



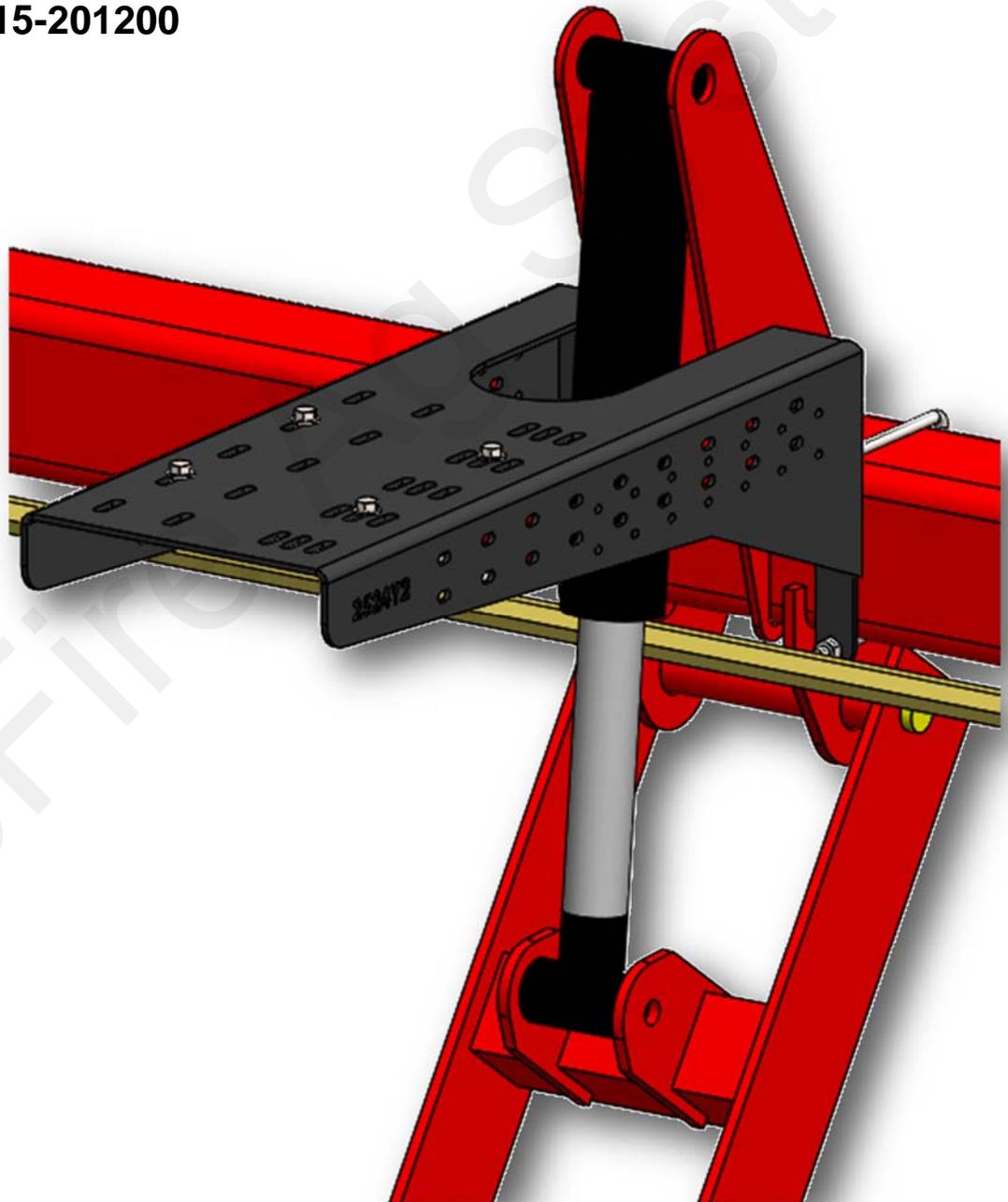
# 396-001800

## Case IH 1250 Front Fold Over Tire Pump Mount Kit Instructions

Planter Manufacturer:



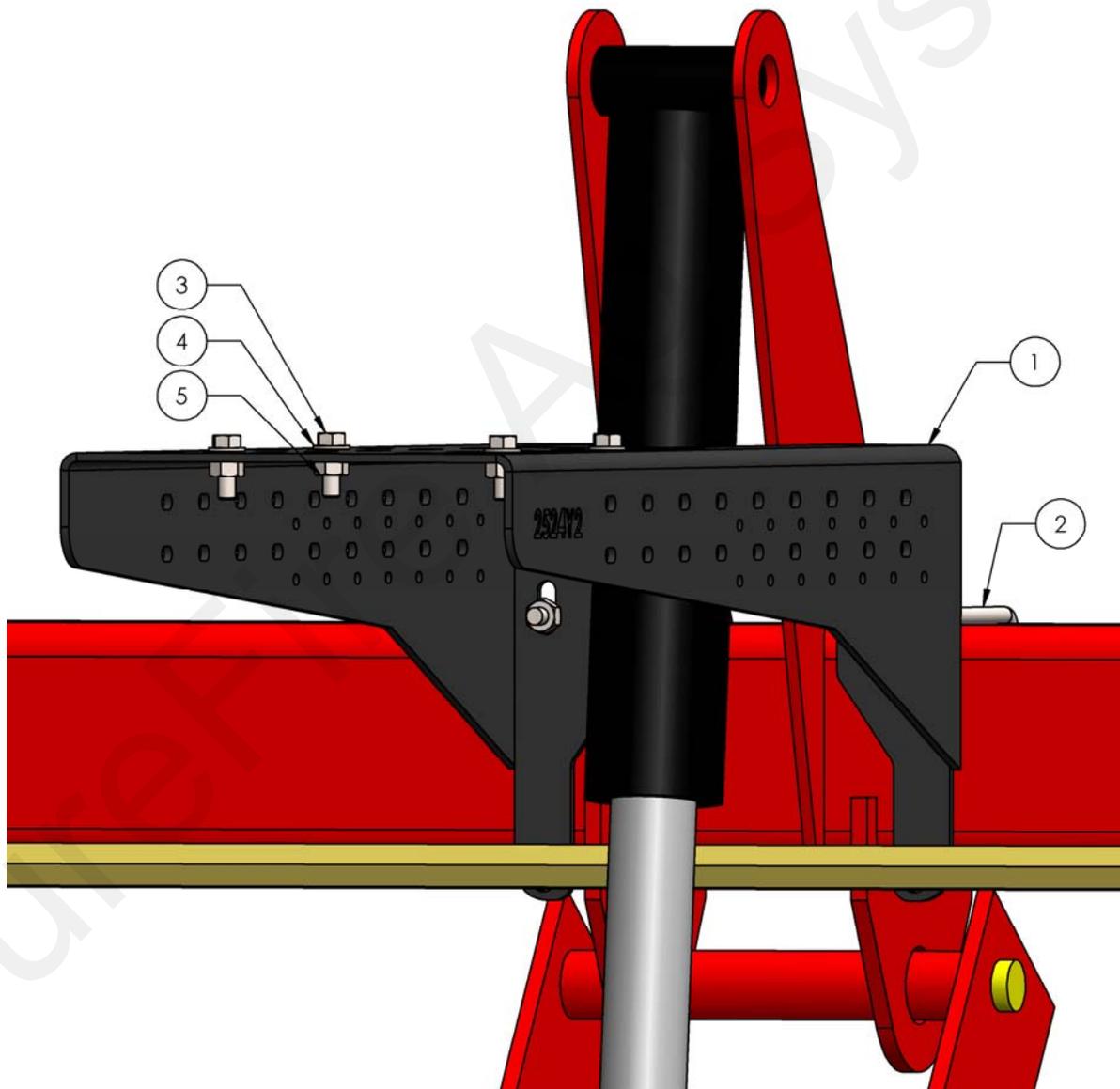
Kit Number: 515-201200





# Parts List and Exploded View

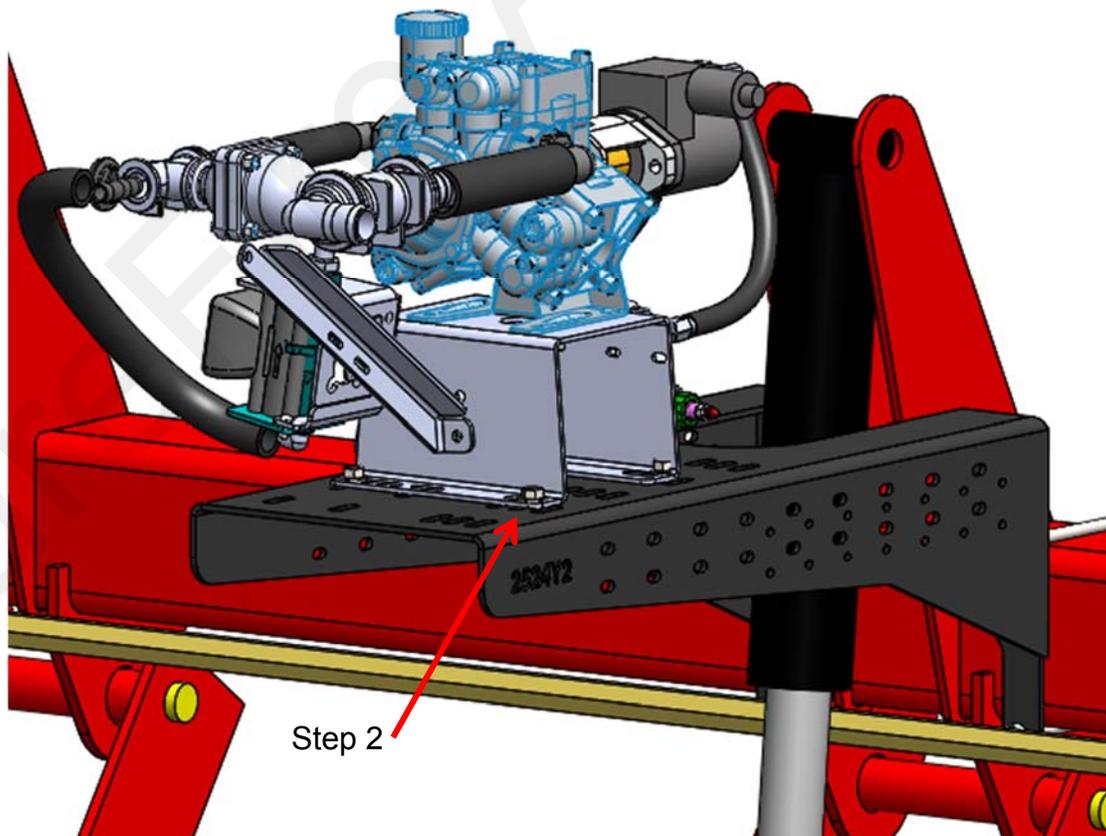
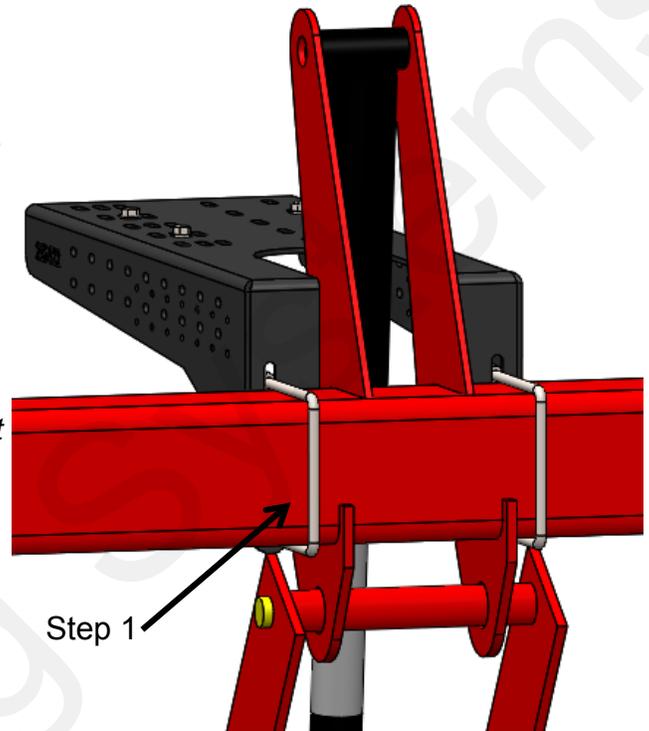
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	457-2524Y3	Over Tire Mount Bracket	1
2	380-1001	1/2" x 7" x 8-1/2" Square Bend U-Bolt Kit	2
3	300-080108-5	1/2" x 1-1/2" Hex Head Bolt	4
4	323-08	1/2" Flange Nut	4
5	330-08	1/2" Flat Washer	4





