



# 396-001370

## Tank Mounting Instructions

### 3S4000 40' Drill

### 400 and 500 Gallon Elliptical Tank

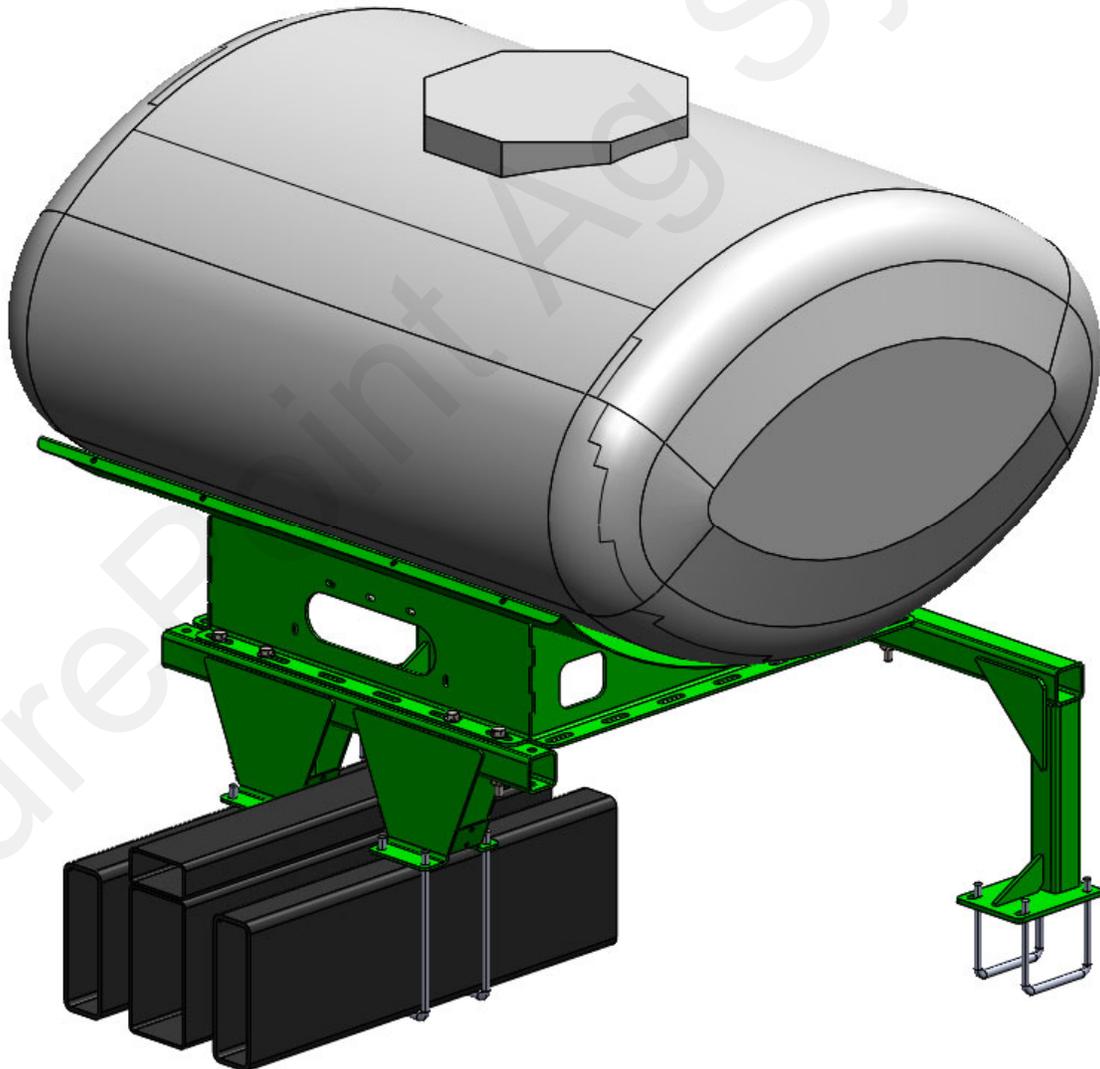
Drill Manufacturer:



Kit Number:

