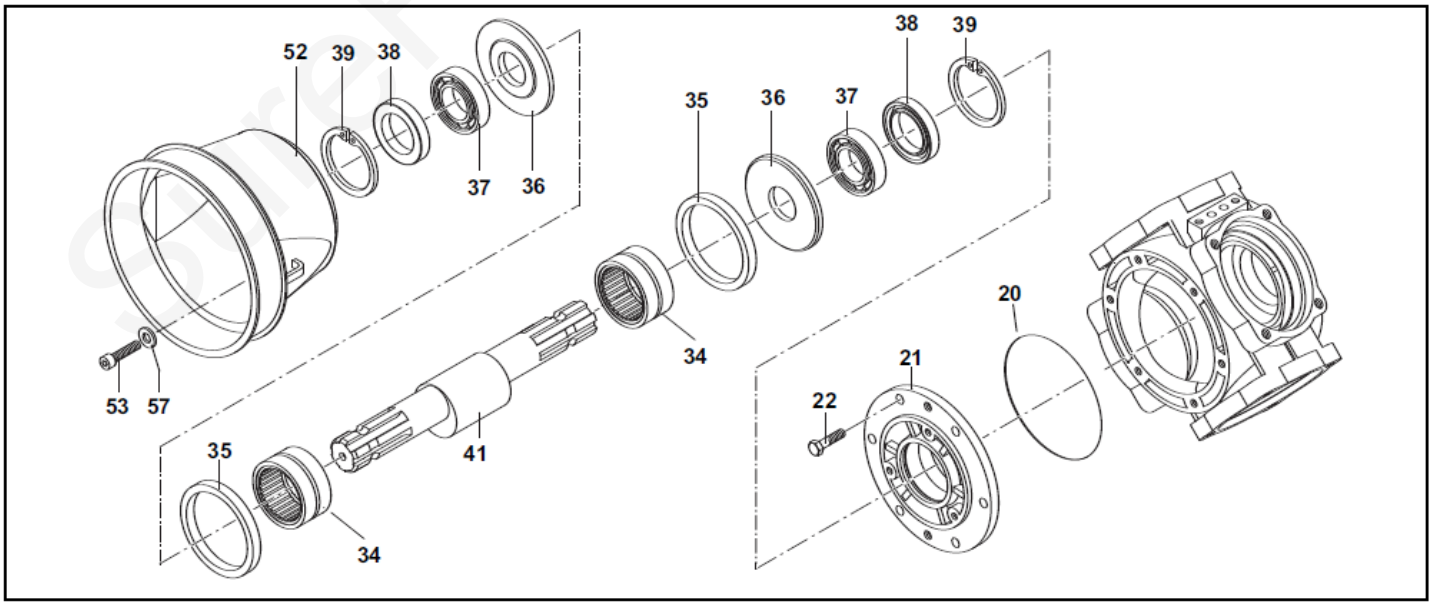
D160 Diaphragm Pump Parts





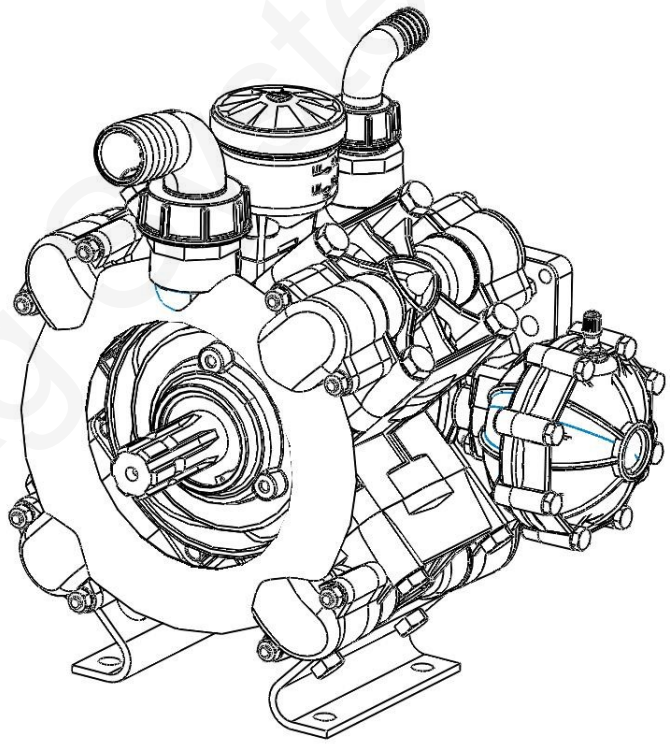




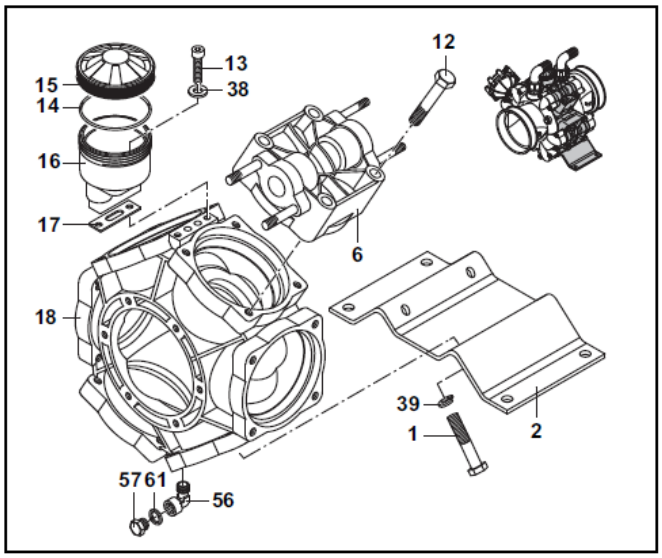


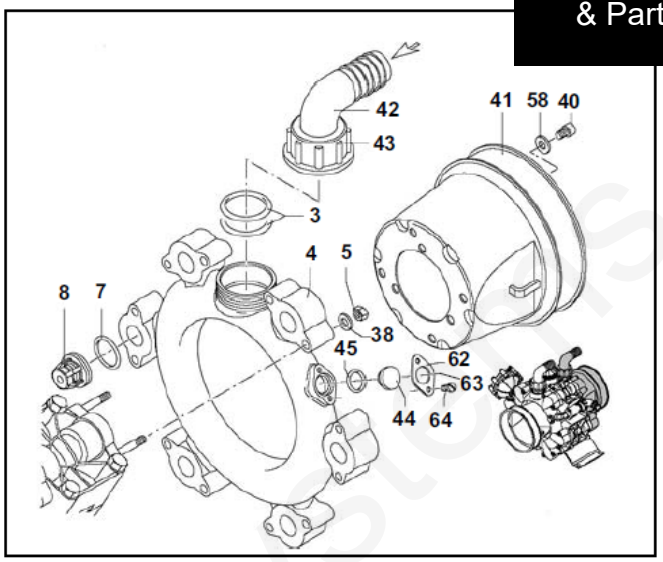
D160 Diaphragm Pump Parts

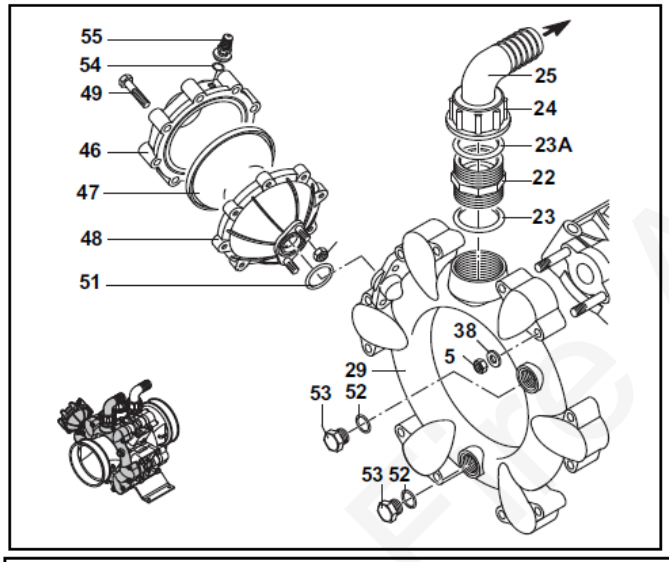
REF. NO.	PART NUMBER	DESCRIPTION	QTY REQ'D
1	9910-760020	Elbow 2"	1
2	9910-760040	Ring nut	1
3	9910-760030	Threaded adapter	1
4	9910-250310	O-ring	1
5	9910-760220	Suction manifold	1
6	9910-380242	Nut	18
7	9910-750100	Head	4
8	9910-680070	O-ring	8
9	9910-759051	Complete valve	8
10	9910-750071	Bolt	4
11	2406-0023	Oil drain plug	2
12	9910-750110	Sleeve	4
13	9910-750061	M12 X 65 Bolt	12
14	9910-680350	M8 X 35 Bolt	2
15	9910-1040060	O-ring	1
16	9910-750057	Black oil tank cap	1
17	9910-750030	Oil sight glass	1
18	9910-750040	Gasket	1
19	9910-760010	Pump body	1
20	9910-580050	Gasket	1
21	9910-680020	Bearing support housing	1
22	9910-160672	M10 X 25 Bolt	6
23	9910-540530	Threaded adapter	1
24	9910-250310	O-ring	1
25	9910-540540	Ring nut	1
26	9910-540550	Elbow 1 - 1/2"	1
27	9910-550085	Diaphragm (Desmopan) Standard	4
