



396-001360

Tank Mounting Instructions

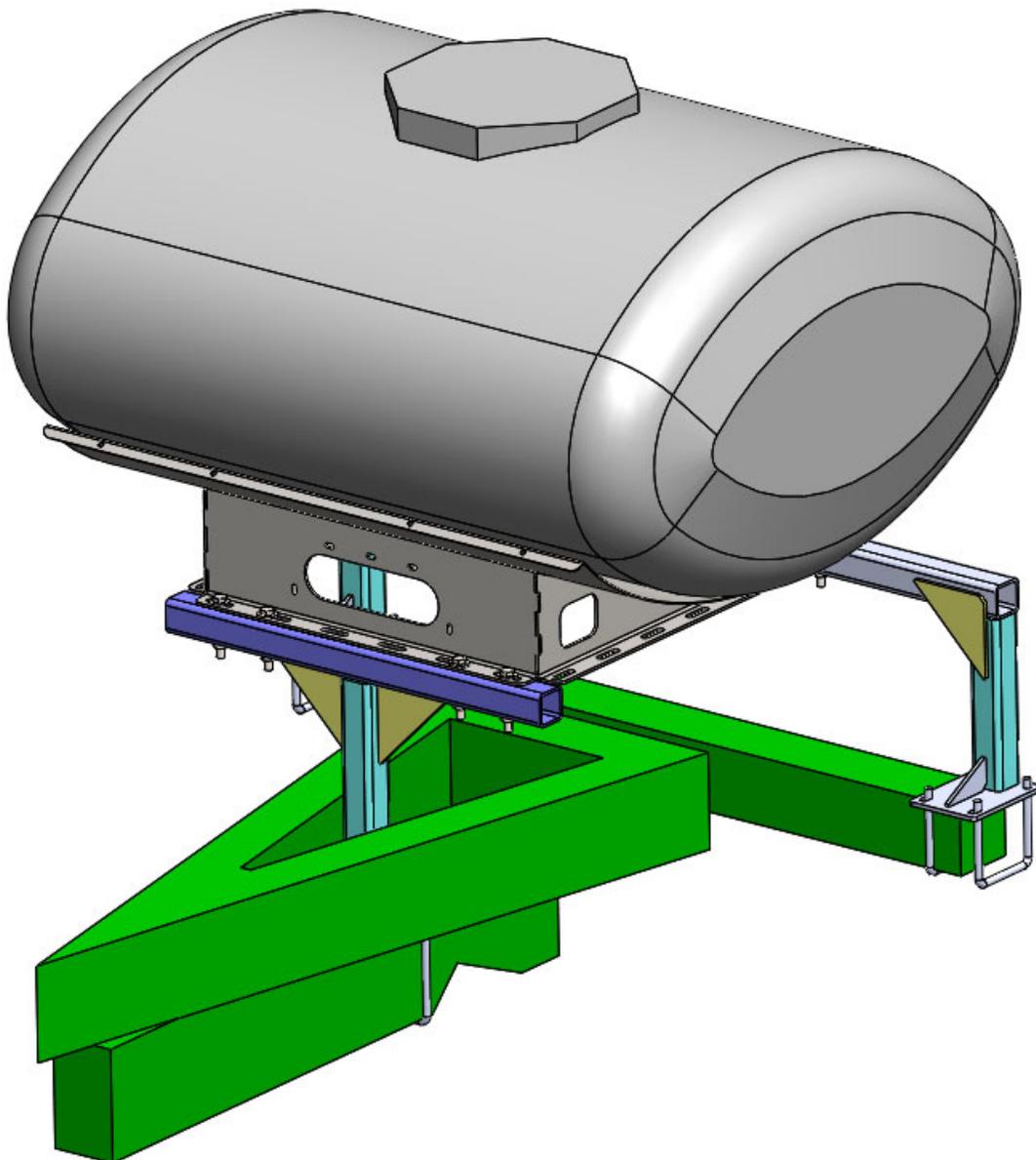
3S3000 30' Drill

400 Gallon Elliptical Tank

Drill Manufacturer:



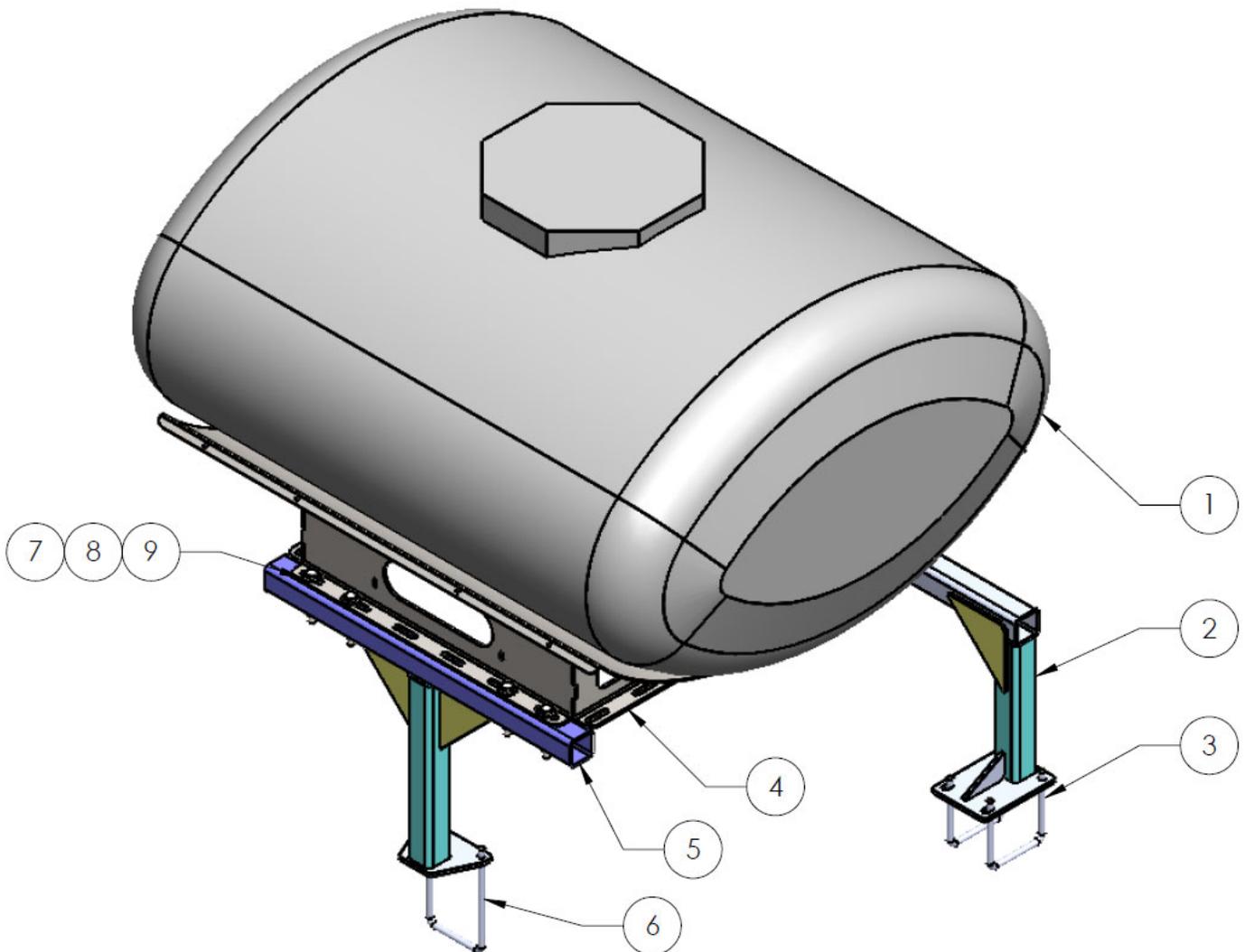
Kit Number: 551-04-100500





Parts List and Exploded View

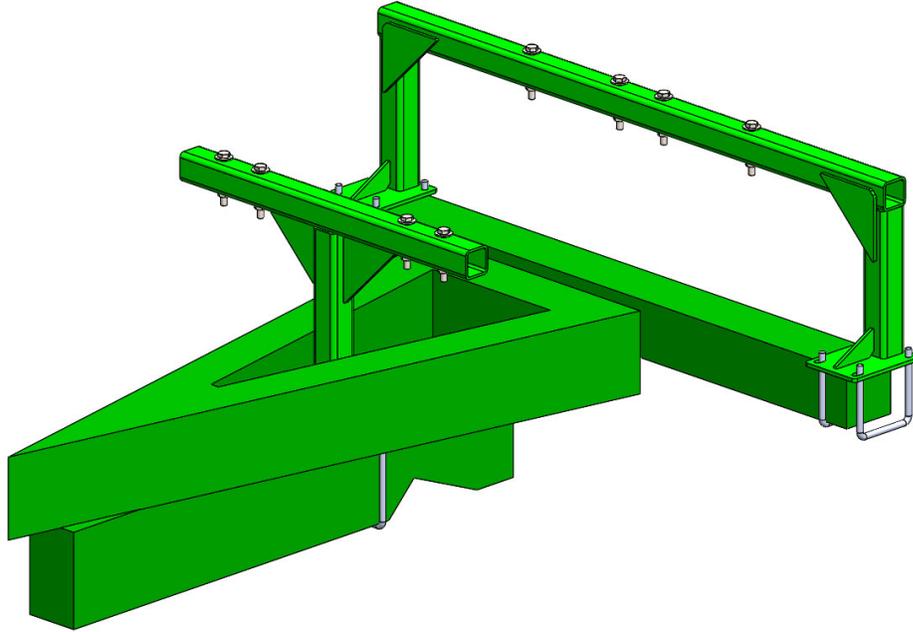
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	727-01-HE00400	Elliptical Tank - 400 Gallon	1
2	450-1058A1	Rear Bracket WA 30' & 40' Great Plains	1
3	380-1042	5/8" x 6" x 7-1/2" Square Bend U-Bolt	4
4	421-1333A2	400 Gallon Elliptical Cradle	1
5	450-1969A1	GP 3S3000 Front Support WA	1