# Step by Step Instructions PumpRight D70 & D115 Mounting with Fertilizer Plumbing to the Rear

1. Attach 457-2524Y3 Over the Tire Mounting Bracket to 7" x 7" main frame using 1/2" x 7" x 8-1/2" U-bolts. *(The bracket should straddle the hydraulic cylinder of the inside rear tire.)*
2. Bolt PumpRight base to top plate using four (4) 1/2" x 1-1/2" Hex Head Bolts, flat washers, and flange nuts. *(The pump can be moved forward/backward and side-to-side from the position shown. Check for any clearance issues with the tire or cylinder the first time the implement is lowered after mounting the pump.)*
3. Inspect pump mounting for clearance and wrench tighten all bolts.

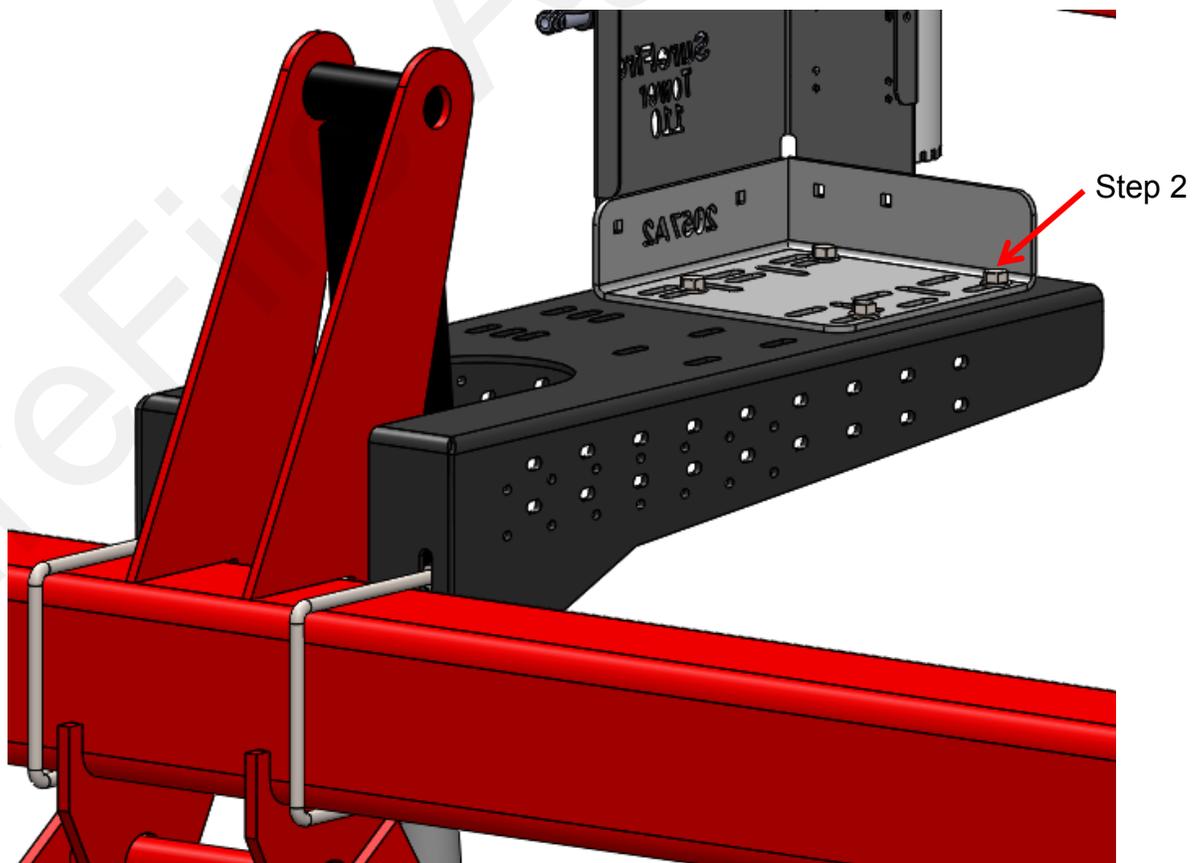