27a	9910-550080	Diaphragm (Buna) Optional	4
28	9910-500260	Piston ring	4
29	9910-750122	Piston	4
30	9910-760070	Manifold	1
31	9910-160700	Pin	4
32	9910-160691	Pin Ring	8
33	9910-760140	Connecting rod	4
34	9910-750090	Roller bearing	2
35	9910-750130	Connecting rod ring	2
36	9910-540040	Spacer washer	2
37	9910-230350	Bearing	2
38	9910-160740	Seal ring	2
39	9910-200390	Retainer ring	2
40	9910-760201	Base	2
41	9910-750170	Crankshaft	1
42	9910-390290	O-ring	1
43	9910-380243	Washer	18
44	9910-250143	Washer	4
45	9910-330173	Plug	2
46	9910-620232	Accumulator head	1
47	9910-650542	O-ring	1
48	9910-180020	Air valve	1
49	9910-620232	Accumulator head	1
50	9910-621781	M8 X 40 Bolt	8
51	9910-680180	Accumulator body	1
52	9910-1500350	Shield	2
53	9910-850251	M8 X 12 Bolt	6
54	9910-180101	O-ring	2
55	9910-740290	O-ring	2
56	9910-580360	Diaphragm bolt	4
57	9910-390314	Washer	6
58	9910-580370	Retaining washer	4
59	9910-390670	Accumulator stud	1
60	9910-620210	O-ring	1
61	9910-480440	O-ring	1
62	9910-2420120	Flange plug	1
63	9910-2420110	Flange	1
64	9910-2420290	Washer	2
65	9910-2420280	Bolt	2