551-04-200500: 400 Gallon

551-04-200600: 500 Gallon

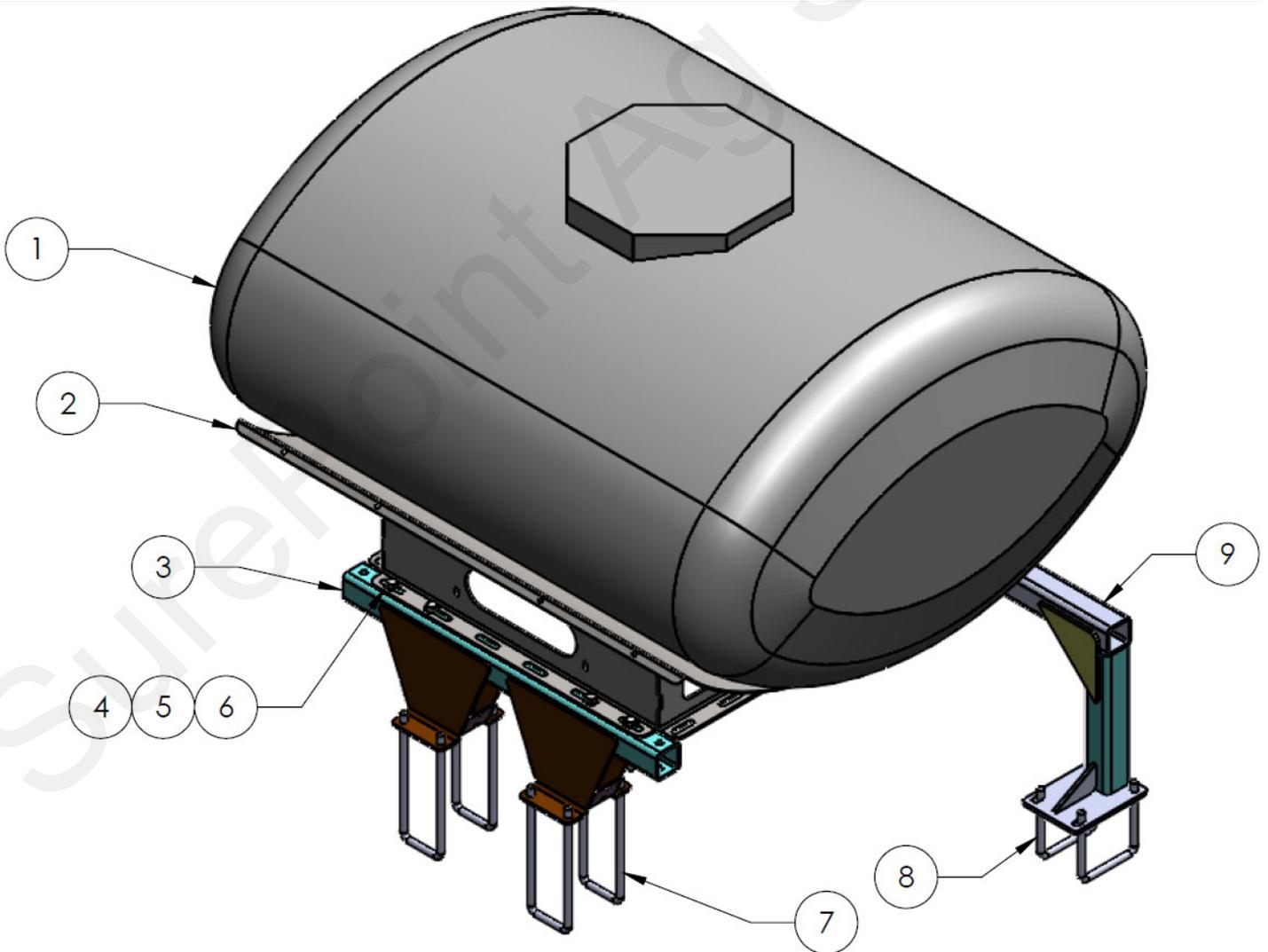




# Parts List and Exploded View

**Kit Number:**  
**551-04-200500: 400 Gallon**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	727-01-HE00400	Elliptical Tank - 400 Gallon	1
2	421-1333A2	400 Gallon Elliptical Black Cradle	1
3	450-1063A2	Great Plains 40' Frt Brkt	1
4	300-100500-5	5/8" x 5" HCS G5	8
5	323-10	5/8" Flange Nut	8
6	330-10	5/8" Flat Washer	8
7	380-1044	5/8" x 4" x 13-1/2" Square Bend U-Bolt	4
8	380-1042	5/8" x 6" x 7-1/2" Square Bend U-Bolt	4
9	450-1058A1	Rear Bracket WA 30' & 40' Great Plains	1
10	525-3000	3' Tank Strap Kit for 400 - 1000 gal tank	2
11	396-001370	Instruction Sheet	1