6	380-1043	5/8" x 6" x 11-1/2" Square Bend U-Bolt	1
7	300-100500-5	5/8" x 5" HCS G5	8
8	323-10	5/8" Flange Nut	8
9	330-10	5/8" Flat Washer	8
10	525-3000	3" Tank Strap Kit for 400 - 1000 gal tank	2



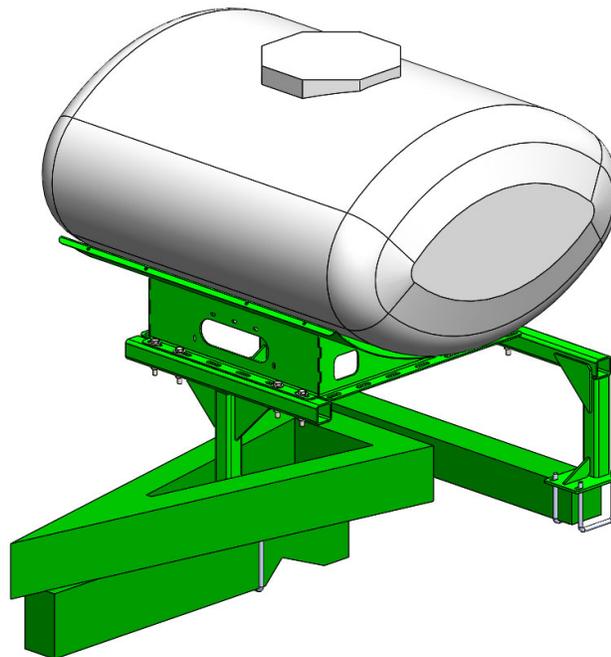


Step by Step Instructions

1. Loosely u-bolt rear stand to drill, centered on the center drill box. Note that vertical tubes are offset to the rear of the drill.
2. Loosely u-bolt front stand to drill in location shown.