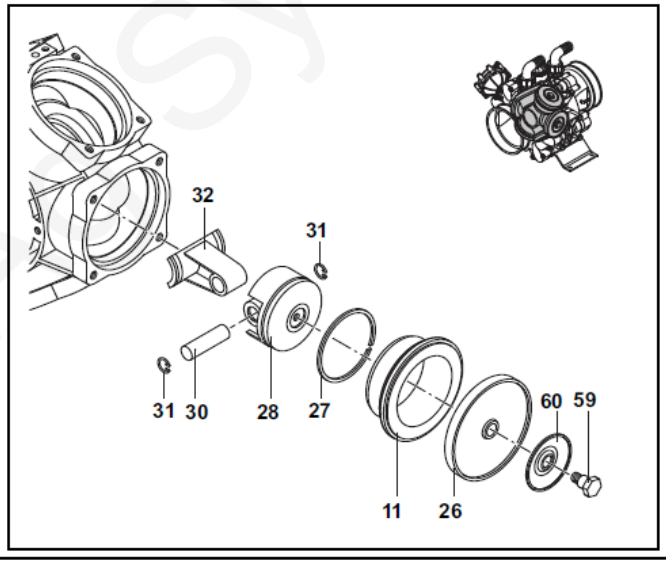


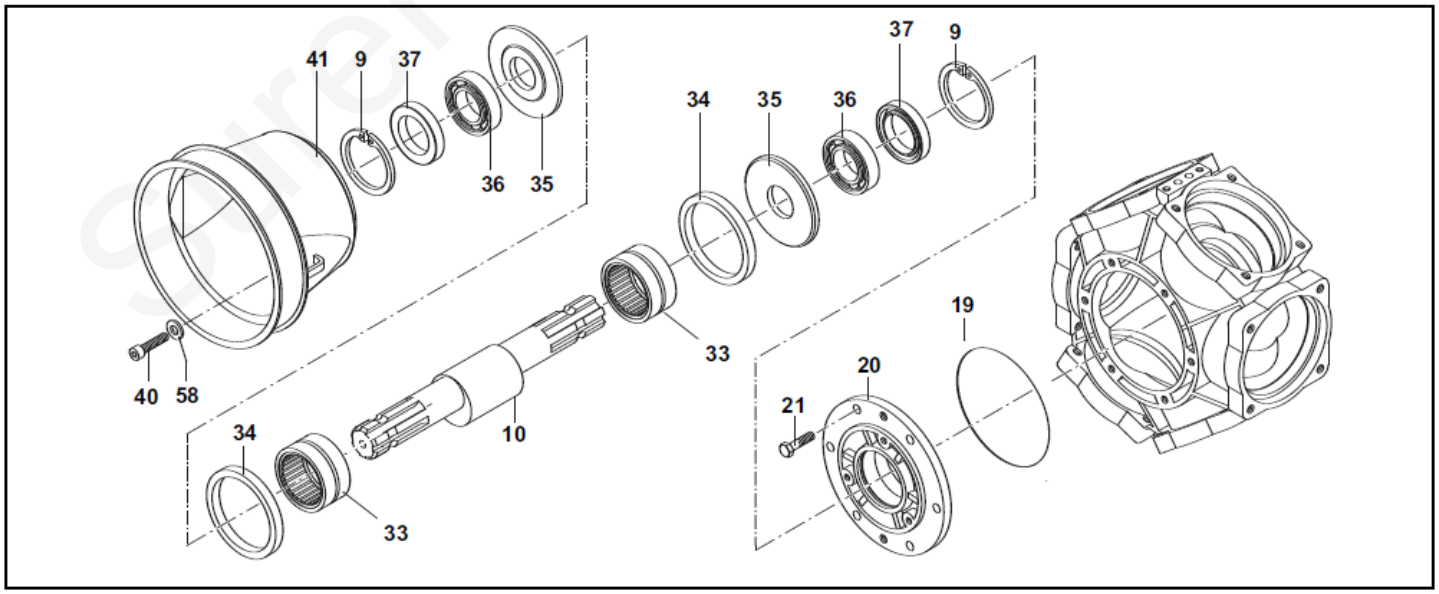
D250 Diaphragm Pump Parts







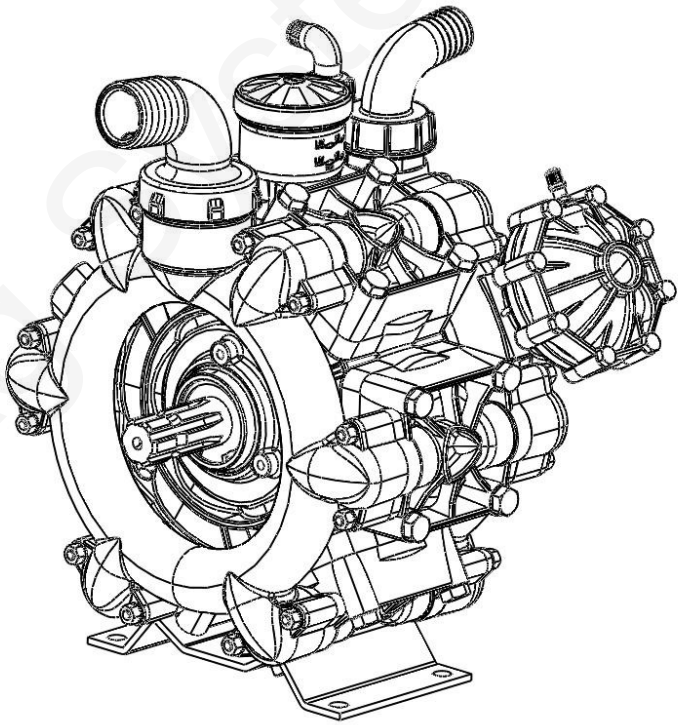




D250 Diaphragm Pump Parts

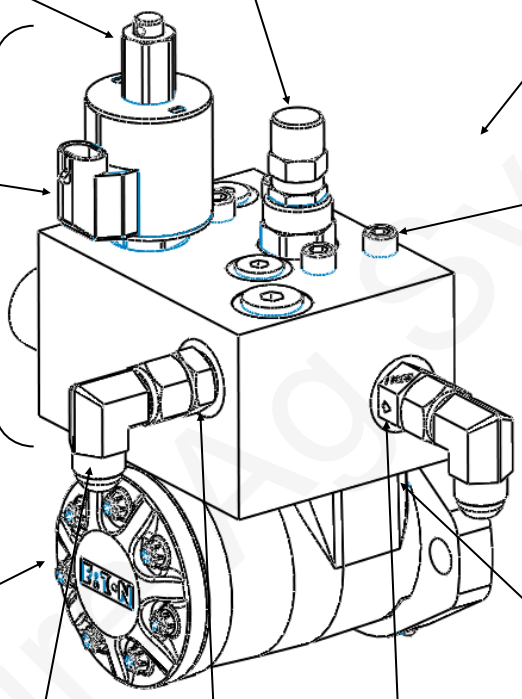
REF. NO.	PART NUMBER	DESCRIPTION	QTY REQ'D
1	9910-750071	Bolt	4
2	9910-750200	Base	1
3	9910-750740	O-ring	2
4	9910-KIT2486	Suction Manifold Kit (Inc. Ref. 3, 42,43,44,45 and 62	1
5	9910-380242	Nut	26
6	9910-750100	Head	6
7	9910-680070	O-ring	12
8	9910-759051	Complete valve	12
9	9910-200390	Retainer ring	2
10	9910-750170	Crankshaft	1
11	9910-750110	Sleeve	6
12	9910-750061	M12 X 65 Bolt	20
13	9910-680350	M8 X 35 Bolt	2
14	9910-1040060	O-ring	1
15	9910-750057	Black oil tank cap	1
16	9910-750030	Oil sight glass	1
17	9910-750040	Gasket	1
18	9910-750010	Pump body	1
19	9910-851360	O-ring	1
20	9910-680020	Shaft support	1
21	9910-160672	M10 X 25 Bolt	6
22	9910-751130	Threaded adapter	1
23	9910-751140	O-ring	1
23a	9910-390290	O-ring	1
24	9910-750670	Ring nut	1
25	FNE-112112	Elbow 1 - 1/2"	1
26	9910-550085	Diaphragm (Desmopan) Standard	6
26a	9910-550080	Diaphragm (Buna) Optional	6
27	9910-500260	Piston ring	6
28	9910-750122	Piston	6
29	9910-750180	Manifold	1