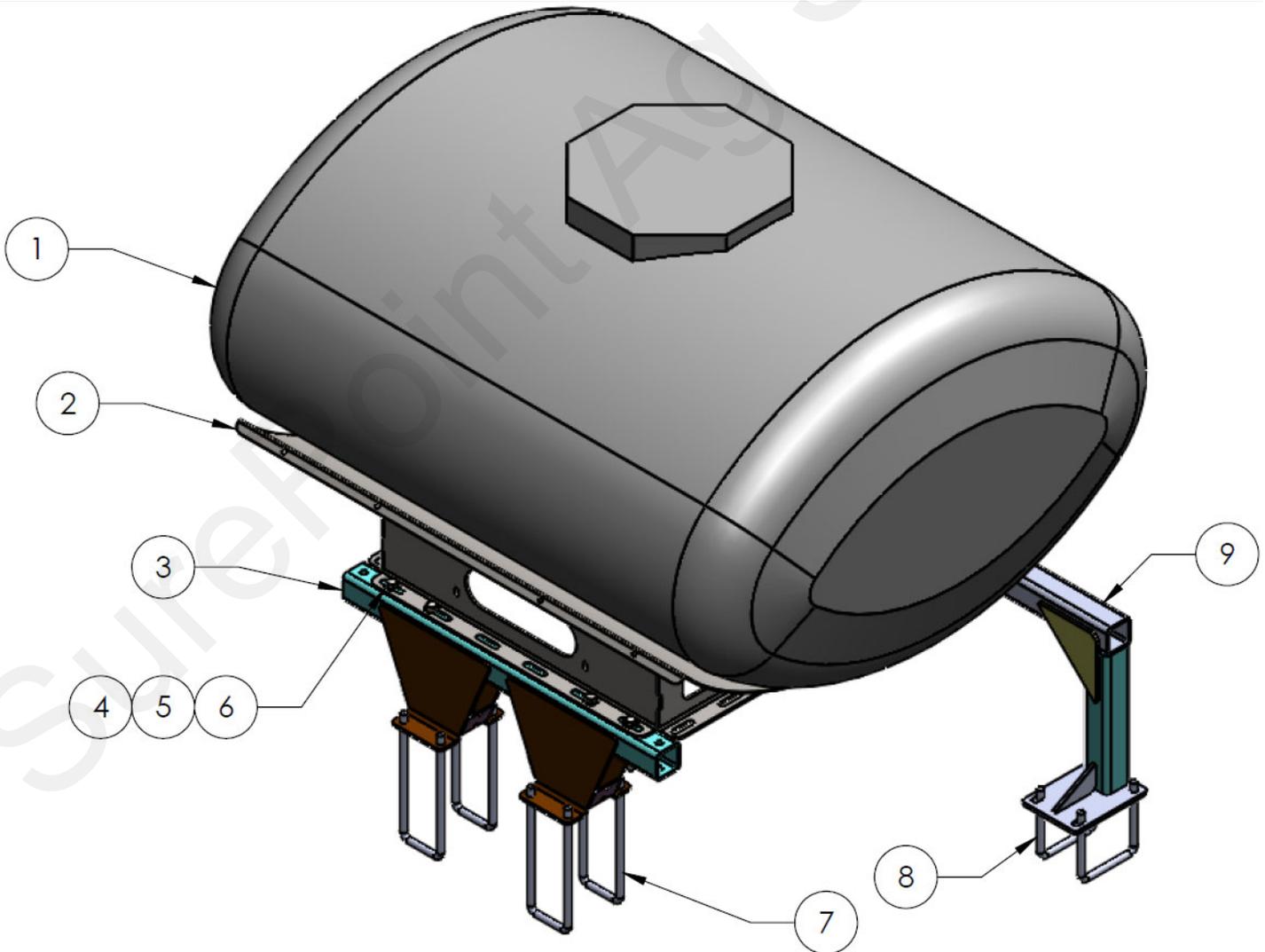




# Parts List and Exploded View

**Kit Number:**  
**551-04-200600: 500 Gallon**

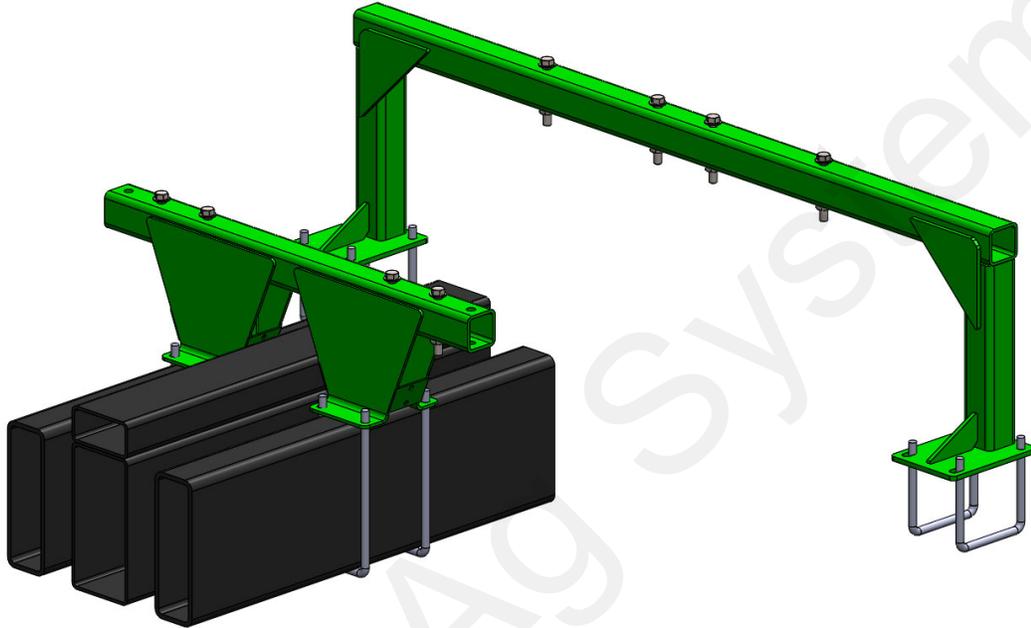
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	727-01-HE00500	Elliptical Tank - 500 Gallon	1
2	421-13A2	500 Gallon Elliptical Black Cradle	1
3	450-1063A2	Great Plains 40' Frt Brkt	1
4	300-100500-5	5/8" x 5" HCS G5	8
5	323-10	5/8" Flange Nut	8
6	330-10	5/8" Flat Washer	8
7	380-1044	5/8" x 4" x 13-1/2" Square Bend U-Bolt	4
8	380-1042	5/8" x 6" x 7-1/2" Square Bend U-Bolt	4
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10	525-3000	3' Tank Strap Kit for 400 - 1000 gal tank	2