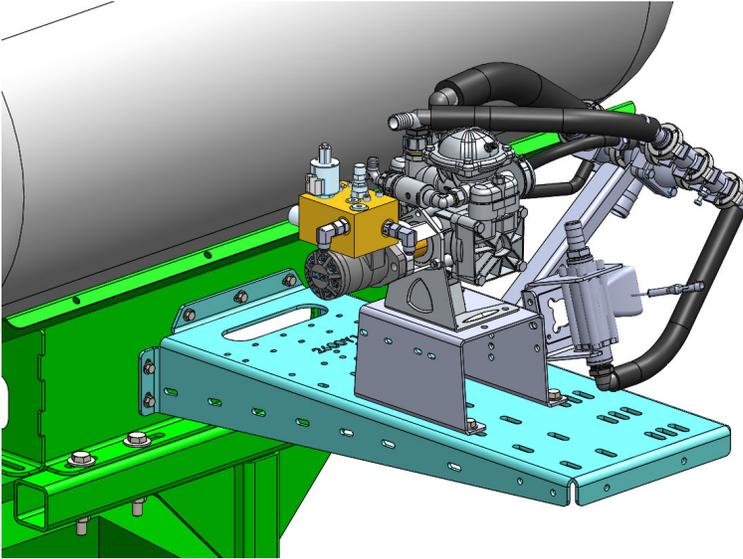


3. Set cradle on stands and bolt down using 5/8" bolts in locations shown above. The front stand may be adjusted forward or backwards as necessary.
4. Once cradle is in place, tighten all bolts.
5. Set and strap tank in place on cradle.

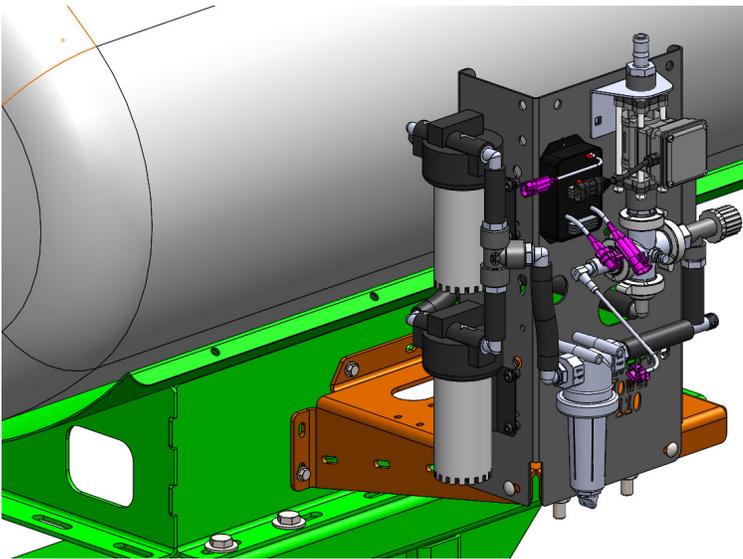




Optional/Related Items



PumpRight Bracket Kit
Kit Number: 515-203200
Instruction sheet: 396-2613Y1



Tower Bracket Kit
Kit Number: 511-100850
Instruction sheet: 396-2648Y1

Tank Fill Kit: 555-101350
Tower Discharge Kit: 556-1001
PumpRight Discharge Kit: 520-00-103600

Instruction Sheet: 396-2645Y1



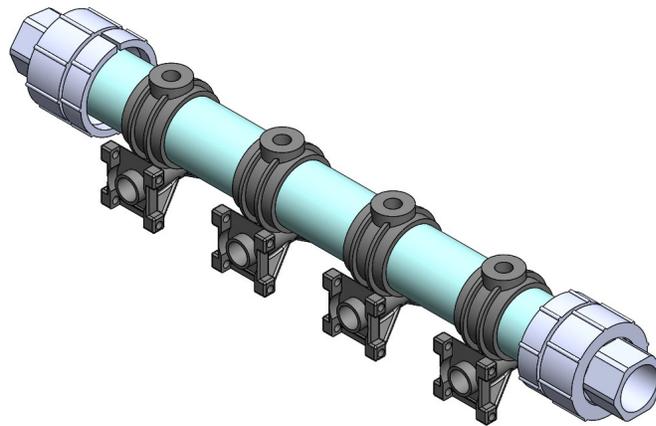
Optional/Related Items

Manifold Kits:

Instruction sheet for this kit: **396-2618Y1**

553-04-30000: 30' 7.5" spacing

553-04-30500: 30' 10" spacing



Stainless Steel Tubes:

270-54HD (shown at left)

270-54

270-GP10SERIESHD

Note: When tubes are installed on the HD openers, the seed flapper must be removed.