30	9910-160700	Pin	6
31	9910-160691	Pin Ring	2
32	9910-750140	Connecting rod	6
33	9910-750090	Roller bearing	2
34	9910-750130	Connecting rod ring	2
35	9910-540040	Spacer washer	2
36	9910-230350	Bearing	2
37	9910-160740	Seal ring	2
38	9910-380243	Washer	26
39	9910-250143	Washer	4
40	9910-850251	M8 X 12 Bolt	6
41	9910-1500350	Shield	2
42	9910-750850	Elbow 2"	1
43	9910-750710	Ring nut	1
44	9910-2420120	Plug	1
45	9910-480440	O-ring	1
46	9910-620232	Accumulator head	1
47	9910-550190	Accumulator diaphragm	1
48	9910-680180	Accumulator body	1
49	9910-621781	M8 X 40 Bolt	8
51	9910-390290	O-ring	1
52	9910-180101	O-ring	2
53	9910-330173	Plug	2
54	9910-650542	Gasket	1
55	9910-180020	Air valve	1
56	9910-750370	Elbow	1
57	9910-880581	Oil drain plug	1
58	9910-390314	Washer	6
59	9910-580360	Diaphragm bolt	6

REF. NO.	PART NUMBER	DESCRIPTION	QTY REQ'D
60	9910-580370	Retainer washer	6
61	9910-880820	Washer	1
62	9910-2420110	Flange	1
63	9910-2420290	Washer	2
64	9910-2420280	Bolt	2



PWM Valve and Motor Parts

164-FTA0925	4.9 CID Hydraulic Motor with PWM Valve and Bypass Valve, CW Rotation (includes all parts below EXCEPT hydraulic adapter fitting and elbows.)