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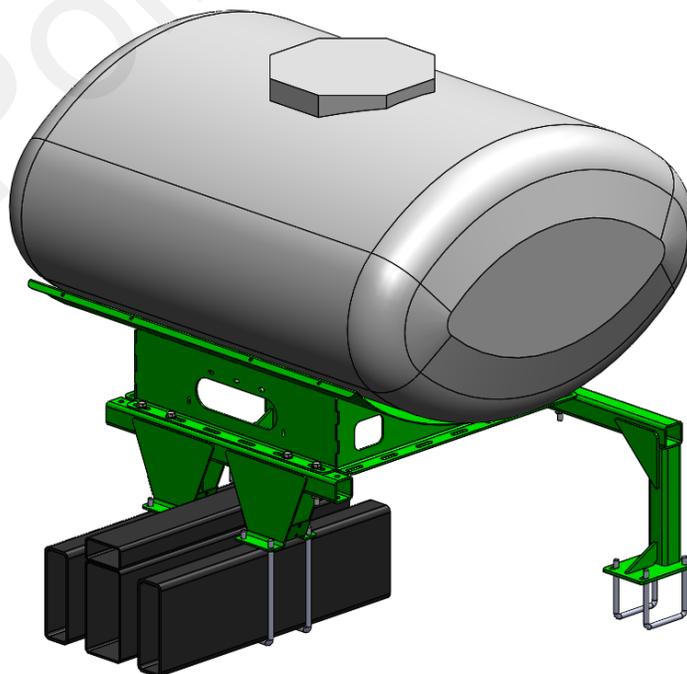


# Step by Step Instructions

1. Loosely u-bolt rear stand to drill, centered on the center drill box. Note that vertical tubes are offset to the rear of the drill.
2. Loosely u-bolt front stand to drill in location shown.



3. Set cradle on stands and bolt down using 5/8" bolts in locations shown above. The front stand may be adjusted forward or backwards as necessary.
4. Once cradle is in place, tighten all bolts.
5. Set and strap tank in place on cradle.