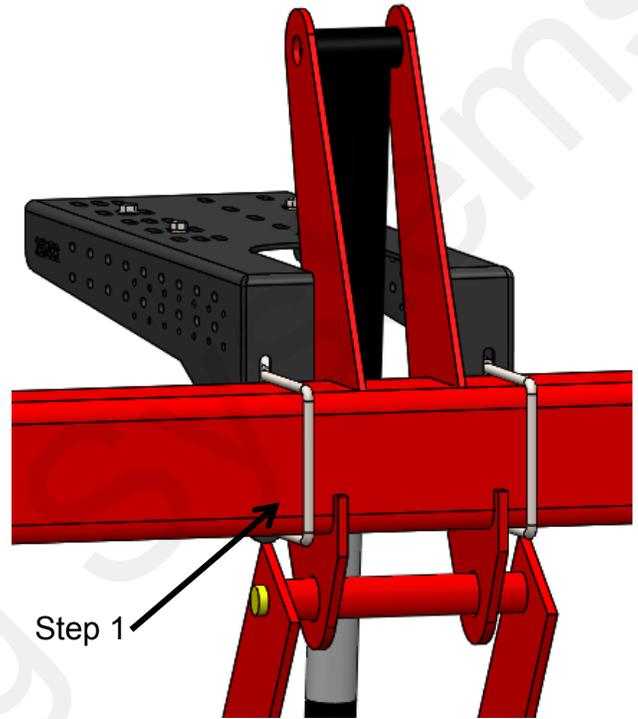




# Step by Step Instructions Tower and Odyssey Mounting with Pumps to the Rear

1. Attach 457-2524Y3 Over the Tire Mounting Bracket to 7" x 7" main frame using 1/2" x 7" x 8-1/2" U-bolts. *(The bracket should straddle the hydraulic cylinder of the inside rear tire.)*
2. Bolt Tower/Odyssey base to top plate using four (4) 1/2" x 1-1/2" Hex Head Bolts, flat washers, and flange nuts. *(The Tower/Odyssey can be moved forward/backward and side-to-side from the position shown. Check for any clearance issues with the tire or cylinder the first time the implement is lowered after mounting the pump.)*
3. Inspect pump mounting for clearance and wrench tighten all bolts.