164-FTA0994	same as above EXCEPT smaller 4.0 CID motor



166-SP10-20M-0-N-00
H/F Prop 2-W Solenoid Valve with Manual Override (cartridge valve only, does NOT include electrical coil)

166-NV10-22C-O-N
Needle valve for hydraulic PWM motor

164-60564
Hydraulic Motor Seal Kit for Eaton T Series hydraulic motor with 1" shaft

166-4303512
Coil, 12 Volt DC EY Coil

166-050308-SS
.312 (5/16) x 3 - 1/2" SS bolts for hydraulic motor
166-05LW-SS
5/16" SS lock washer for hydraulic motor

Qty 4 each

165-P15648-2
PWM Hydraulic Valve with Bypass, Complete Manifold Only for mounting to Eaton T Series Motor

166-158-1042-001
Eaton T Series Motor, 1" Shaft, 4.9 CID, Manifold Ports

Alternate: 166-158-1543-001
Eaton T Series Motor, 1" Shaft, 4.0 CID, Manifold Ports —- The smaller 4.0 CID motor is used where hydraulic flow is limited, but full PumpRight output is necessary, an example is plumbed in series behind John Deere CCS Fan.

161-02-8MJ-8FJX-90
Elbow - #8 Female JIC x #8 Male JIC - 90 (optional)

161-01-8MB-8MJ
Adapter - #8 Male O-Ring Boss x #8 Male JIC

161-07-1108R
Hydraulic Check Valve - #8 Male O-Ring Boss Inlet x #8 Male JIC Outlet

166-ORING-012
O-ring for manifold ports between valve and motor
Qty 2