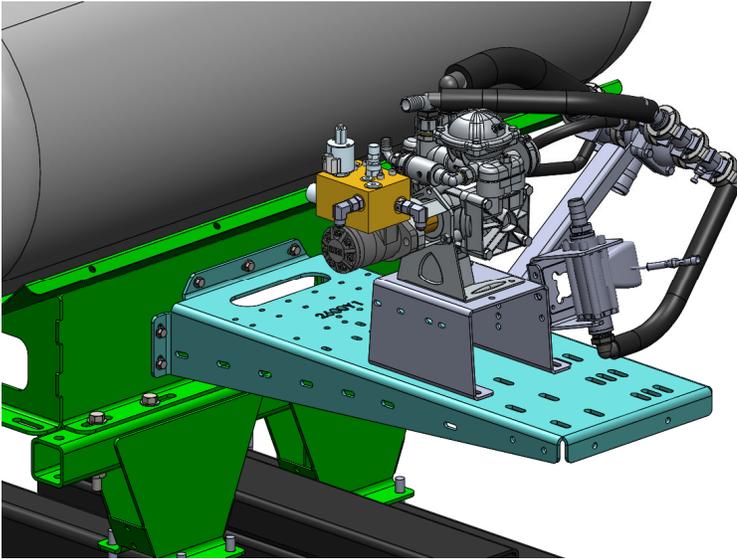
# Step by Step Instructions

In some cases, the wing folding cylinders may be in the way or interfere with the Front Tank Bracket (450-1063A2) mounting position. Move the bracket back and fasten to the side slots on the Tank Cradle (421-13A2). See Diagram below...

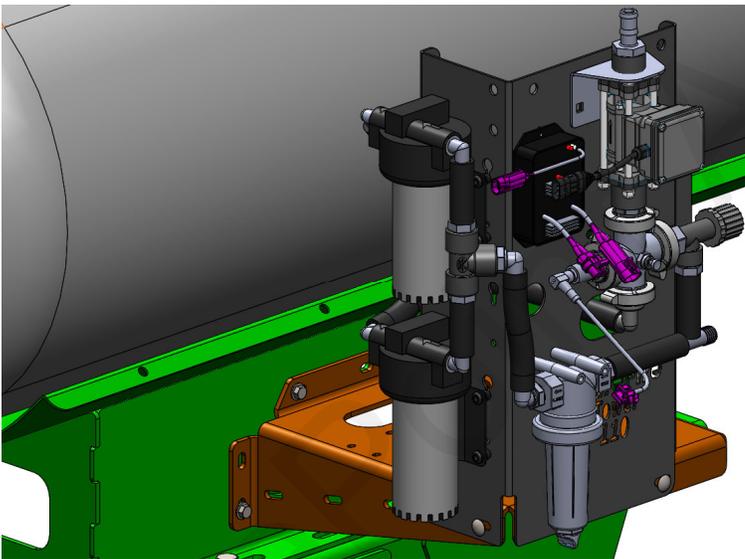




## Optional/Related Items



**PumpRight Bracket Kit**  
**Kit Number: 515-203200**  
**Instruction sheet: 396-2613Y1**



**Tower Bracket Kit**  
**Kit Number: 511-100850**  
**Instruction sheet: 396-2648Y1**

**Tank Fill Kit: 555-101350**  
**Tower Discharge Kit: 556-1001**  
**PumpRight Discharge Kit: 520-00-103600**

**Instruction Sheet: 396-2645Y1**



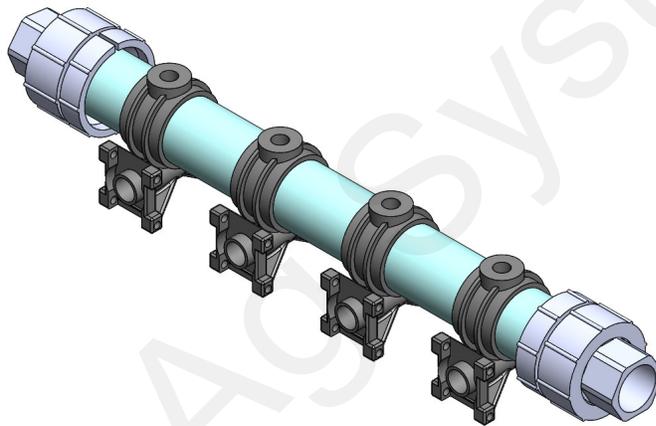
## Optional/Related Items

### Manifold Kits:

Instruction sheet for this kit: **396-2618Y1**

**553-04-40000:** 40' 7.5" spacing

**553-04-40500:** 40' 10" spacing



### Stainless Steel Tubes:

270-54HD (shown at left)

270-54

270-GP10SERIESHD

**Note: When tubes are installed on the HD openers, the seed flapper must be removed.**