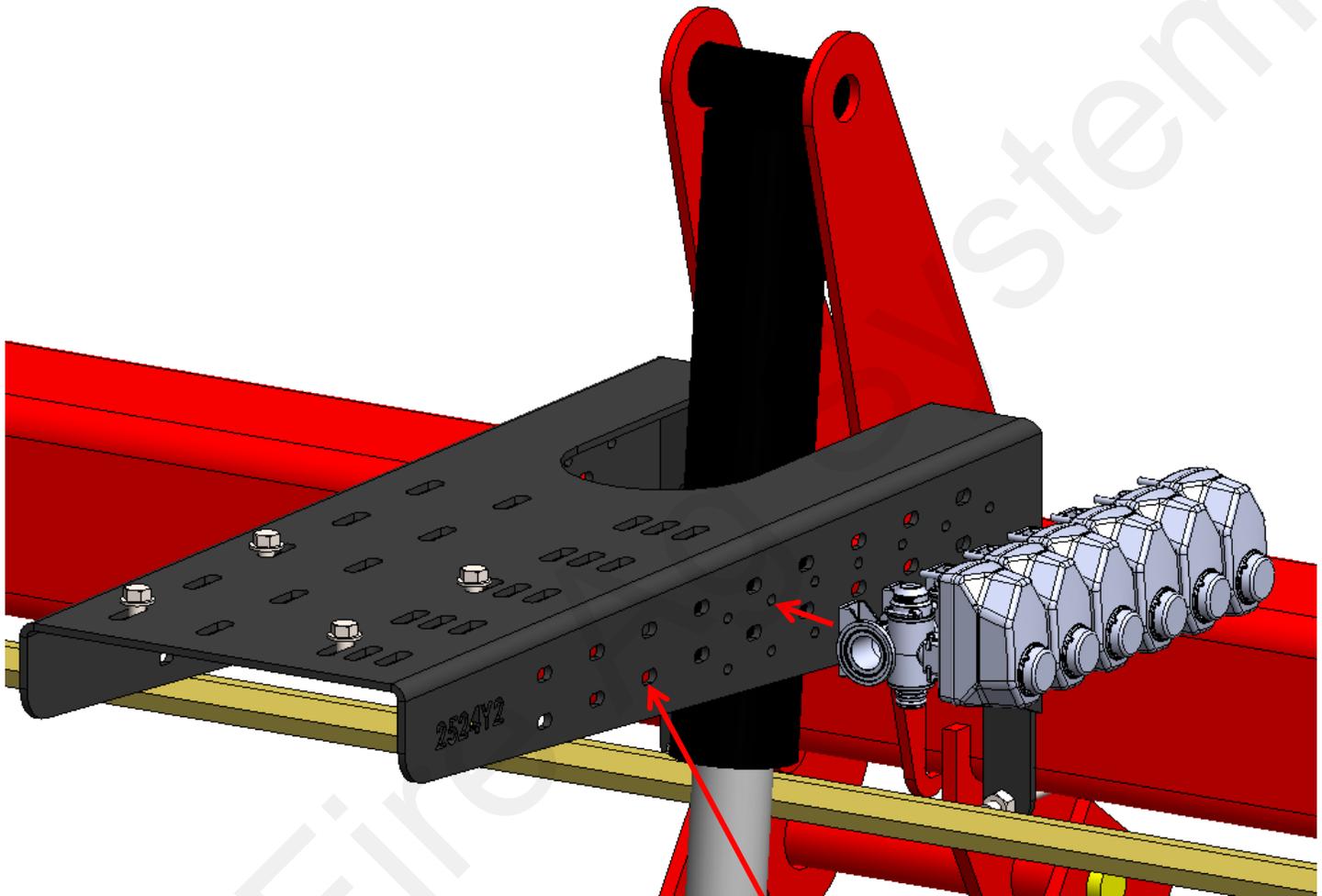
NOTE: The Tower may interfere with Slow Moving Vehicle sign if sign and Tower are installed on the same side with an upper deck/platform present.





# Electric Section Valve Mounting

Up to six (6) KZ TX2 or six (6) Banjo Section Valves may be mounted to either side brackets. Use the larger holes for Banjo Valves or the smaller bolt holes for KZ valves as illustrated below.



Banjo Valve Mounting Holes